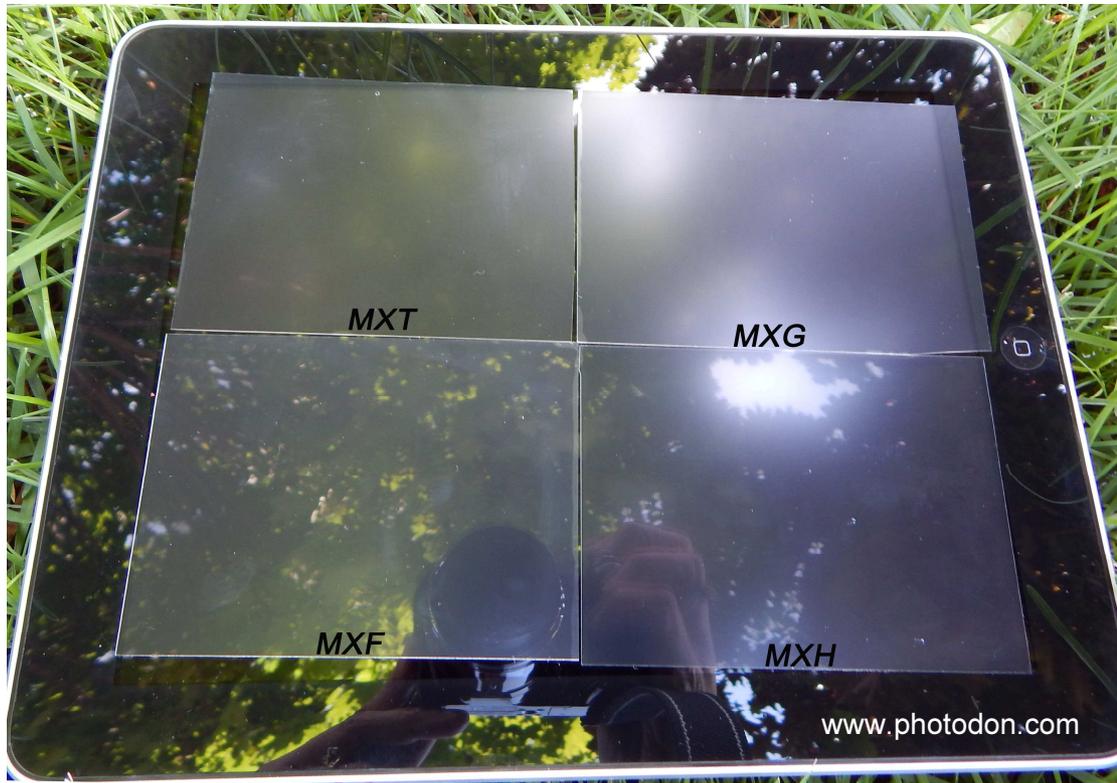


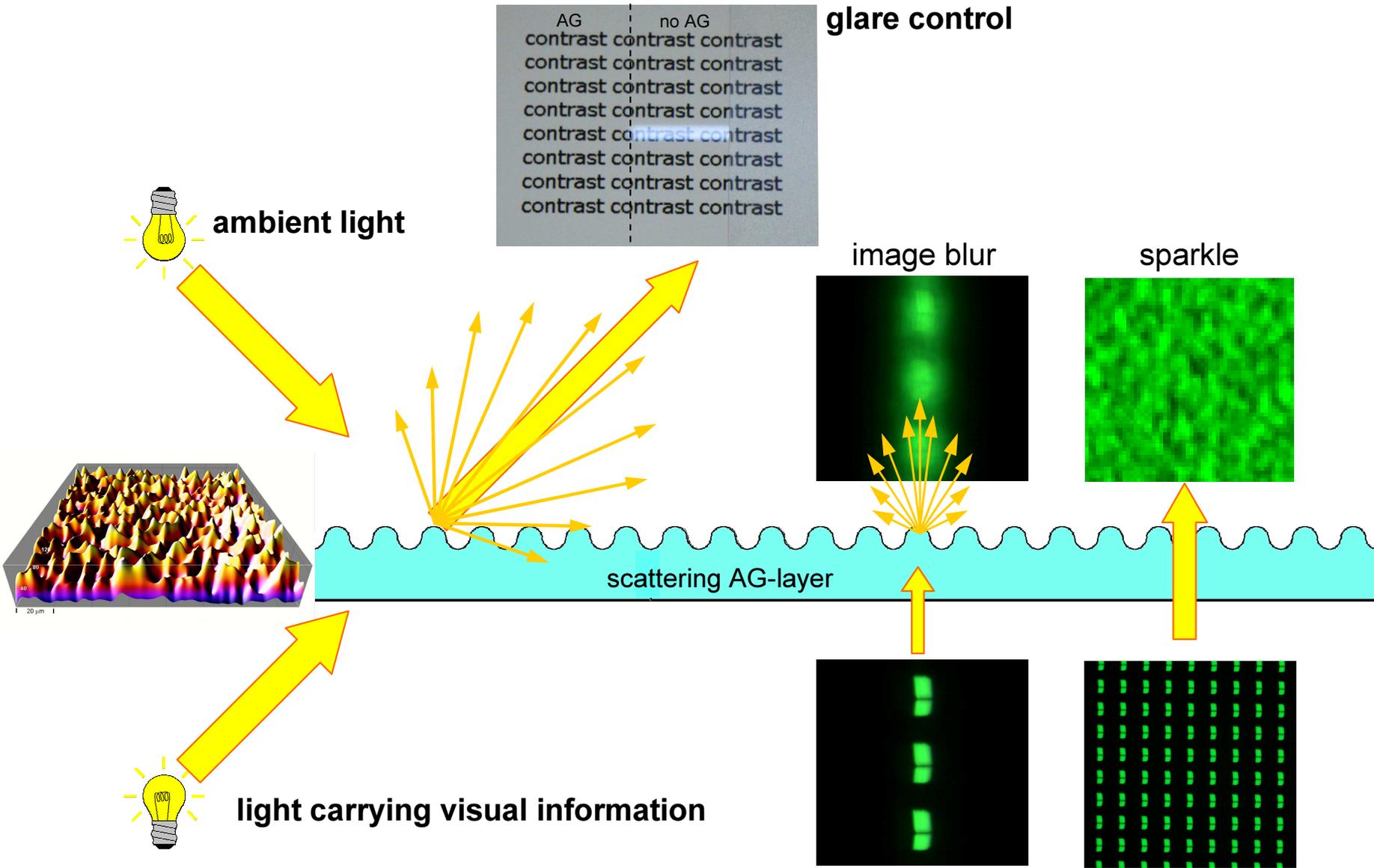
# Optimization of Display-Systems

with respect to **Glare**, **Distinctness of Image** and **Sparkle**

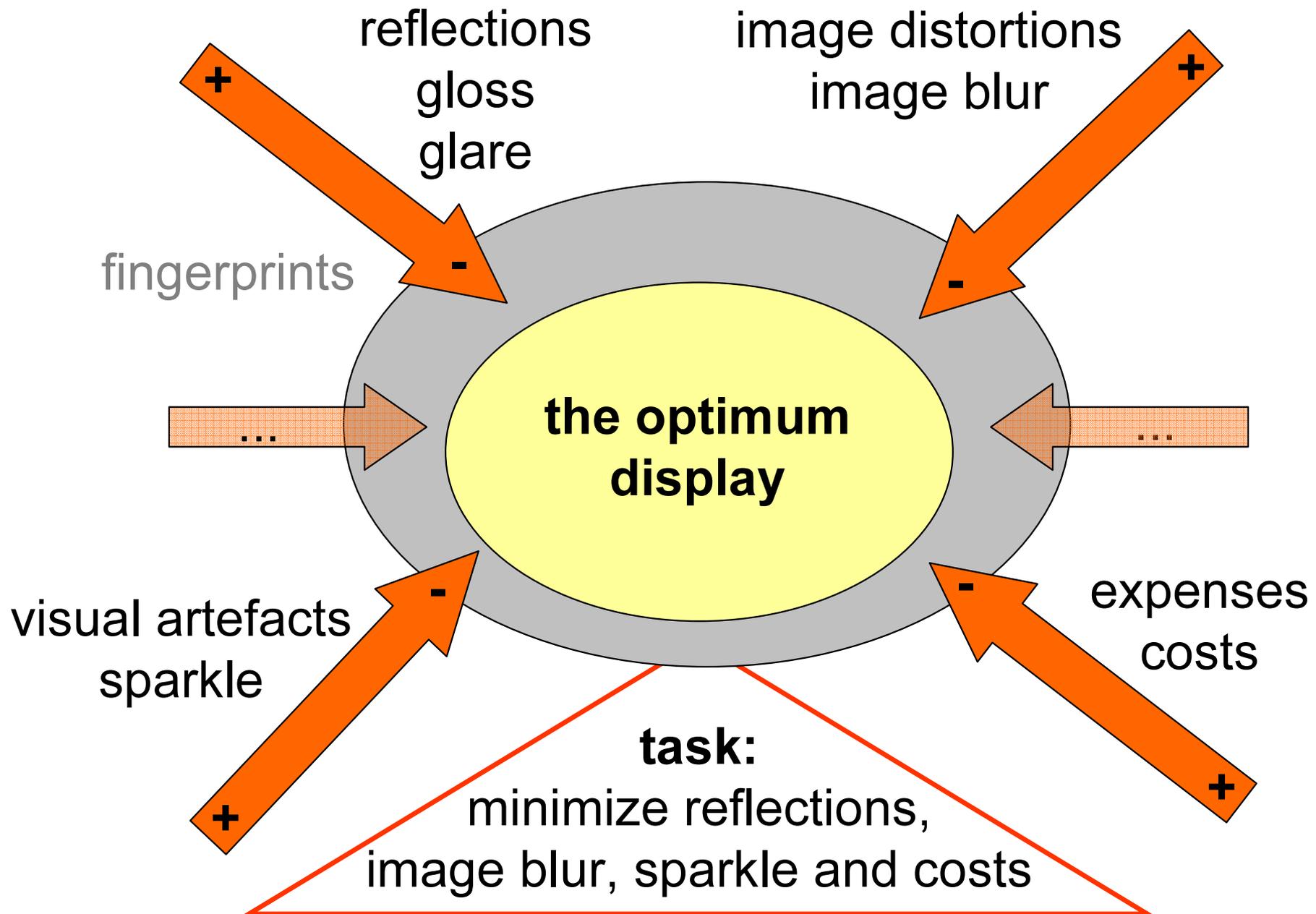


Michael E. Becker – Display-Messtechnik&Systeme - Rottenburg am Neckar

# Optimization of Displays with an AG-Layer



# Optimization Task

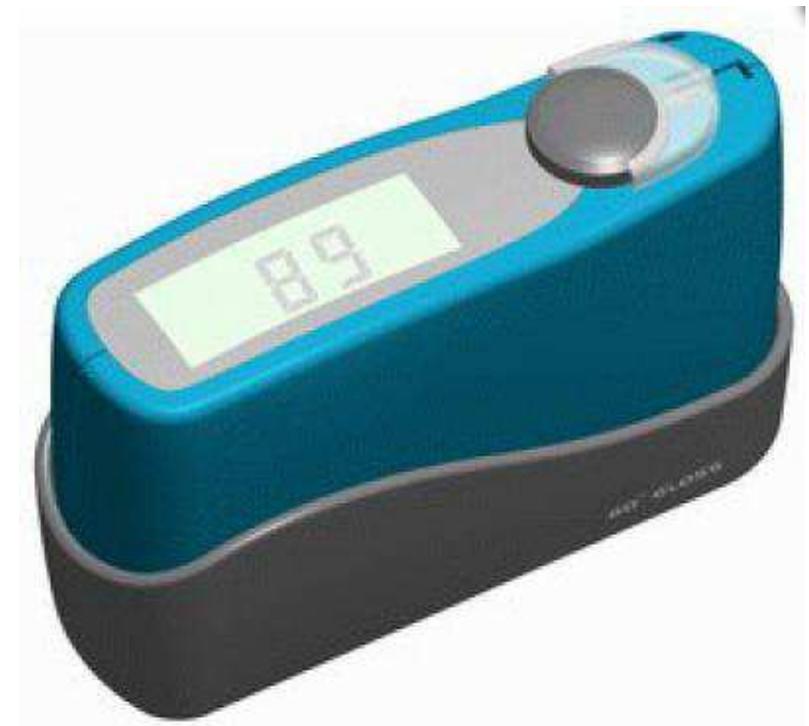
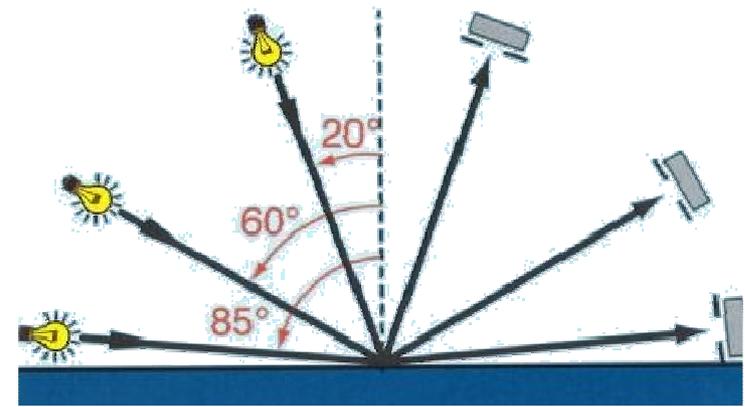
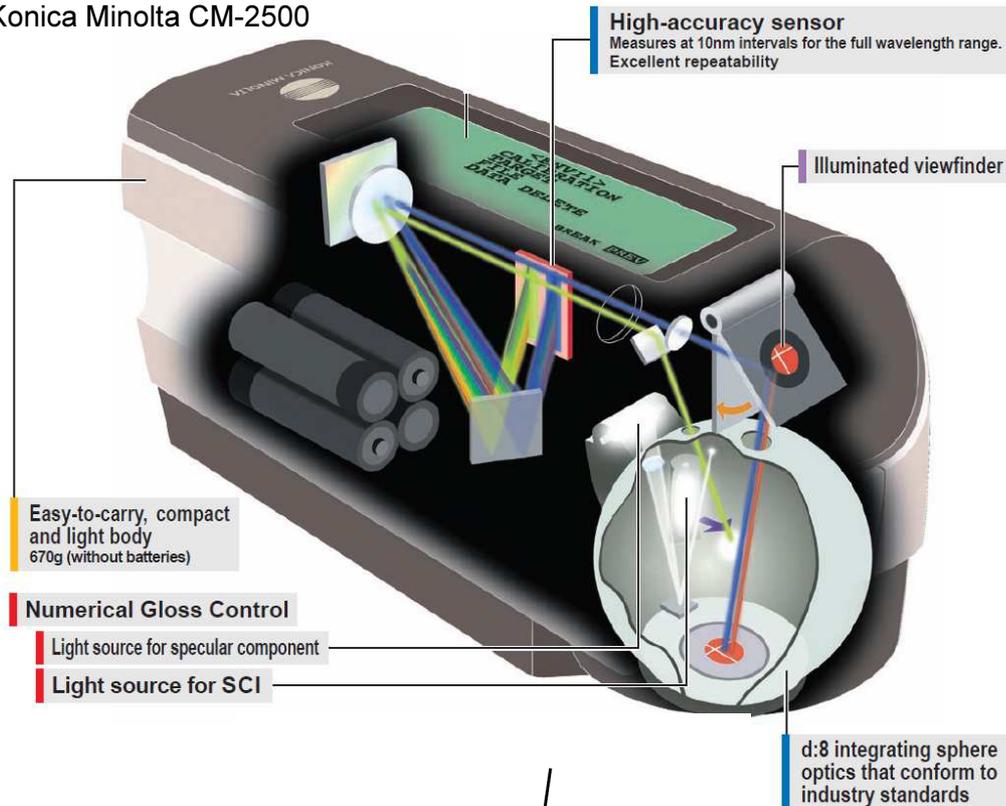


# Characterization of Reflectance

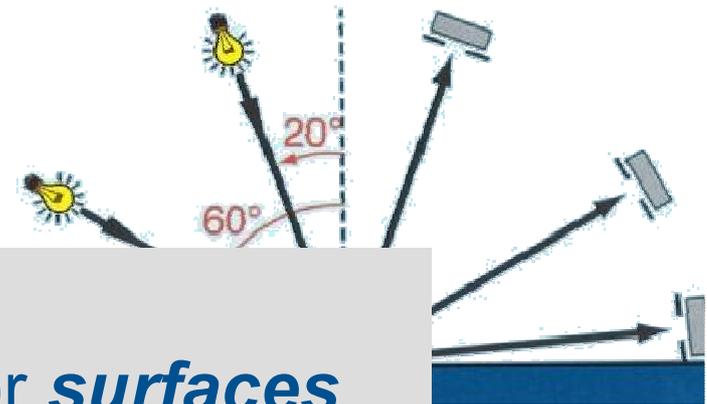


# Characterization of Reflectance

Konica Minolta CM-2500

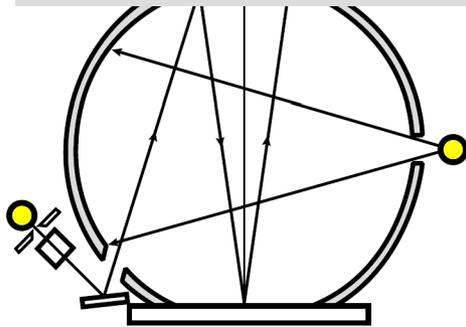


# Characterization of Reflectance

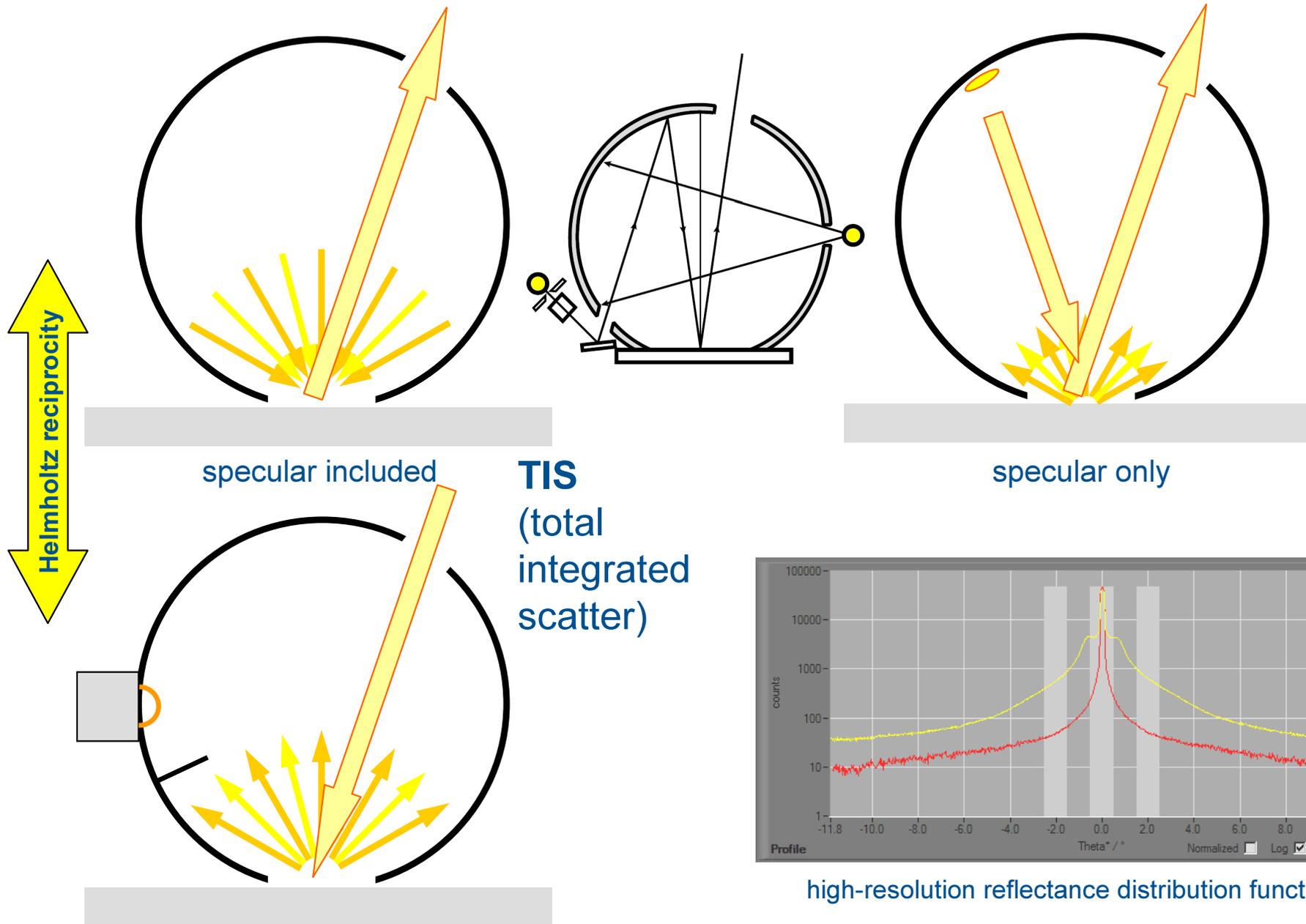


Both devices are made for *surfaces* covered with paint, pigments, etc.

They are NOT suited for characterization of transparent samples.

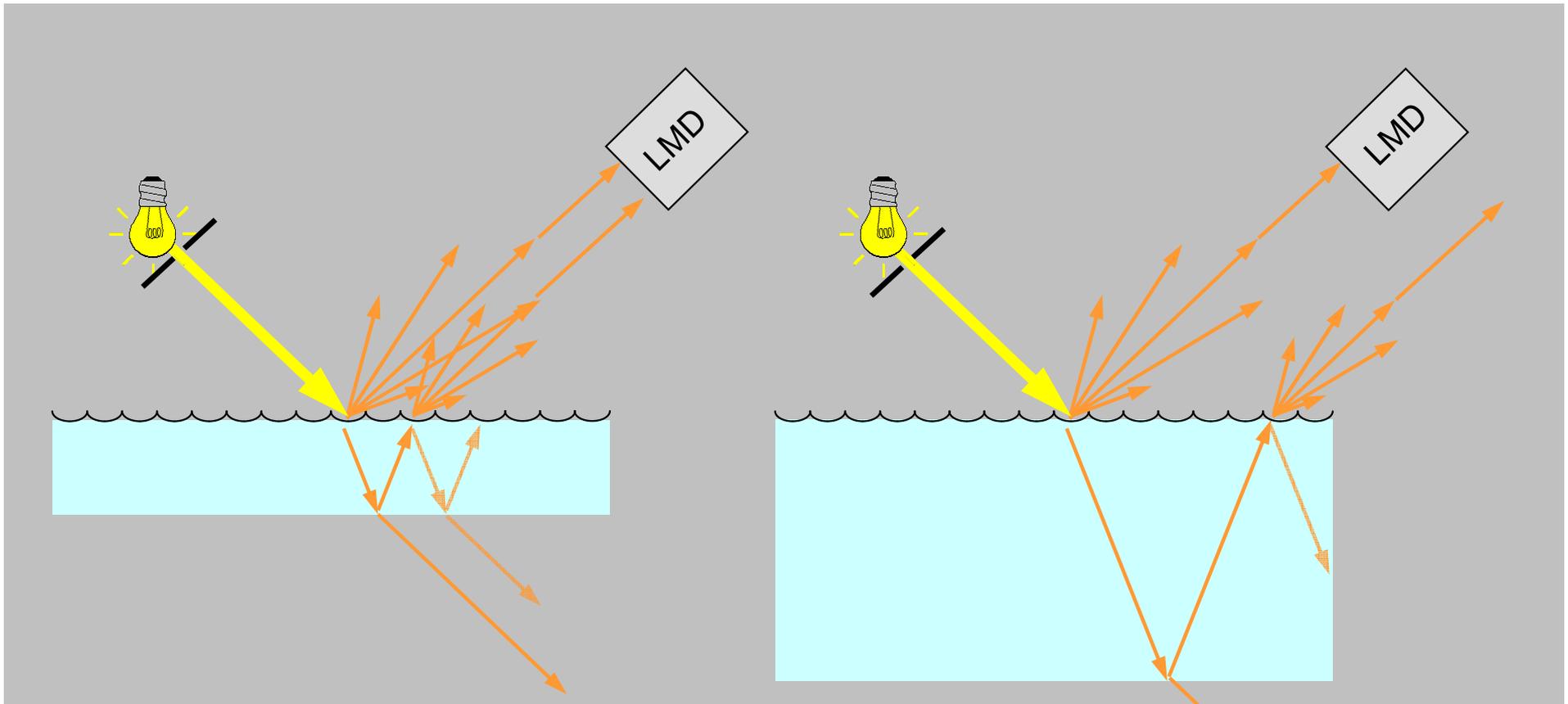


# Characterization of Reflectance



# Characterization of Reflectance ?

with a gloss-meter



Gloss-Meter reading 1

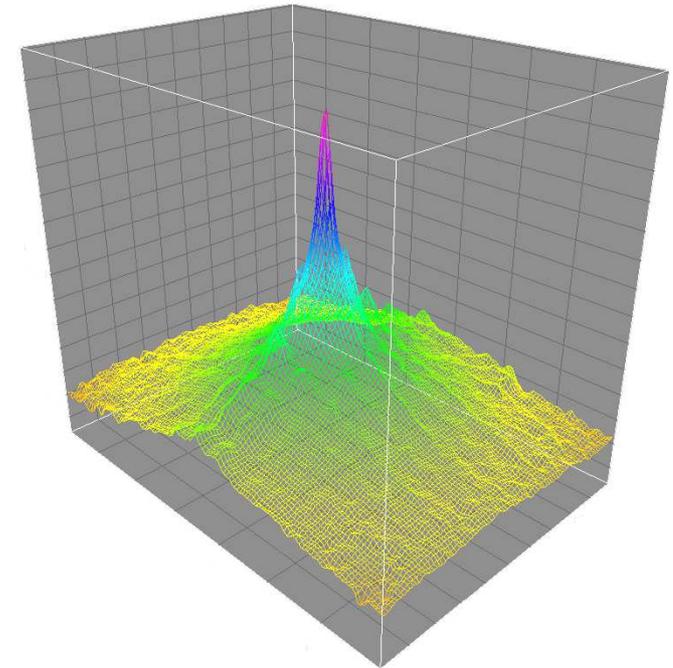
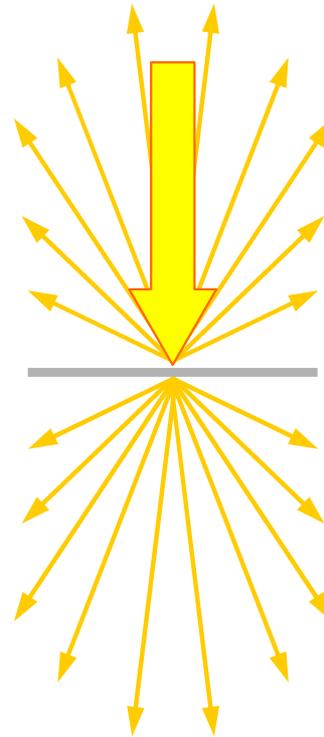
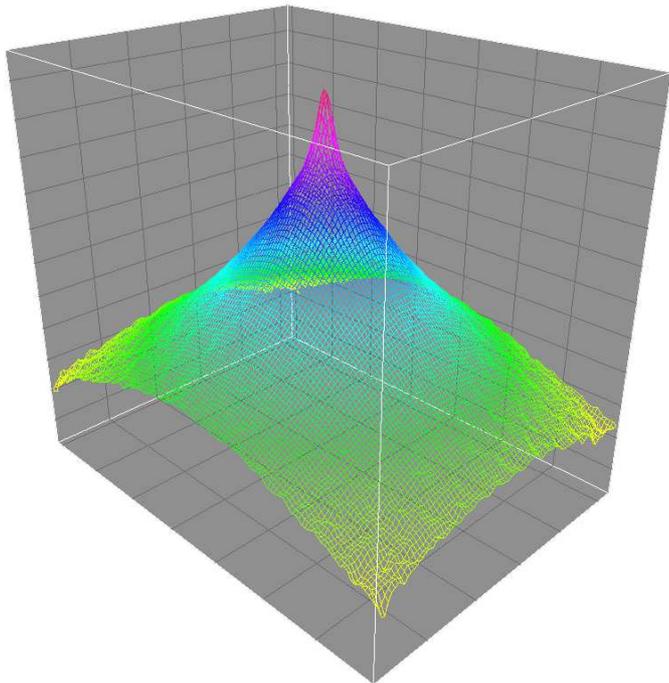
Gloss-Meter reading 2 < 1

Gloss level of 100% given by specular reflection from a **polished black glass surface** ( $n = 1,567 @ 589 \text{ nm}$ ).

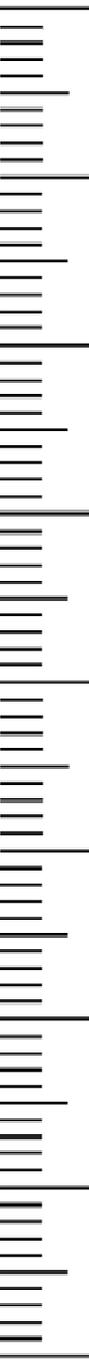
Increasing gloss level  $\rightarrow$  decreasing scattering (at same substrate thickness!)



## High-Resolution Scatter Analysis of Anti-Glare Layer Reflection



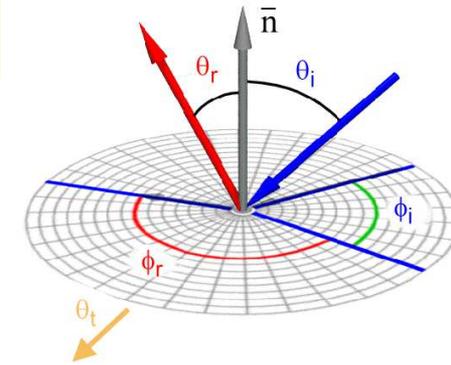
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## Directional Scanning

$$dL_s(\theta_s, \phi_s) = B(\theta_i, \phi_i, \theta_s, \phi_s; \lambda, \vec{p}) dE(\theta_i, \phi_i)$$

The scattering properties of surfaces are generally and completely described by the *bidirectional scatter distribution function* (BSDF) which is a function of the direction of light incidence, the direction of observation, the wavelength of light and its state of polarization.



Assessment and evaluation of the reflective properties of surfaces can be realized by

- **mechanical (motorized) scanning of a range of observation directions** with photometric or spectro-radiometric receivers for one direction of light incidence. This can be done with complex, and bulky high-precision mechanisms (gonio-photometer or gonio-spectroradiometer).

Scanning of the directions of observation **without moving parts**:

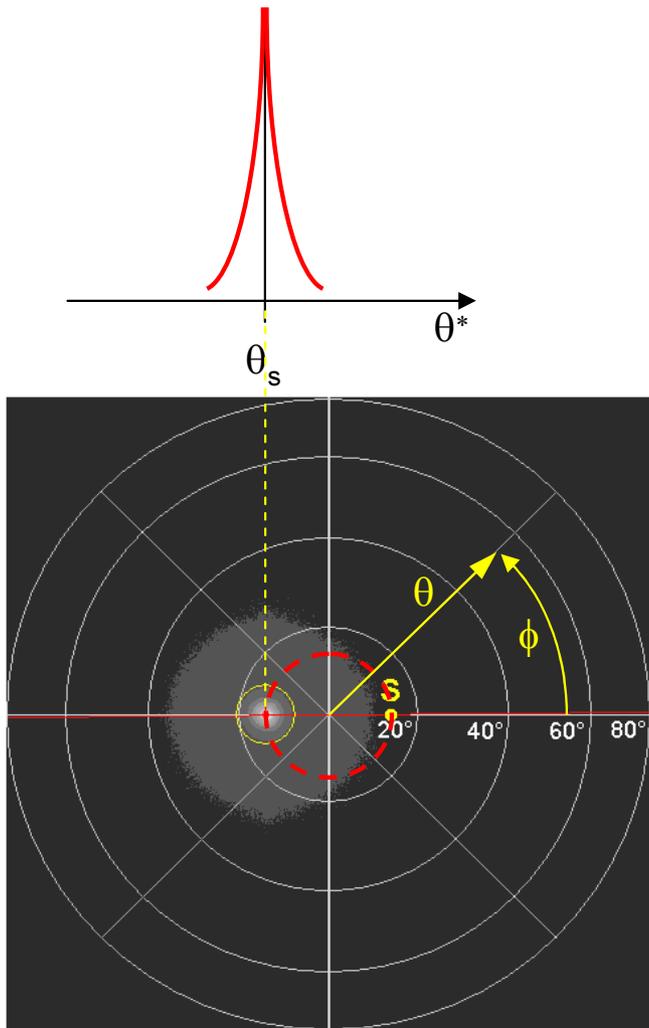
- **optical scanning (conoscopy),**
- analysis of the spreading of a point- or line-source of illumination (**PSF - LSF approach**),
- hemispherical projection and imaging ("**imaging hemisphere**").



# Optical Directional Scanning

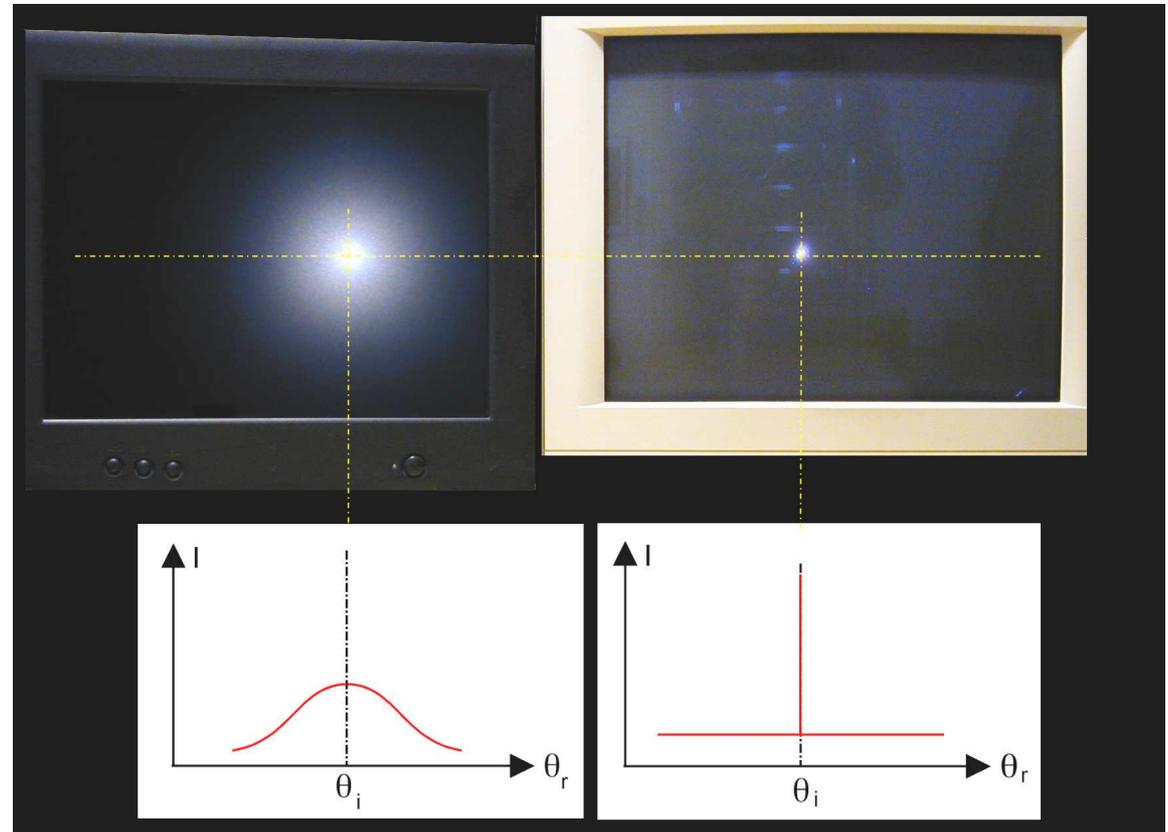
## Conoscopic approach

collimated beam illumination



## Imaging approach

point-source illumination



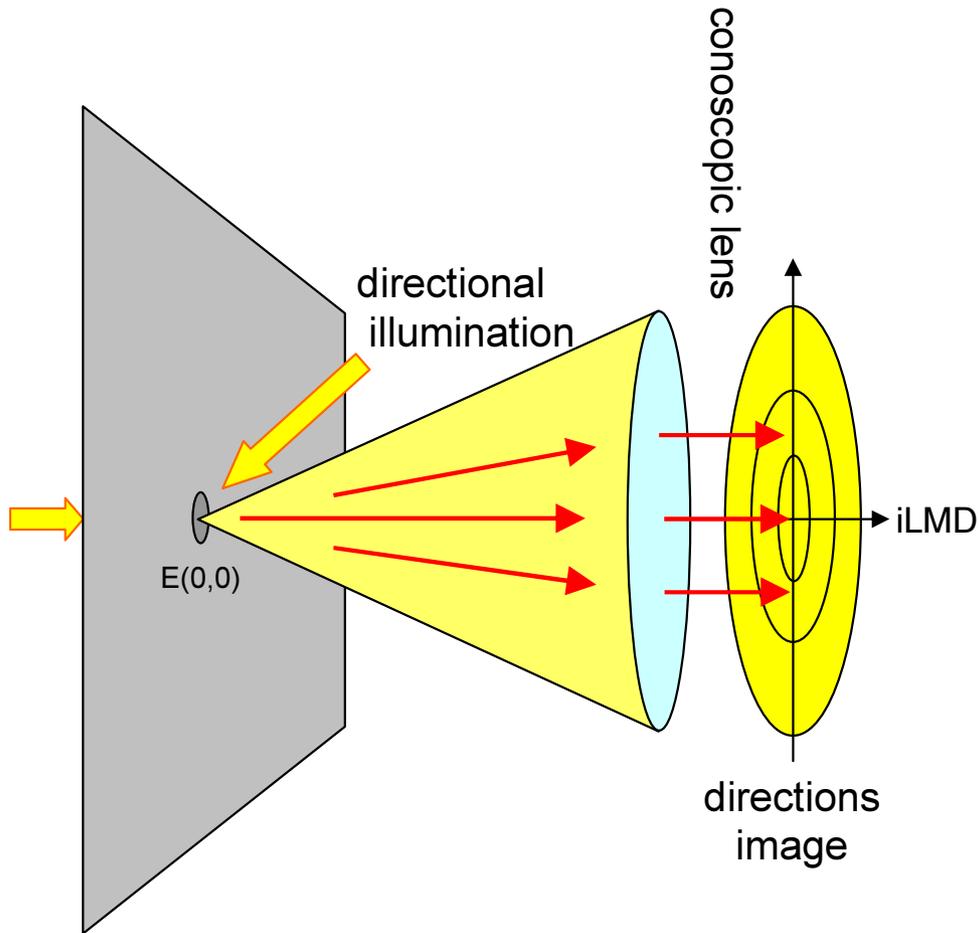
Basic components of reflection obvious in PSF-image:

- ◆ specular peak (width of the source)
- ◆ haze ("fuzzy ball" in image, bell shaped profile)
- ◆ Lambertian (constant plateau)



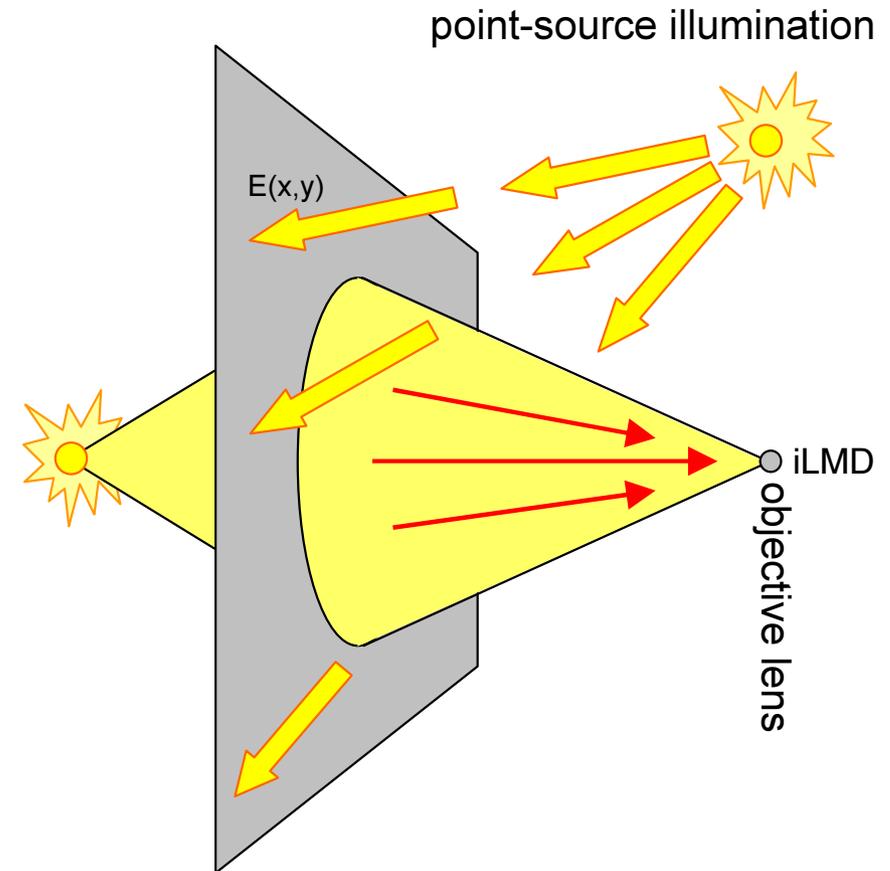
# Optical Directional Scanning

## Conoscopic approach



directional analysis of light from  
**one area element**

## Imaging approach



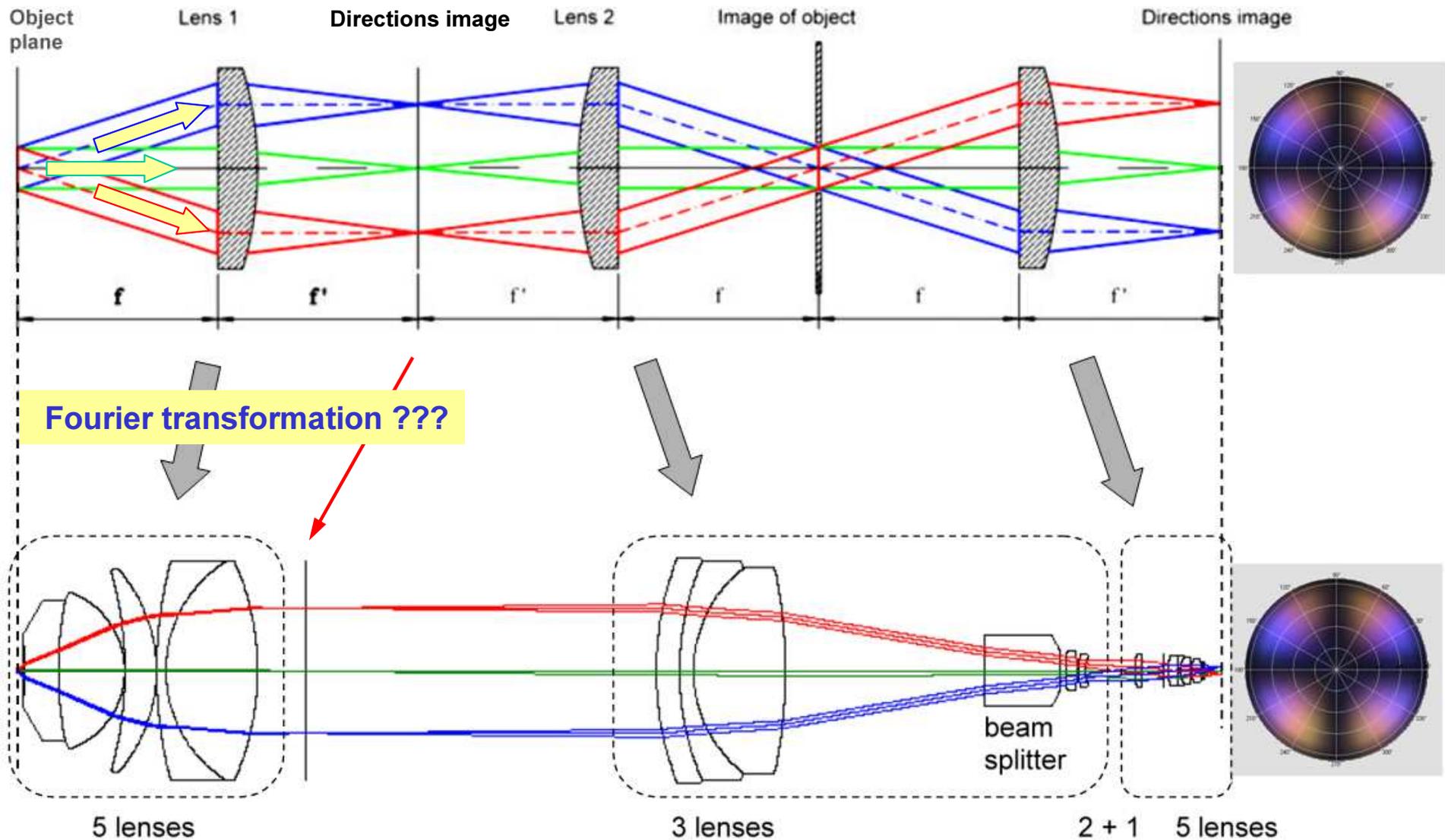
directional analysis of light from  
**an extended area**

! properties must be uniform !



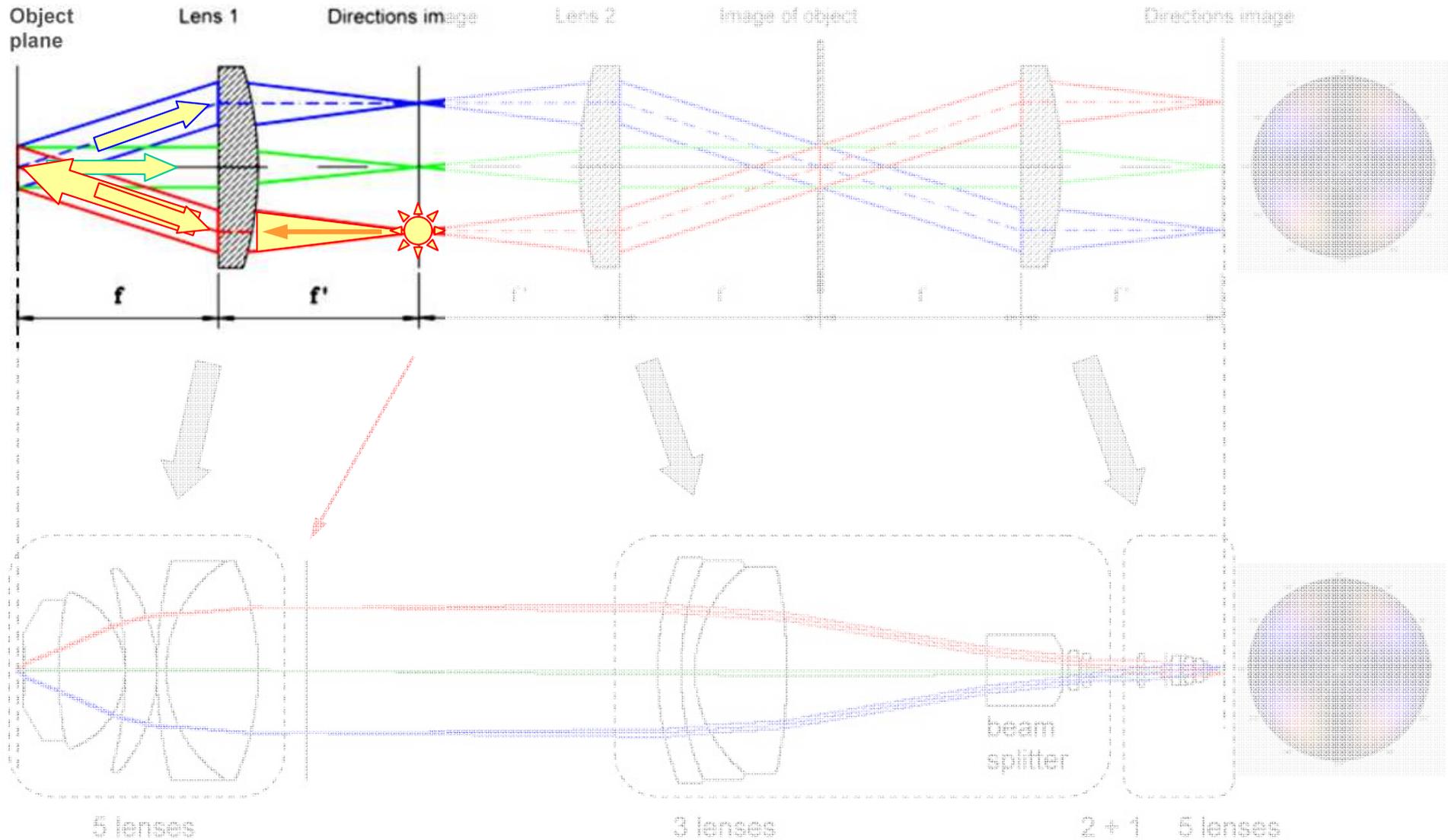
# Optical Directional Scanning

## Conoscopic imaging system



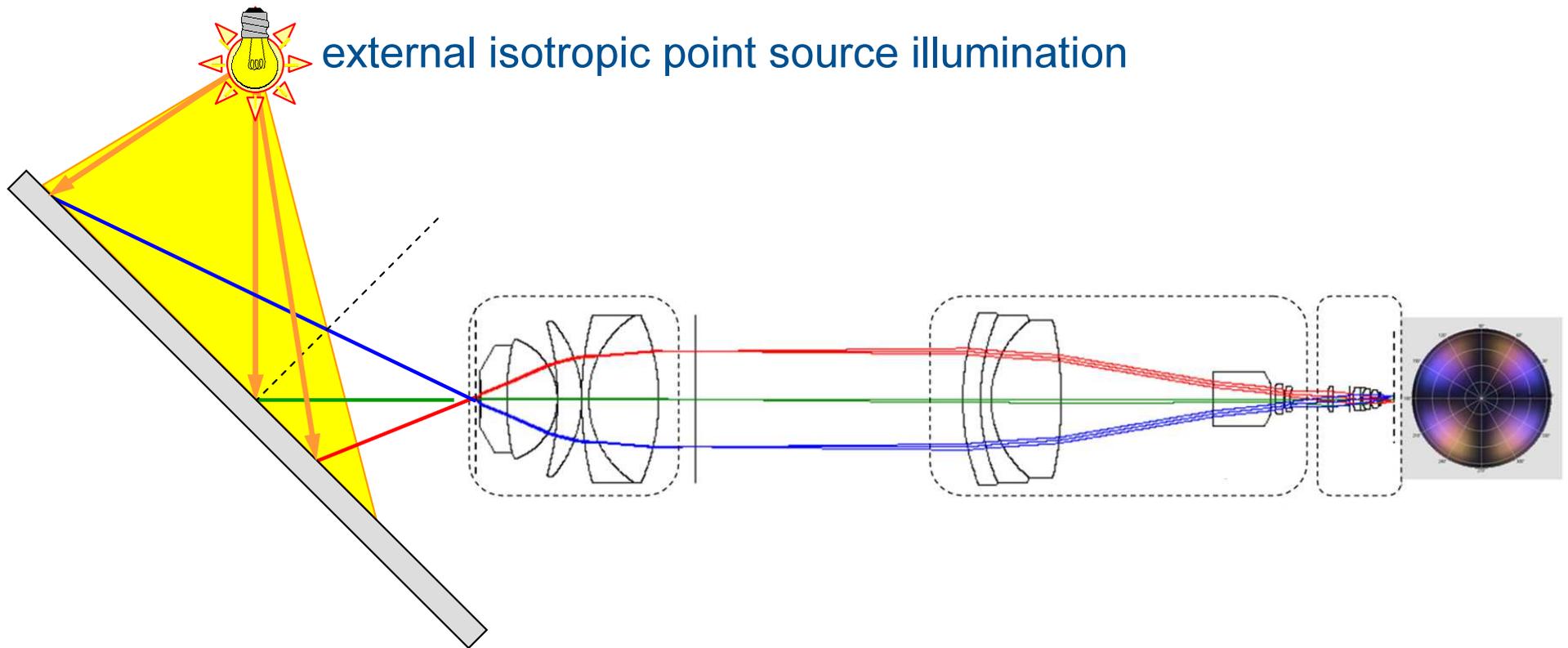
# Optical Directional Scanning

## Conoscopic imaging system - reflective illumination 1



# Optical Directional Scanning

## Conoscopic imaging system - reflective illumination 2

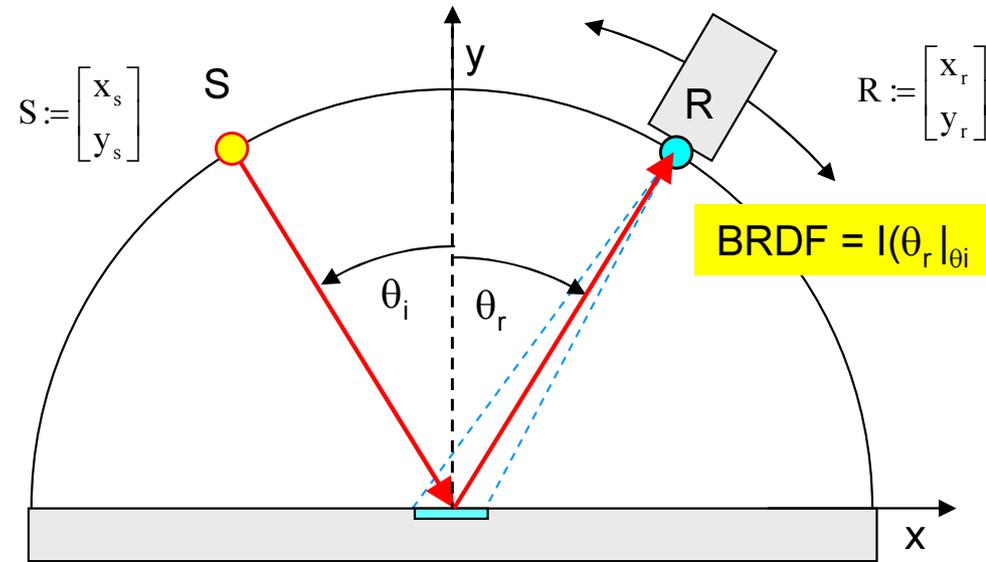


Conoscopic lens system used as fisheye lens

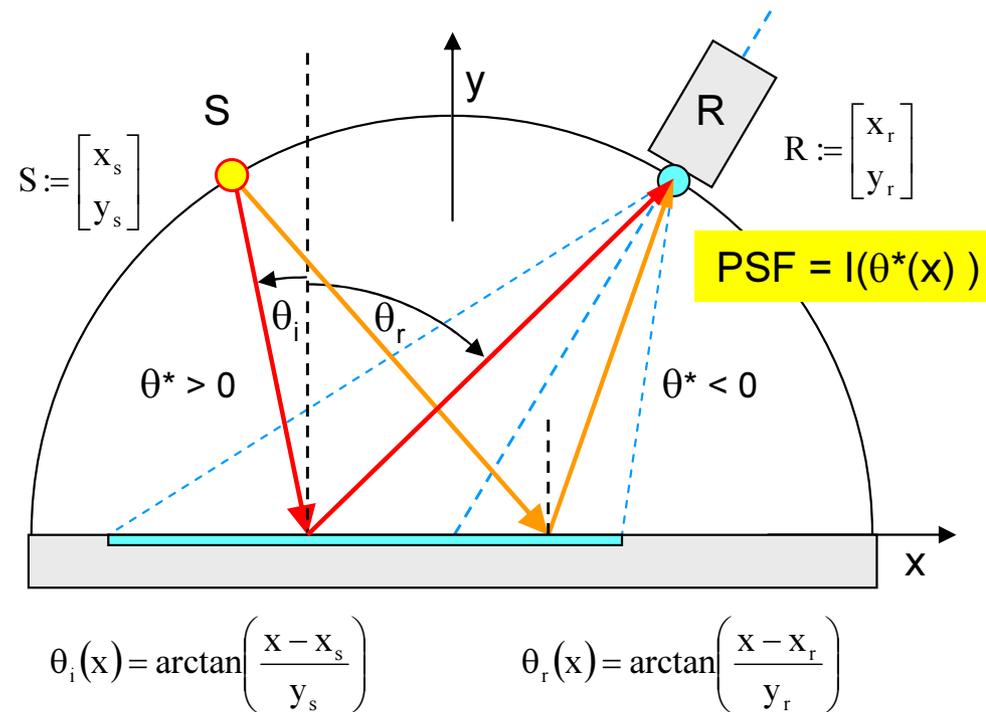


# PSF - LSF Analysis vs. Directional Scanning

## Method 1



## Method 2



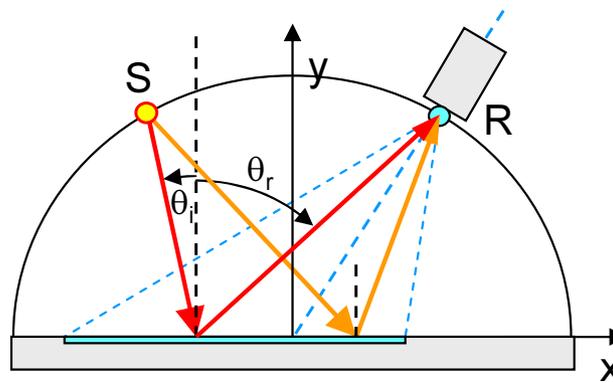
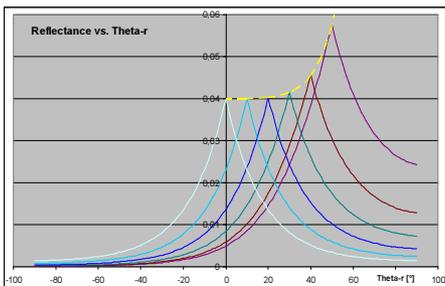
# PSF - LSF Analysis vs. Directional Scanning

$$R_p = \left| \frac{n_1 \cos \theta_t - n_2 \cos \theta_i}{n_1 \cos \theta_t + n_2 \cos \theta_i} \right|^2$$

$$R_s = \left| \frac{n_1 \cos \theta_i - n_2 \cos \theta_t}{n_1 \cos \theta_i + n_2 \cos \theta_t} \right|^2$$

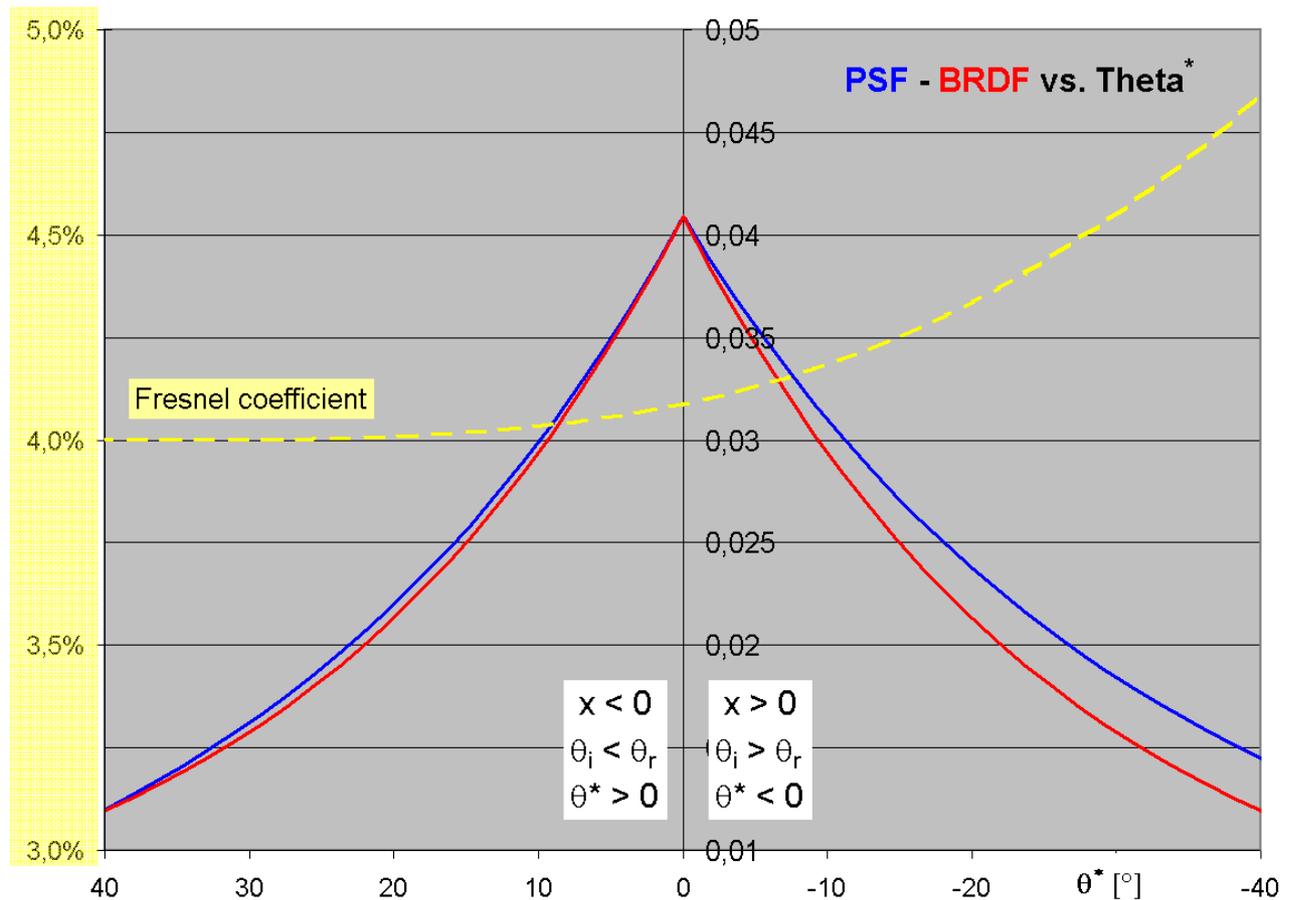
$$R = \frac{R_s + R_p}{2}$$

$$\text{BRDF} = R(\theta_i) \cdot \exp\left(\frac{\sin \theta_r - \sin \theta_i}{w}\right)$$



$x_s = -50 \text{ mm}, y_s = 100 \text{ mm}$   
 $x_r = 50 \text{ mm}, y_r = 100 \text{ mm}$

$\theta_i (x = 0) = 26,56^\circ$



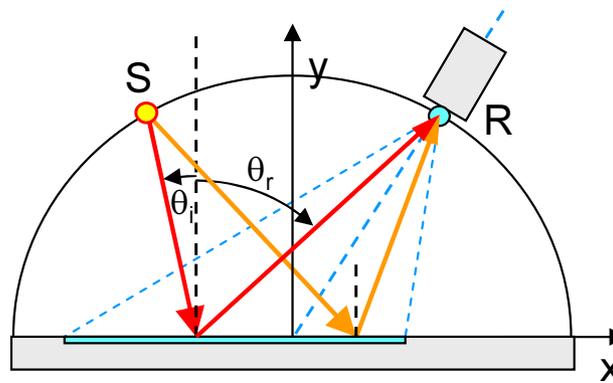
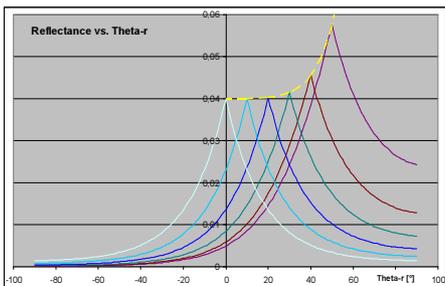
# PSF - LSF Analysis vs. Directional Scanning

$$R_p = \left| \frac{n_1 \cos \theta_t - n_2 \cos \theta_i}{n_1 \cos \theta_t + n_2 \cos \theta_i} \right|^2$$

$$R_s = \left| \frac{n_1 \cos \theta_i - n_2 \cos \theta_t}{n_1 \cos \theta_i + n_2 \cos \theta_t} \right|^2$$

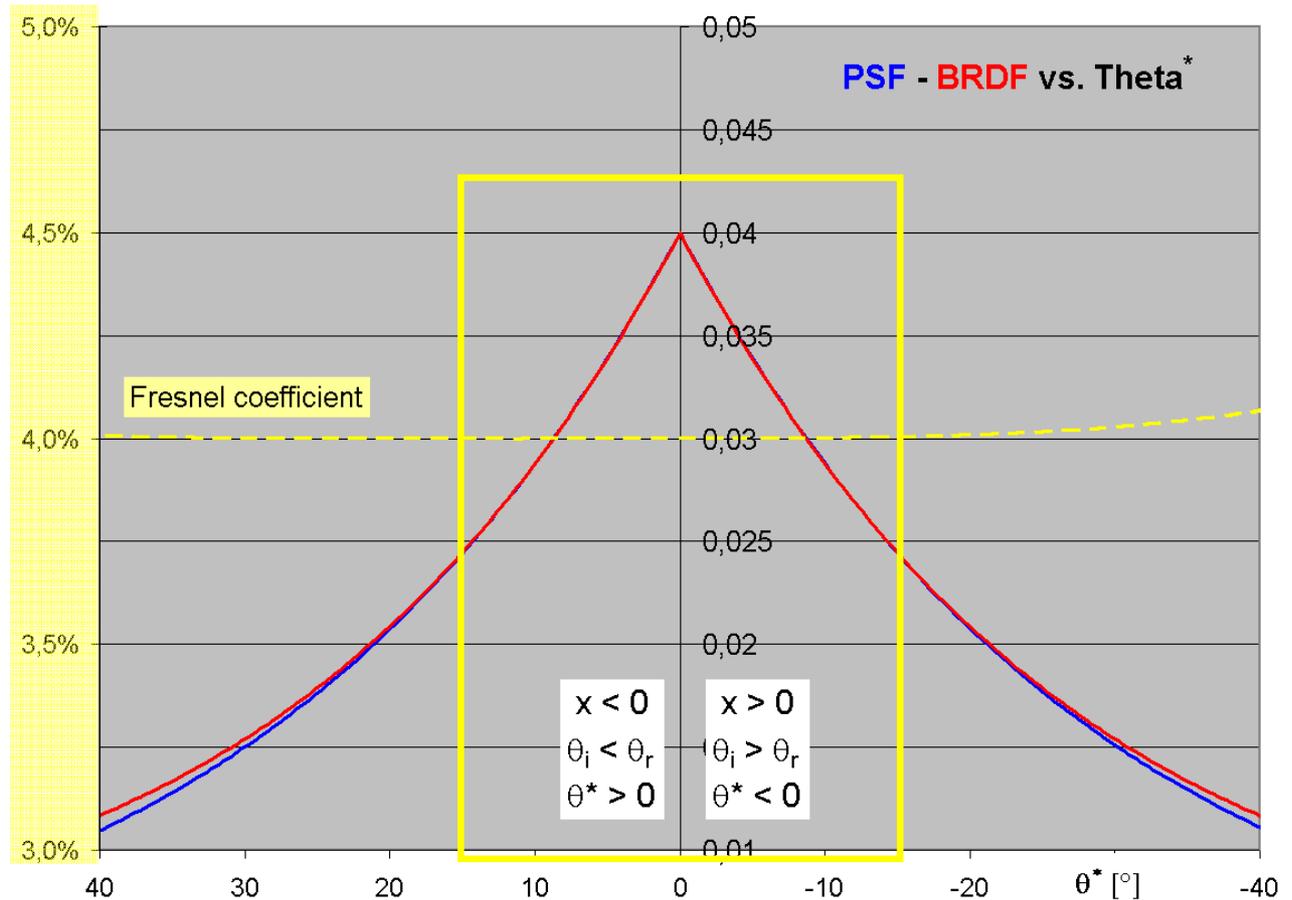
$$R = \frac{R_s + R_p}{2}$$

$$\text{BRDF} = R(\theta_i) \cdot \exp\left(\frac{\sin \theta_r - \sin \theta_i}{w}\right)$$

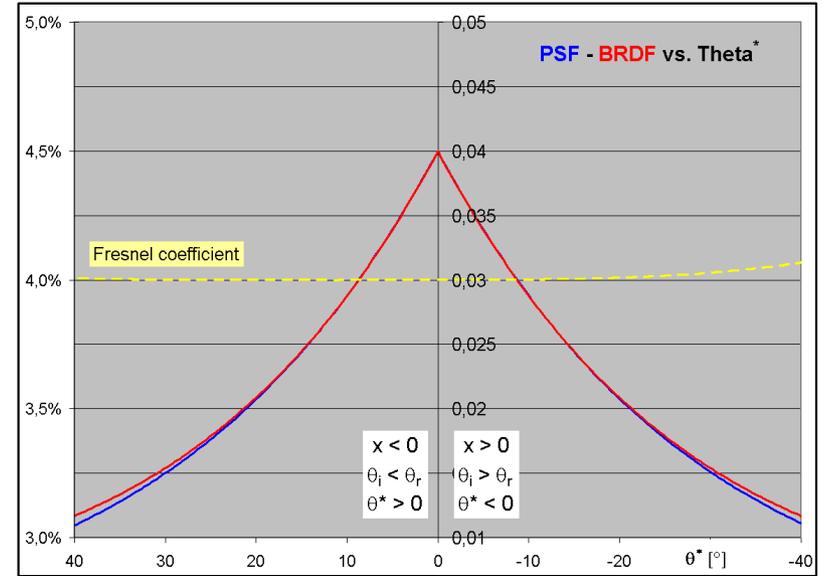
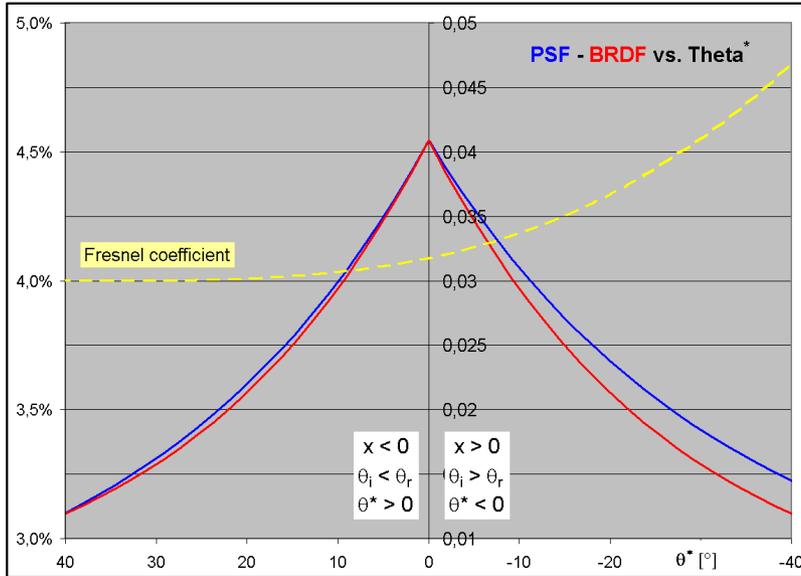


$x_s = -25 \text{ mm}, y_s = 250 \text{ mm}$   
 $x_r = 25 \text{ mm}, y_r = 250 \text{ mm}$

$\theta_i (x = 0) = 5,7^\circ$



# PSF - LSF Analysis vs. Directional Scanning

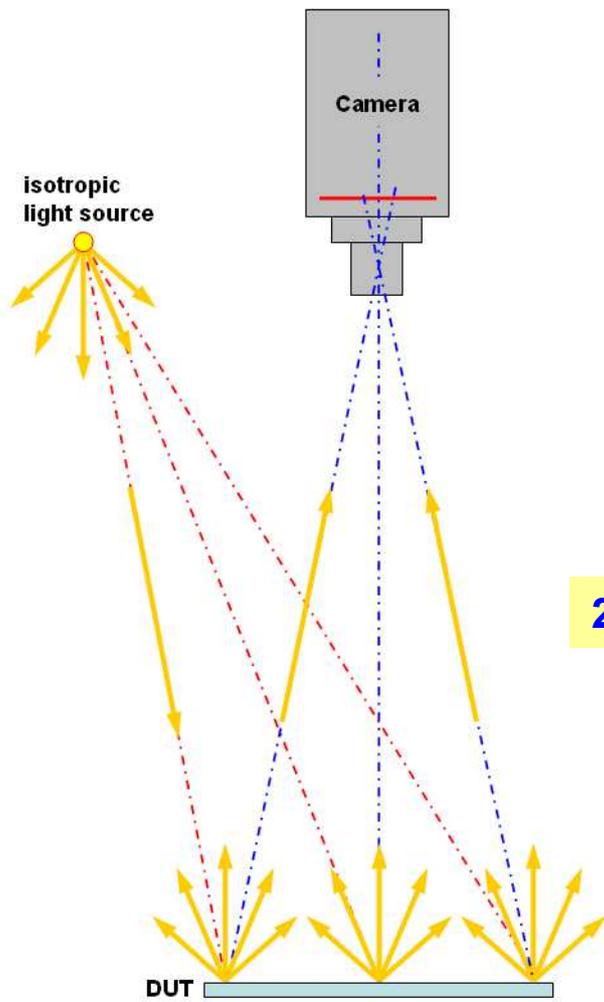


$\theta^*$ [°]			<b>40</b>	<b>20</b>	<b>0</b>	<b>-20</b>	<b>-40</b>	
$\Delta$ [%]	$\theta_i(x=0)=26^\circ$		0,38	3,09	0,00	11,53	21,40	
$\theta^*$ [°]		<b>15</b>	<b>10</b>	<b>5</b>	<b>0</b>	<b>-5</b>	<b>-10</b>	<b>-15</b>
$\Delta$ [%]	$\theta_i(x=0)=5.6^\circ$	-0,19	0,03	0,06	0,00	0,07	0,08	-0,07

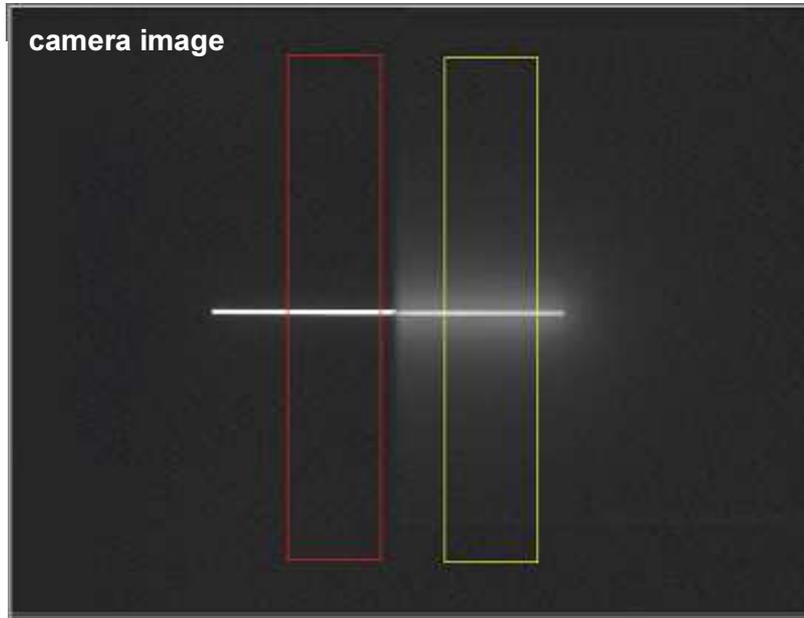
Difference between the reflectance from PSF and BRDF vs.  $\theta^*$   
for two source orientations:  $\theta_i(x=0) = 26^\circ$  and  $\theta_i(x=0) = 5.6^\circ$



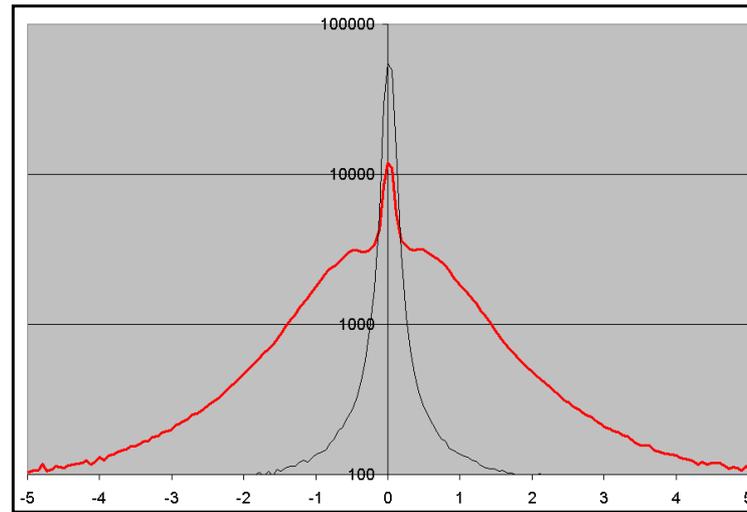
# Analysis of Line-Spread Function



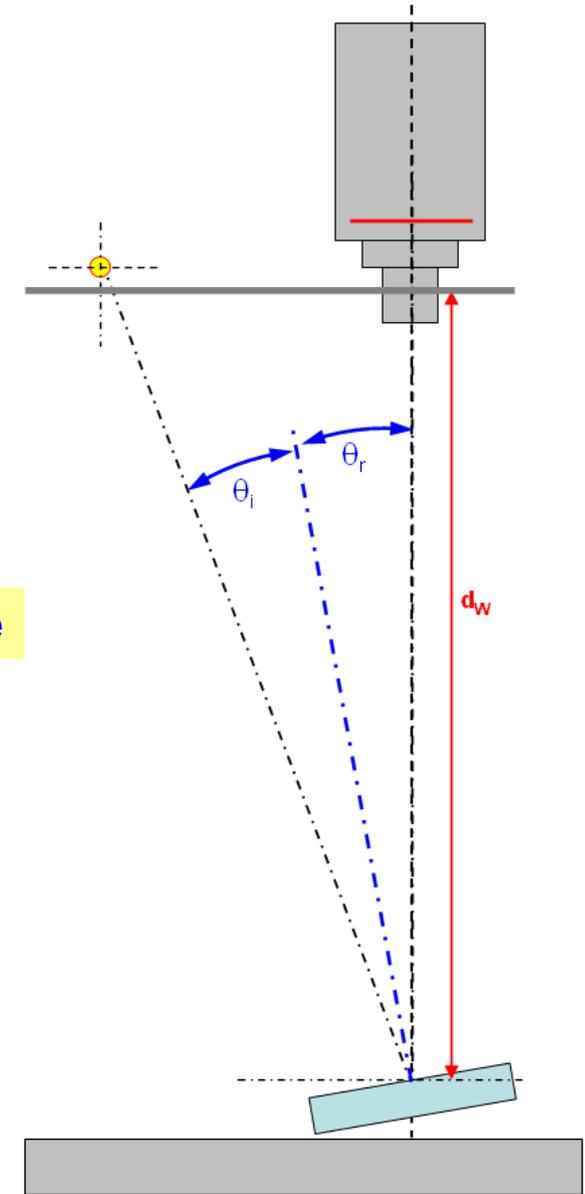
side view



2D geometry with narrow linear light source

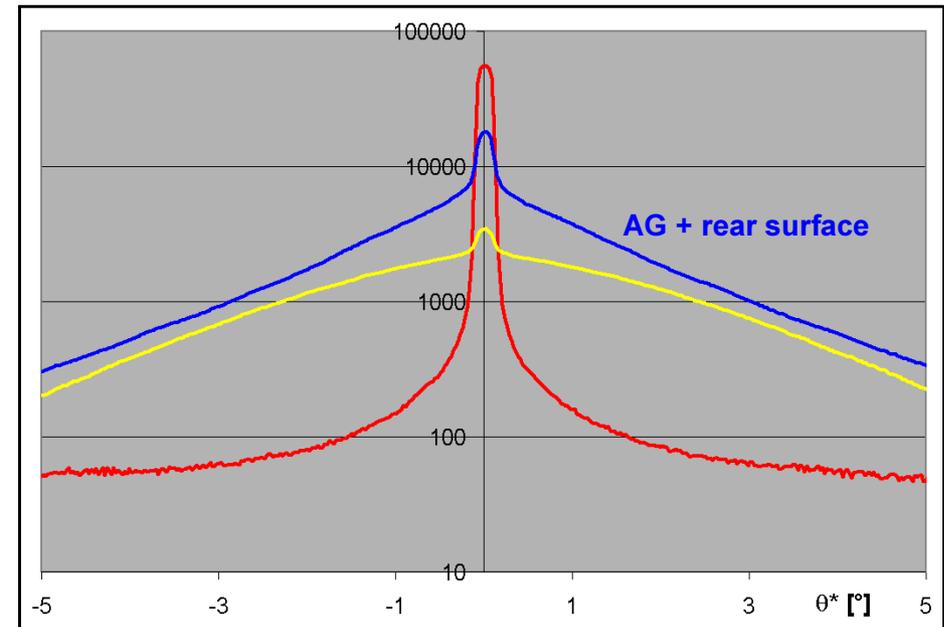
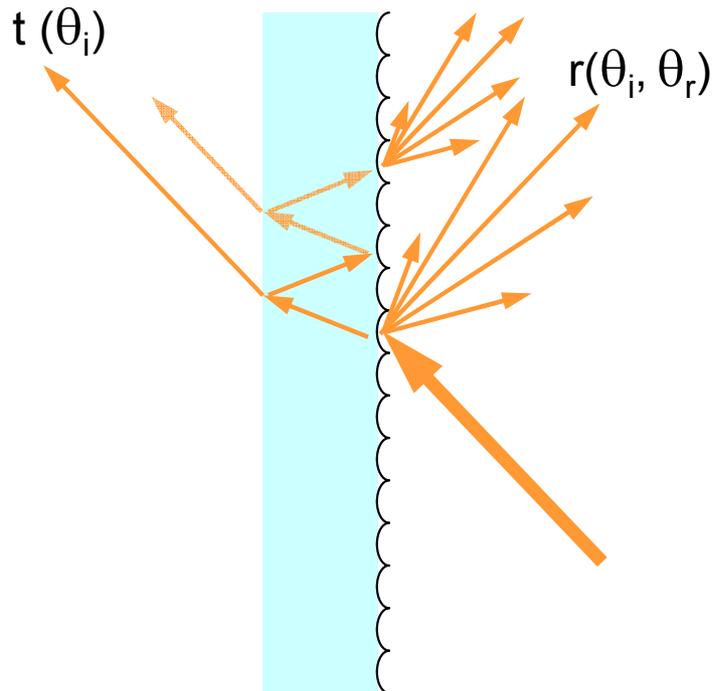


intensity profile,  $i = f(\theta^*)$



# Variation with Angle of Incidence

## Reflectance + Transmittance



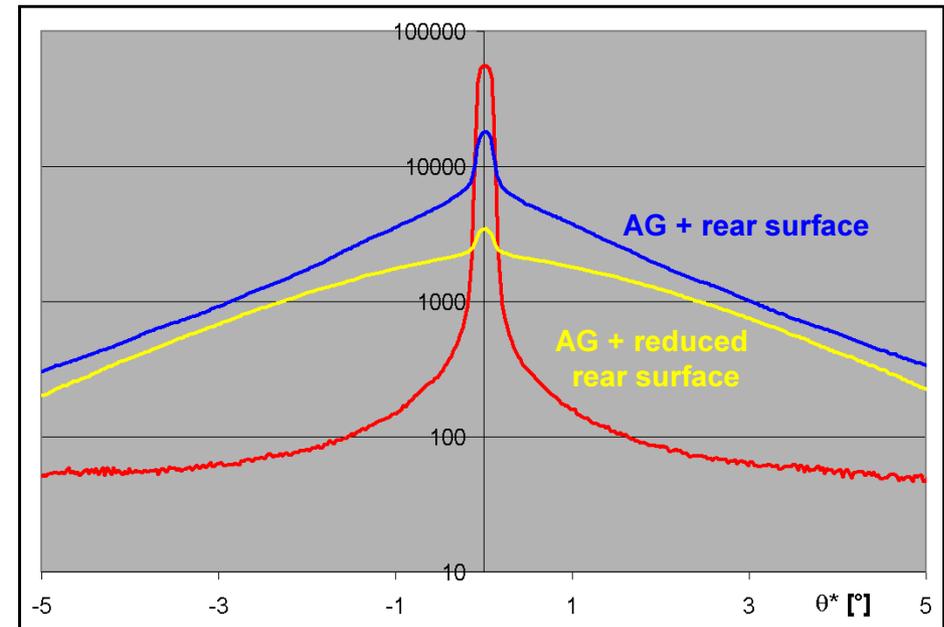
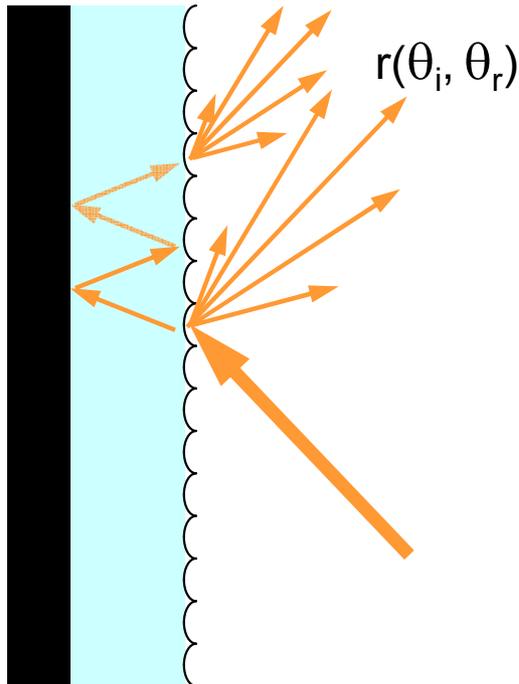
In the case of transparent/translucent layers reflection and transmission are closely coupled.

Reflectance distribution of an AG layer without (yellow curve) and with rear surface reflection (blue curve); the red curve shows the light source (system signature).



# Variation with Angle of Incidence

## Reflectance + Transmittance

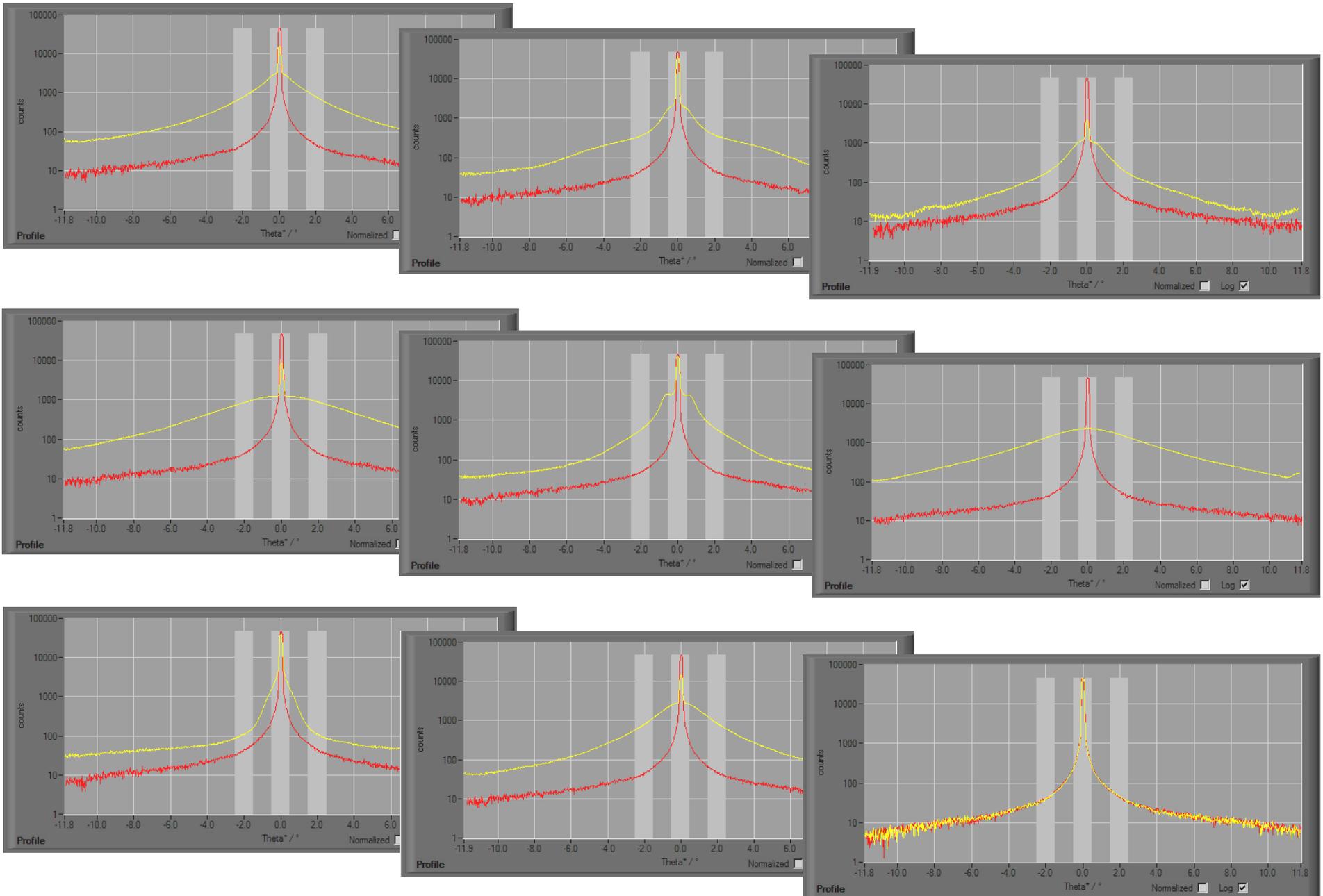


Black absorbing layer reduces reflections at the rear surface to ~10% of the original level.

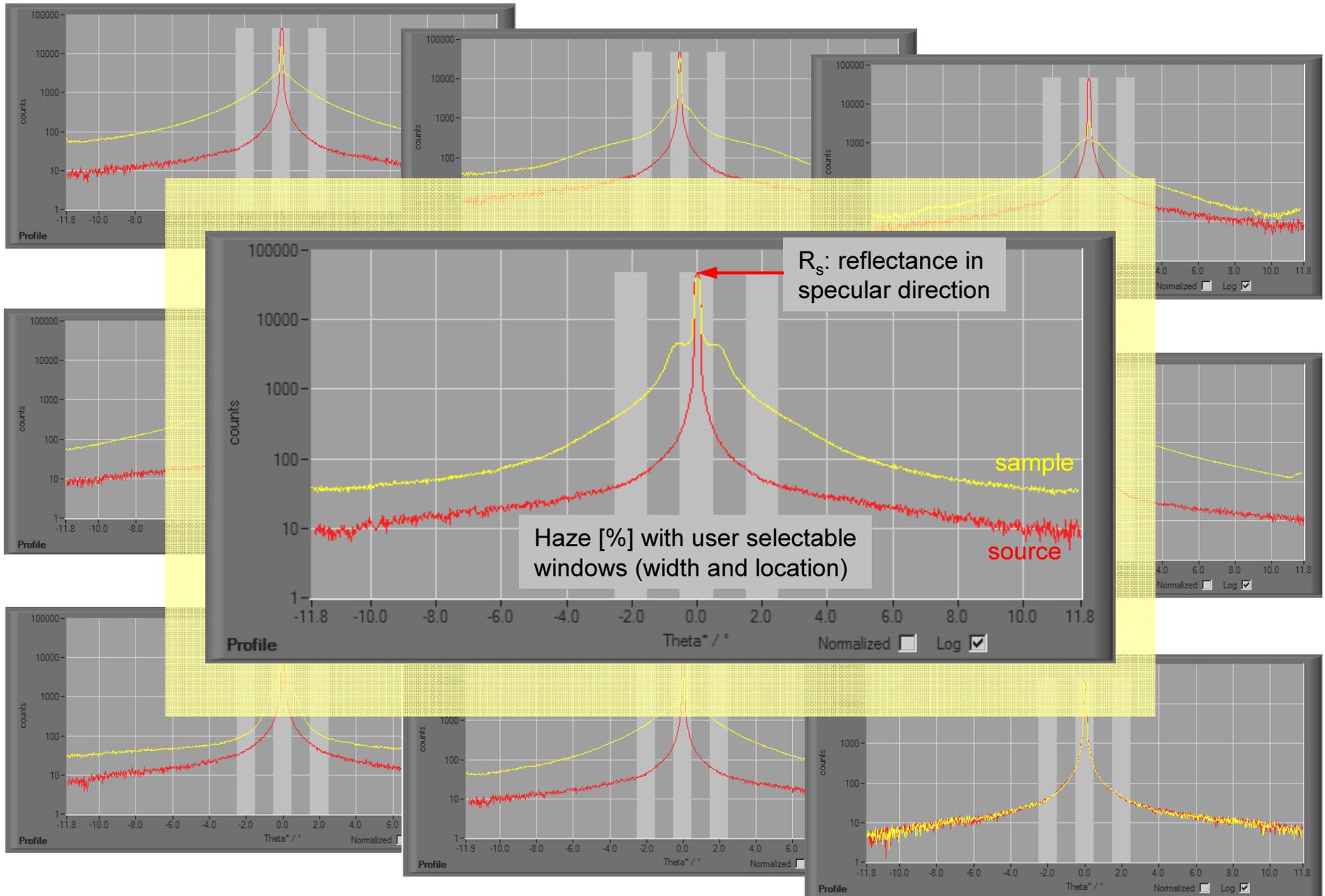
Reflectance distribution of an AG layer without (yellow curve) and with rear surface reflection (blue curve); the red curve shows the light source (system signature).



# Reflectance Distribution Function



# Reflectance Distribution - Characteristics



## Directional Scanning by PSF / LSF Analysis

- ◆ simple compact measurement setup without moving parts
  - ➔ robust apparatus and procedure
- ◆ centered about the specular direction
  - ➔ never miss the specular peak !
- ◆ iLMD images directly show "what's going on"
  
- ◆ very high directional resolution (improvement of ~10)  
**and** wide range of directions (cylinder geometry)
  
- ◆ colorimetric analysis via iLMD or illumination

## Requirements & Limitations

- ◆ sample must be uniform over area included in the measurement
- ◆ limited range of inclinations centered about specular or
- ◆ wide angular range at reduced resolution (cylinder).

## Verification by model calculations and other instruments

Proc. SID 2016



# High-Resolution Scatter Measurement and Evaluation

Our **model calculations** show that the effect of the variation of the Fresnel reflection coefficient and that of the shape asymmetry of the reflectance distribution function with angle of incidence on the results obtained by PSF/LSF analysis is negligible for geometries of practical importance, i.e. when a limited angular range about the specular direction (e.g. up to  $\pm 20^\circ$ ) is evaluated for small angles of light incidence (i.e.  $< 15^\circ$ ).

We thus conclude that scatter evaluation based on analysis of point-spread and/or line-spread functions (reflective and transmissive case) is well suited for accurate, fast and robust evaluation of the glossy scatter of AG layers.

**Colorimetric analysis** is possible with either monochromatic light sources or with imaging colorimeters in combination with white light sources.

PSF and LSF analysis with imaging photometers thus offers a realistic alternative to conventional directional scanning with goniometric or conoscopic instruments due to the reduced instrumental efforts without moving parts or demanding optical systems.

This approach offers easy alignment of the setup with adaptation to a wide range of incidence angles and fast measurements in combination with high directional resolution.

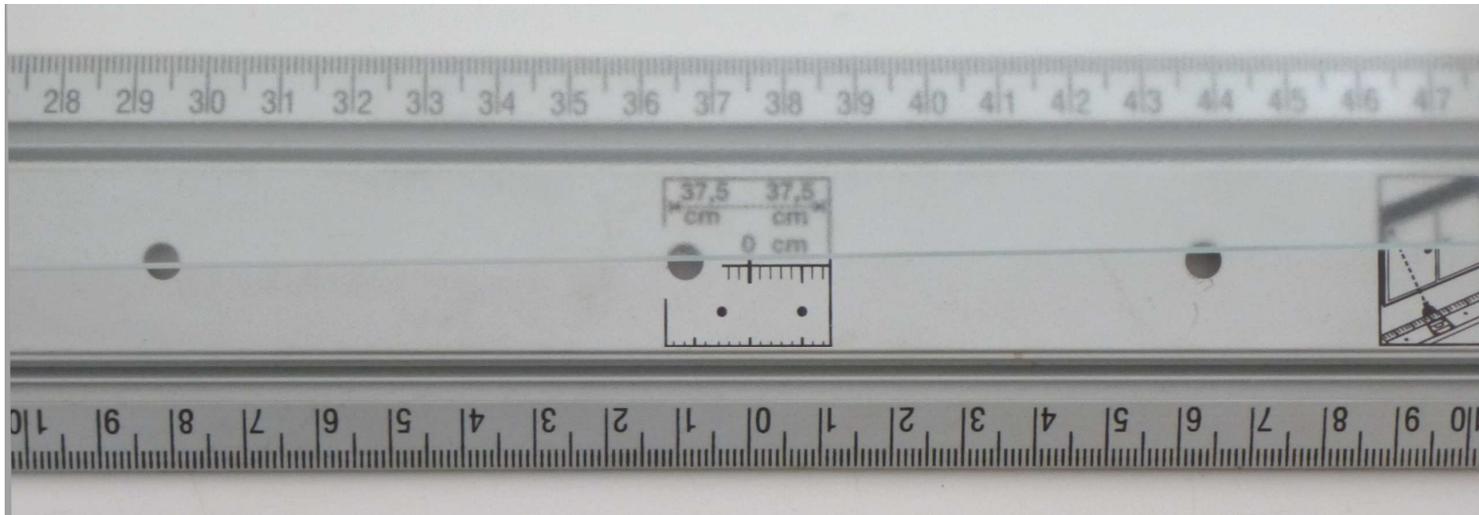
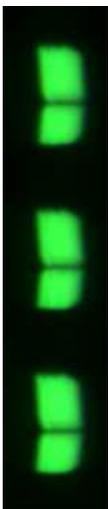
The required uniformity of the samples across the surface area included in the measurement is required anyway for uniform optical appearance of electronic display devices.



## Image Blur

Induced by Scattering Anti-Glare Layers

distinctness of image - image clarity - image blur



M. E. Becker, T. Fink, U. Krüger: Image Blurring Induced by Scattering Anti-Glare Layers, Proc. SID2016

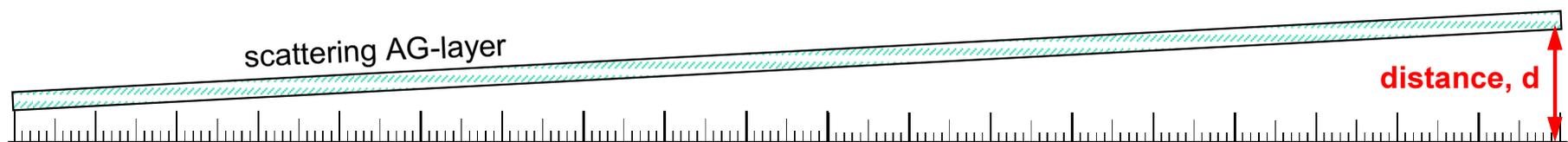
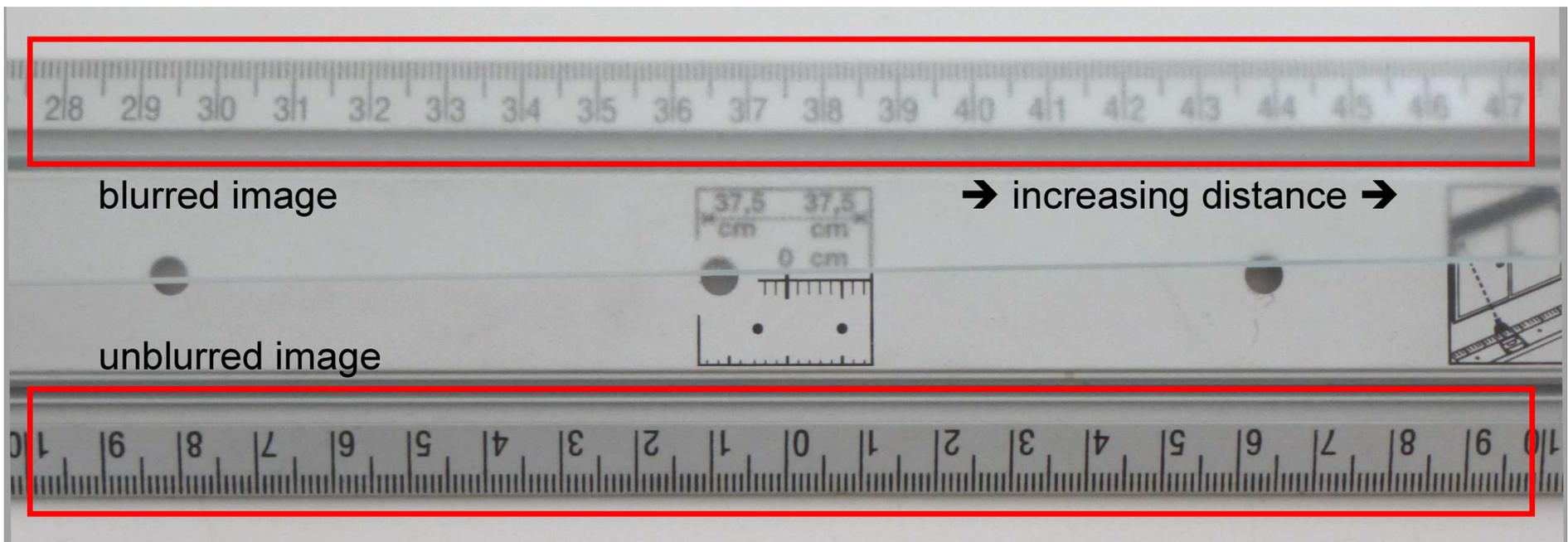


# Image Blur

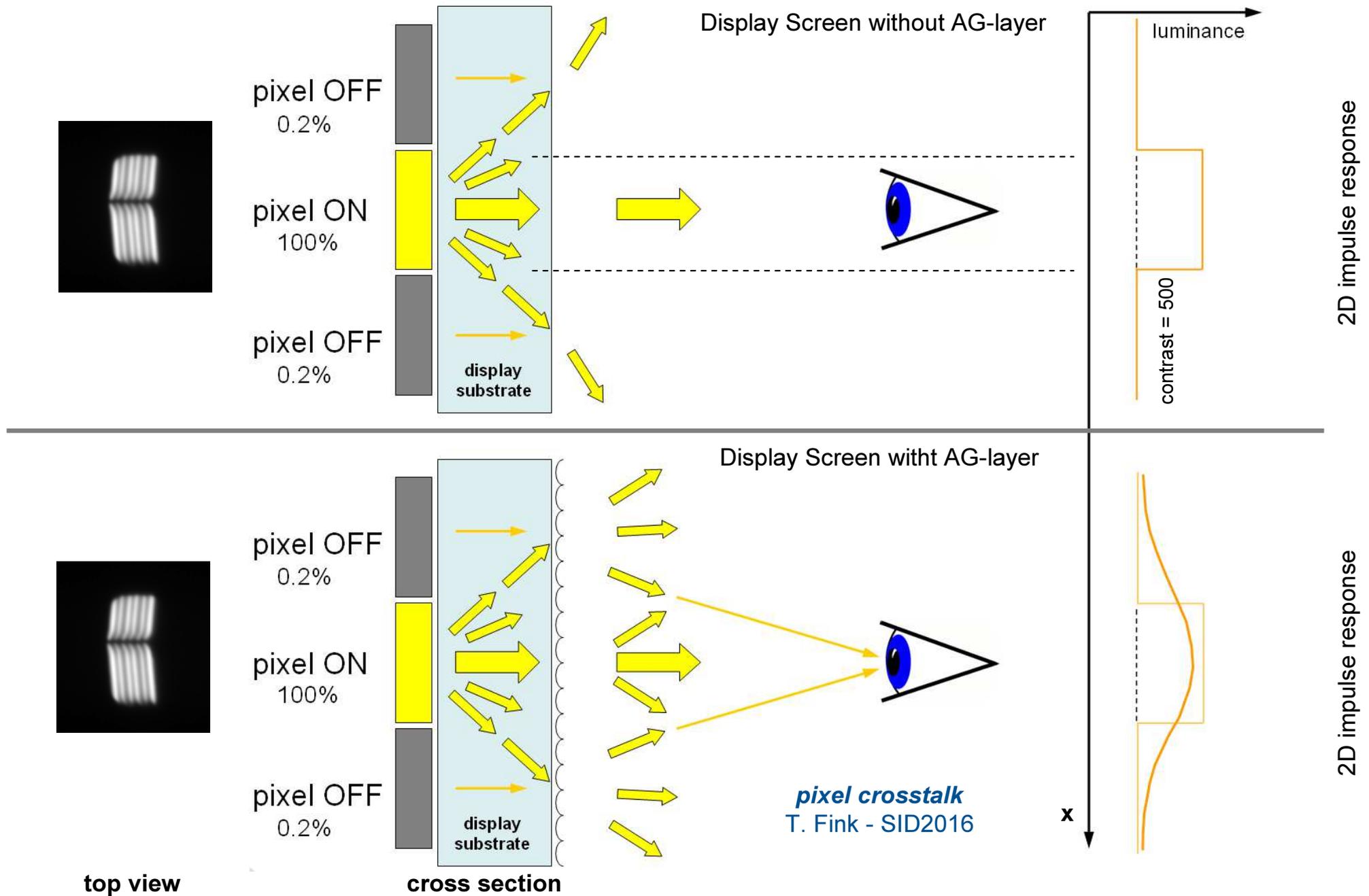
Micro-structured, scattering anti-glare layers reduce mirror images,



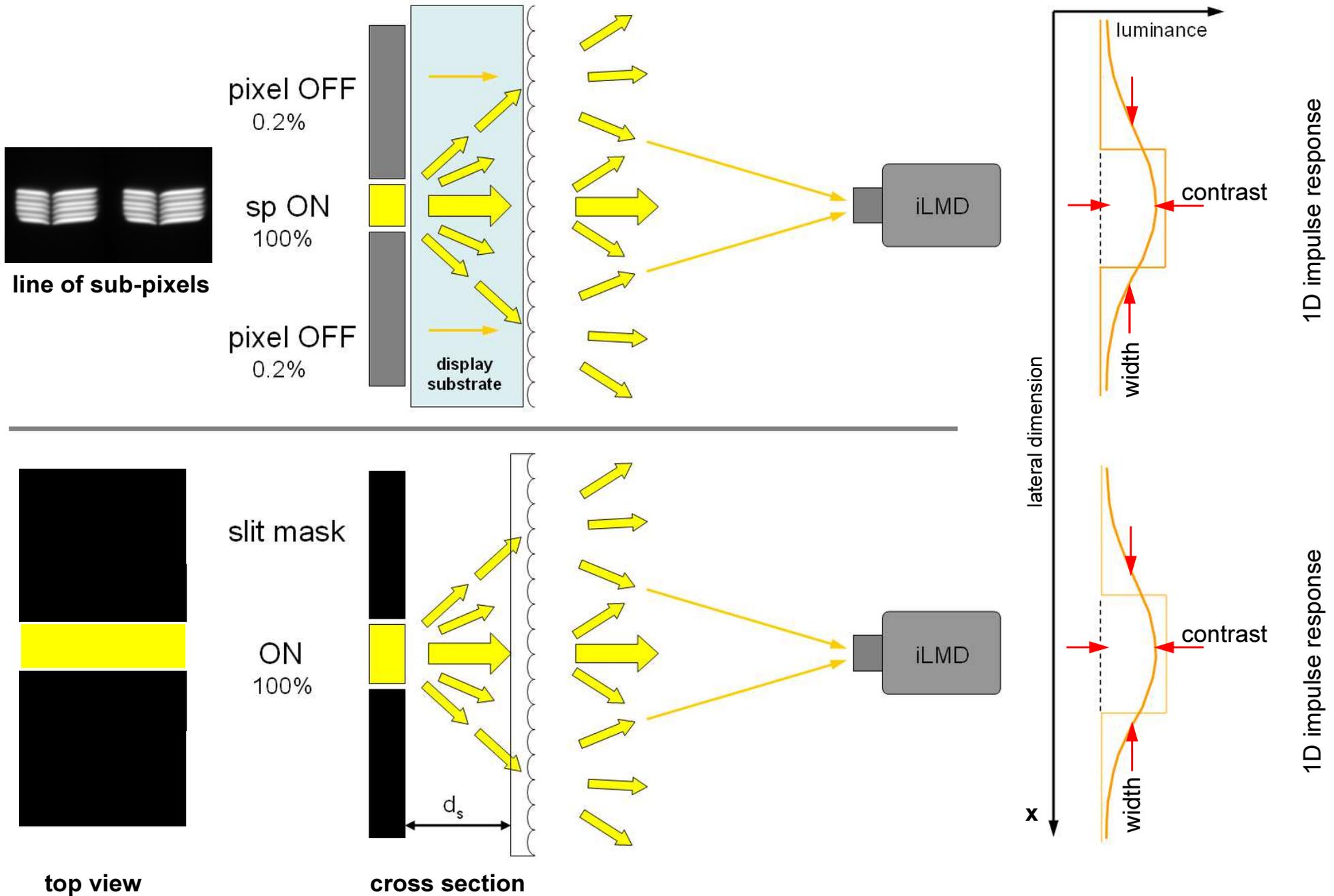
but they also reduce ***distinctness of (transmitted) image*** (DOI), image clarity, ... .



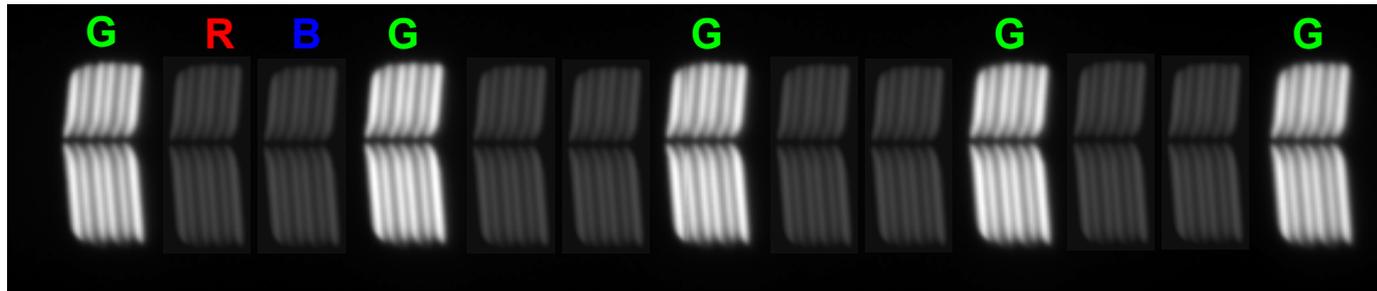
# Pixel Crosstalk



# Measurement Setup

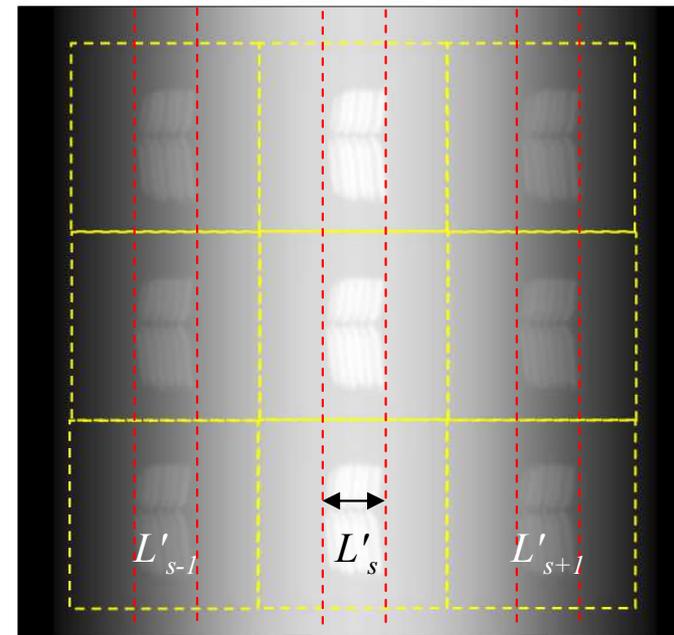
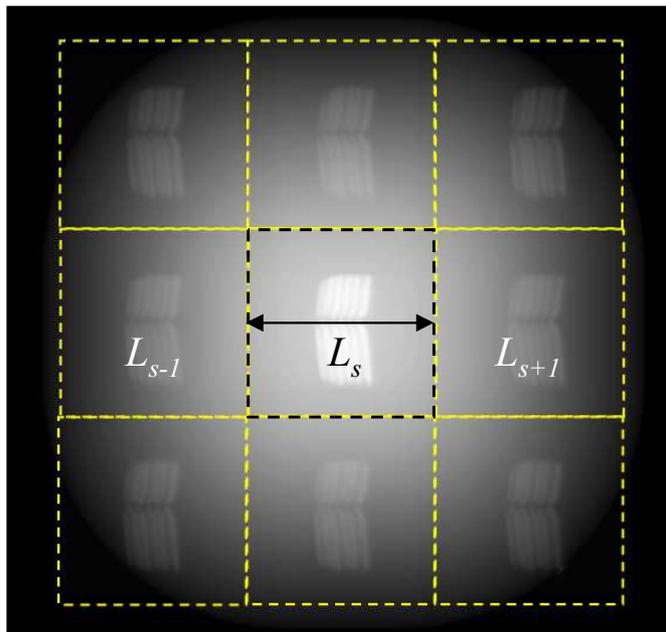


# Image Blur Characterization



pixel crosstalk,  $PCT$

line spreading level,  $S_{LS}$

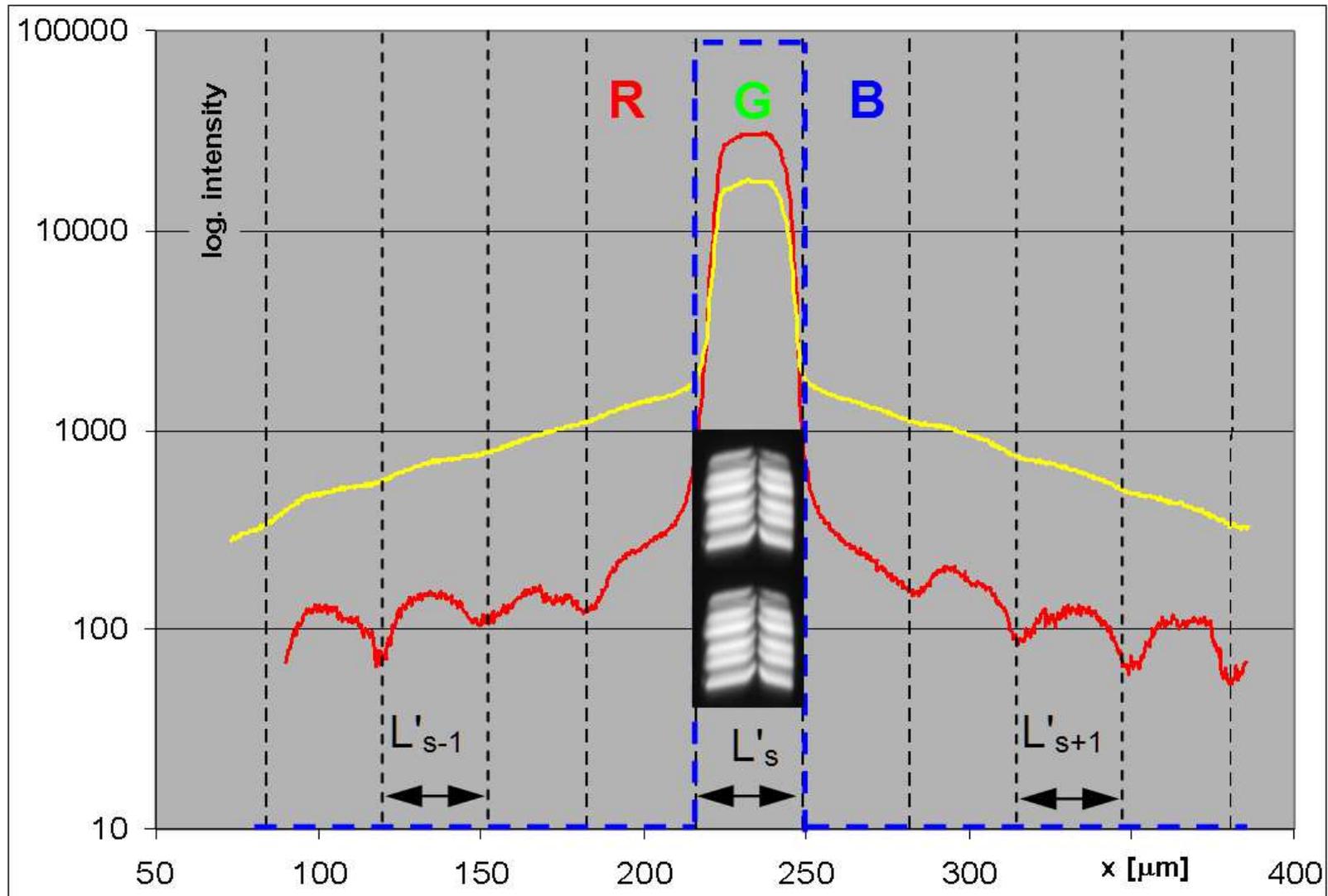


$$PCT = \frac{L_{s-1} + L_{s+1}}{2 \cdot L_s}$$

$$S_{LS} = \frac{L'_{s-1} + L'_{s+1}}{2 \cdot L'_s}$$



# Pixel-Crosstalk - Line Spreading



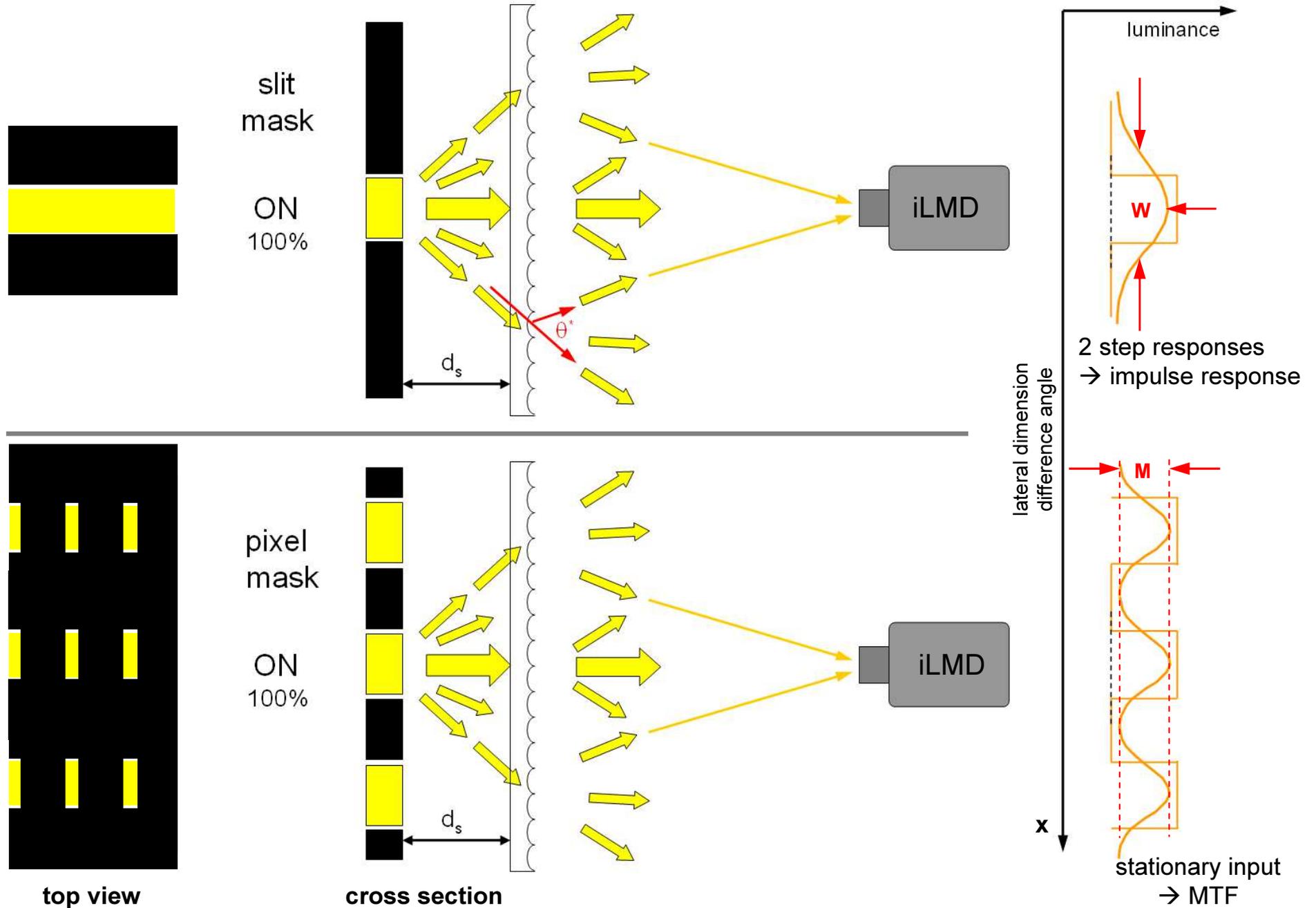
Horizontal intensity profiles of activated green subpixels of a non-scattering display screen (0.10 mm pixel pitch, with touch panel) recorded with a microscope objective lens.

**Red curve:** green subpixel column without AG-layer. **Yellow curve:** green subpixels with AG-layer.

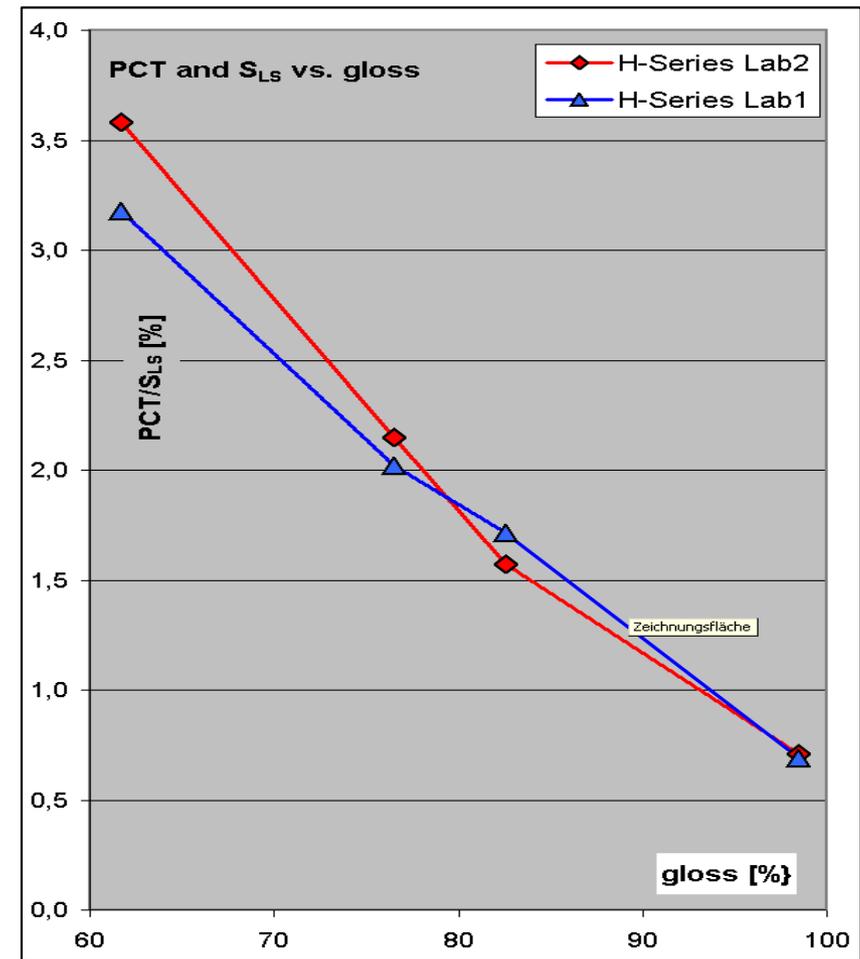
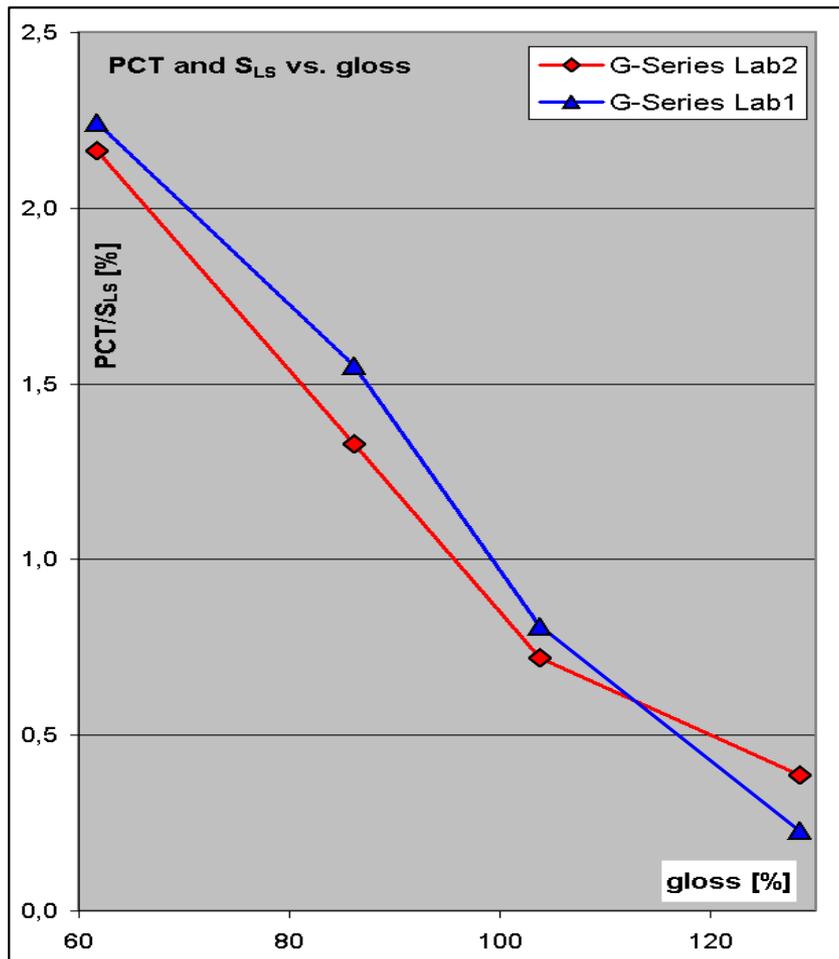
**Blue curve:** a pulse illustrating the ideal subpixel profile.



# Measurement Setup



# Pixel-crosstalk vs. line spreading



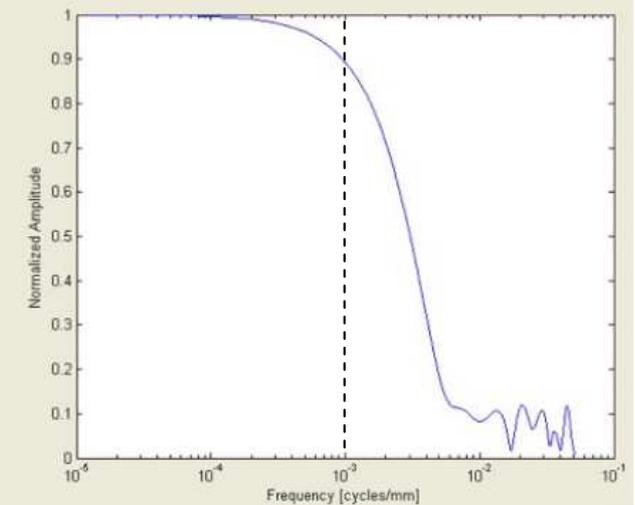
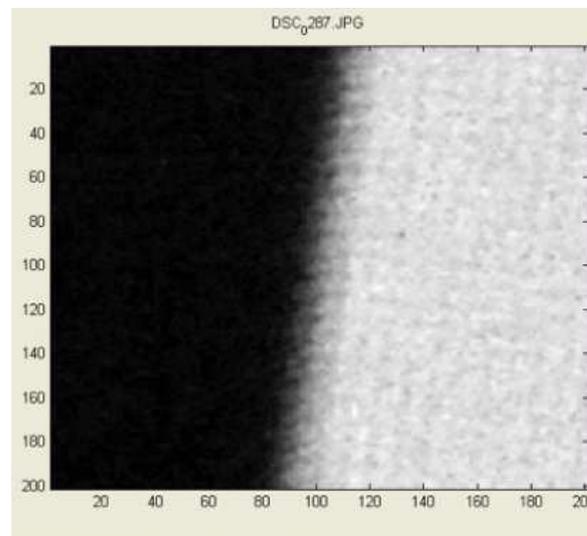
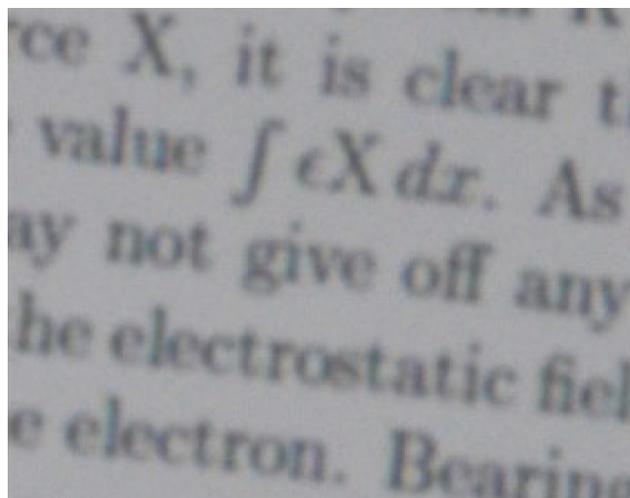
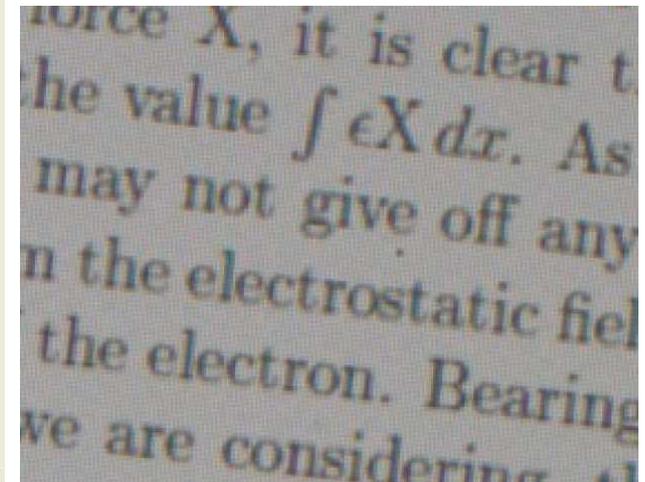
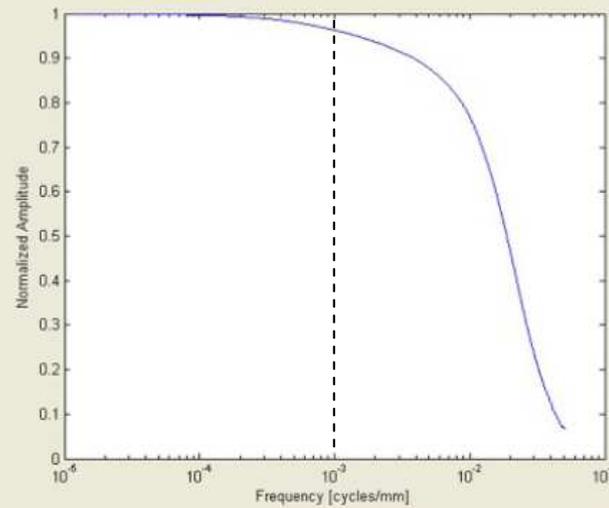
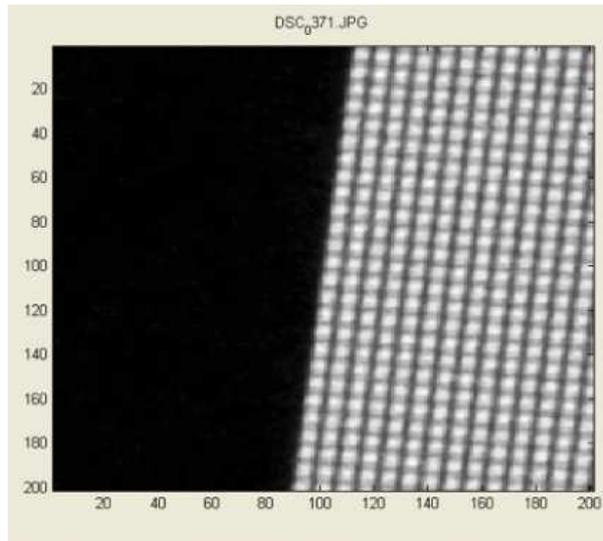
*Pixel-crosstalk, PCT, and line spreading levels,  $S_{LS}$ , evaluated for eight AG-samples by the authors in two laboratories (Lab-1, Lab-2) with two different instrumental arrangements plotted vs. reflection gloss (specifications of the manufacturer).*

M. E. Becker, T. Fink, U. Krüger: Image Blurring Induced by Scattering Anti-Glare Layers, Proc. SID2016



# Characterization of Image Clarity

## Slanted edge method - ISO 12233 (step analysis)



From: 3M AG/AS: A single-film solution to glare and sparkle in HD displays



# Characterization of Image Clarity

## Pixel crosstalk

2D impulse response

introduced by Dr. Fink @ SID2016

## Line spread analysis

1D impulse response



distance source - AG-layer



introduced here

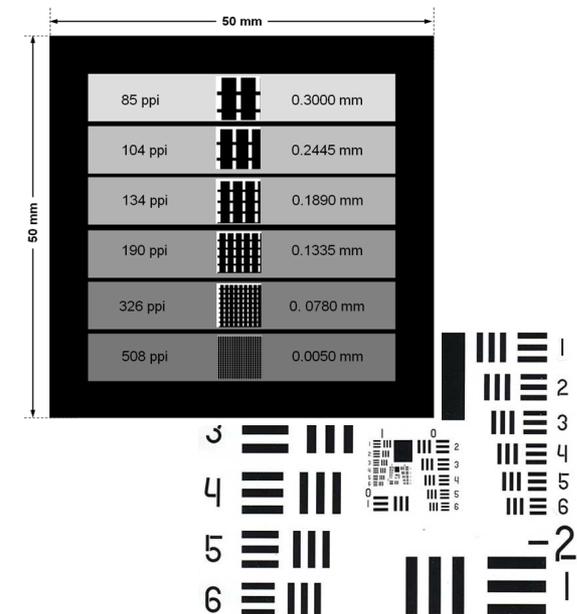
## Transmission distribution function

- line spread analysis
- conoscopic imaging

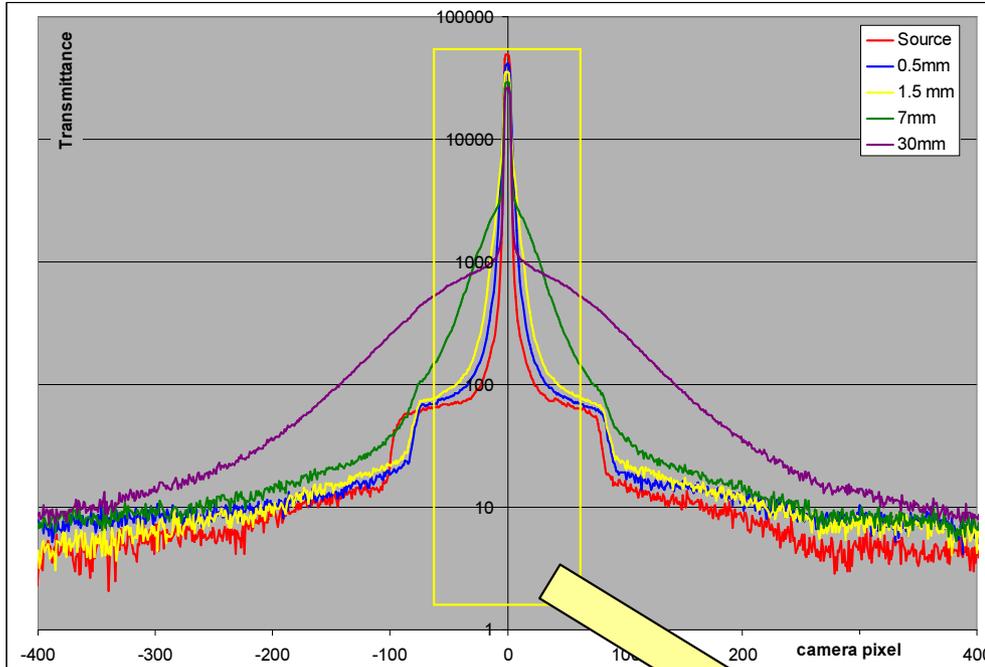
## Modulation transfer factor or function

- stationary input (grating)

## Slanted edge method (step analysis)



# Line Spreading vs. Distance

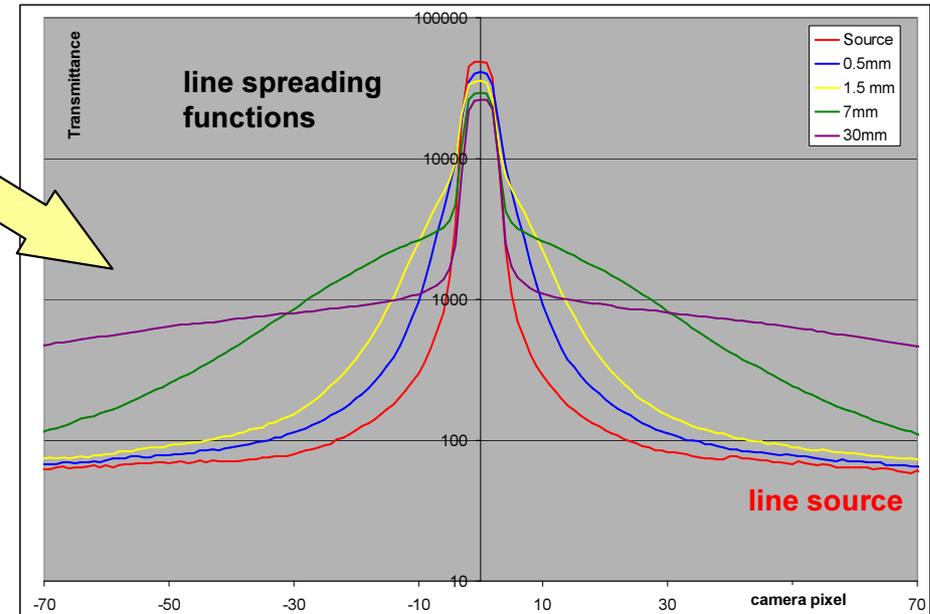
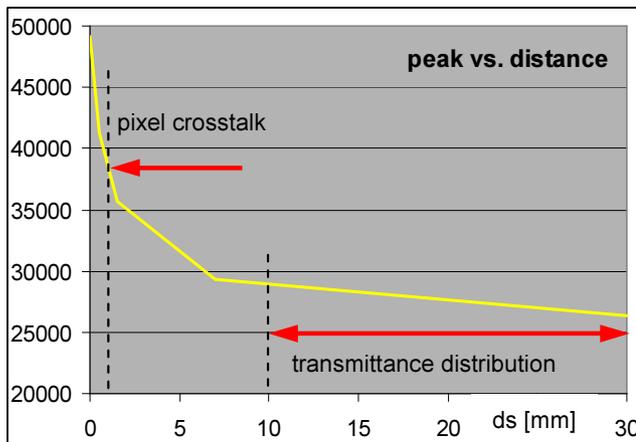


AG layer close to pixel matrix:  
 → *pixel crosstalk*

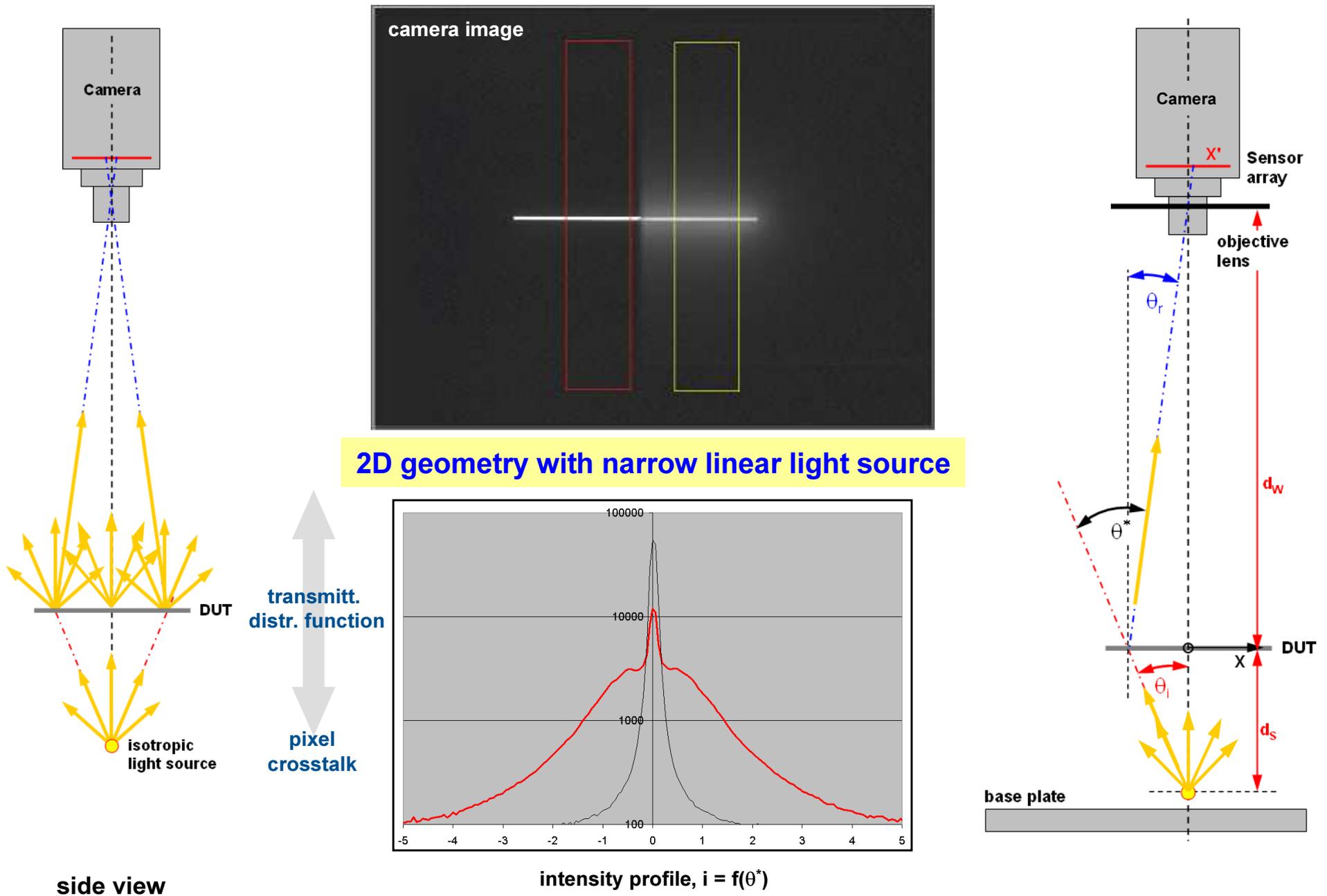
increasing distance,  $d_s$ :  
 → *transmittance distribution*

general: *line spreading function*

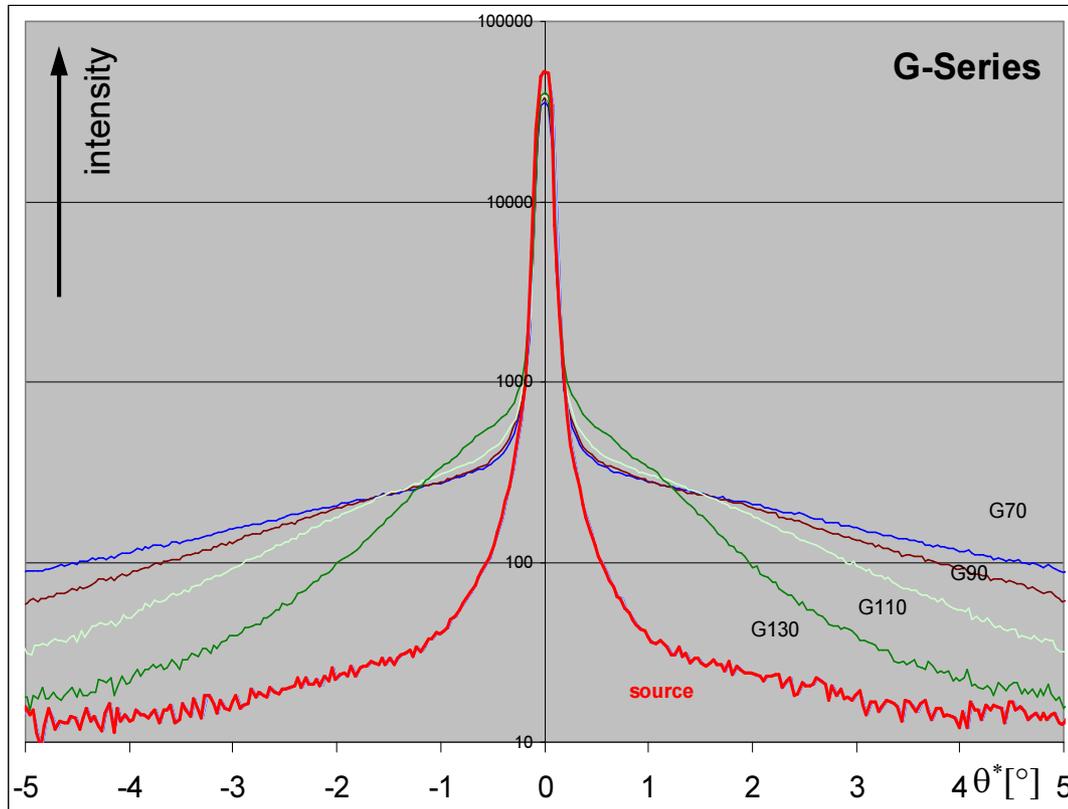
same AG layer, transmittance distribution vs. distance to line source,  $d_s$



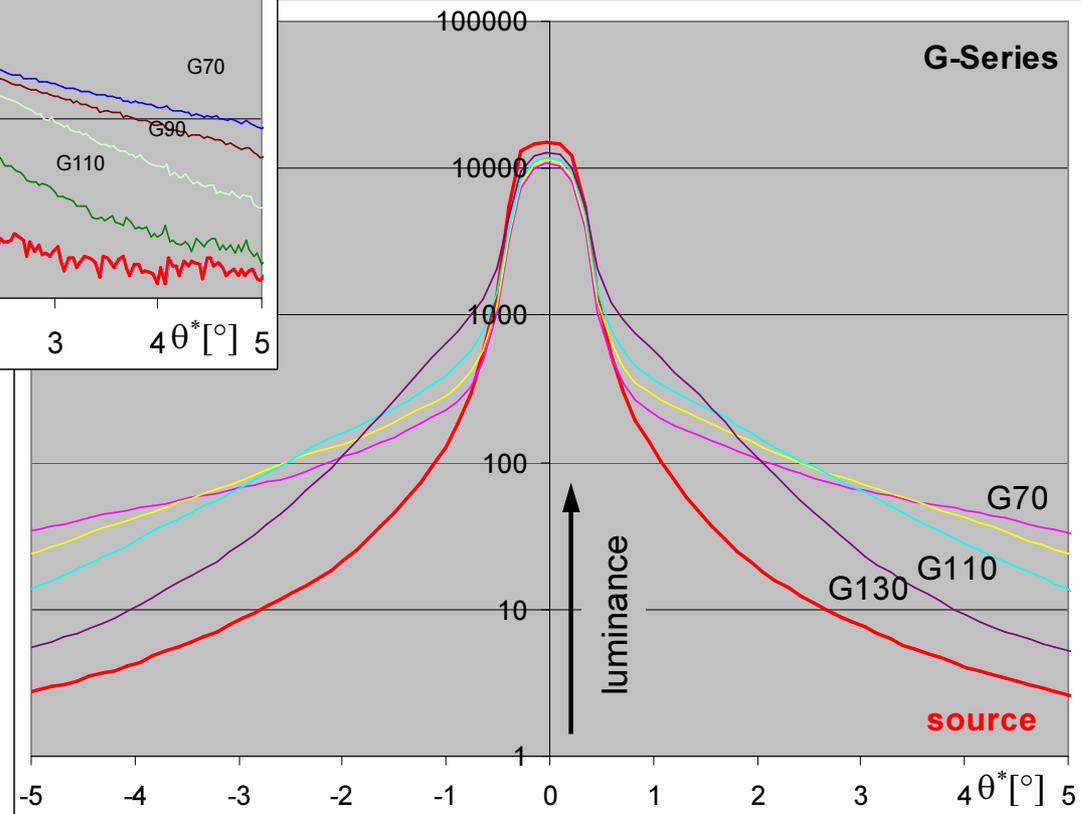
# Transmittance Distribution Function



# Scatter Distribution Functions



conoscopic imaging

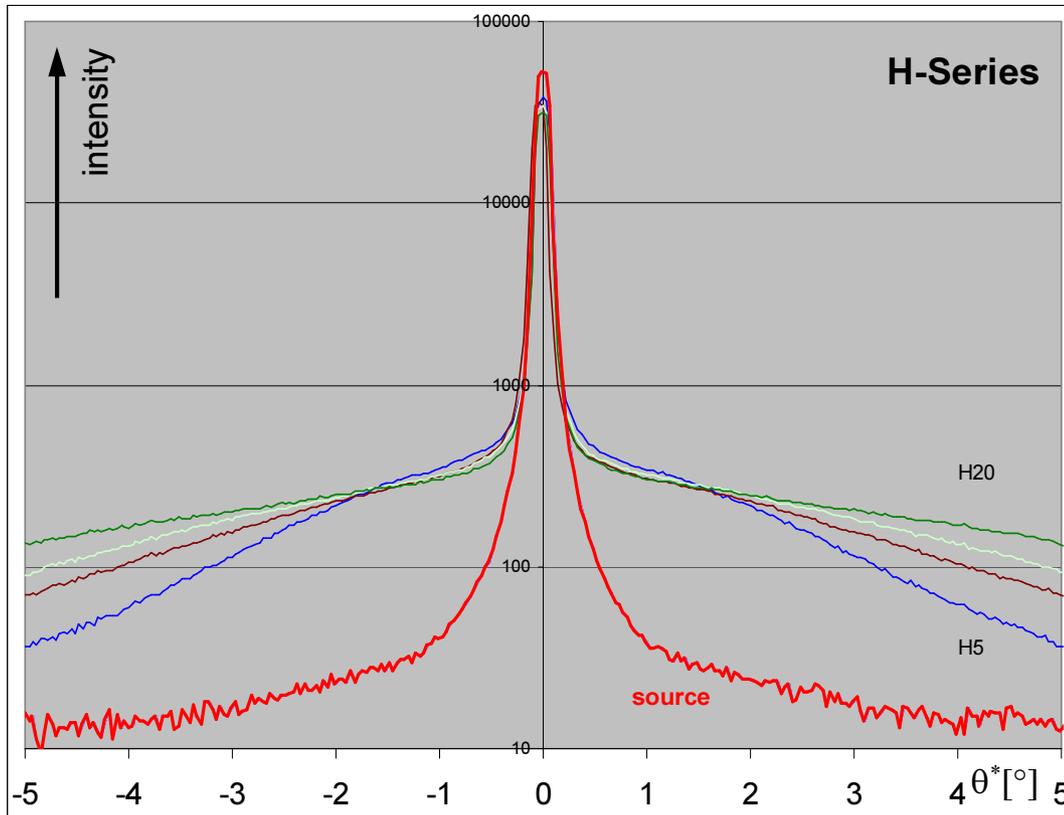


LSF analysis

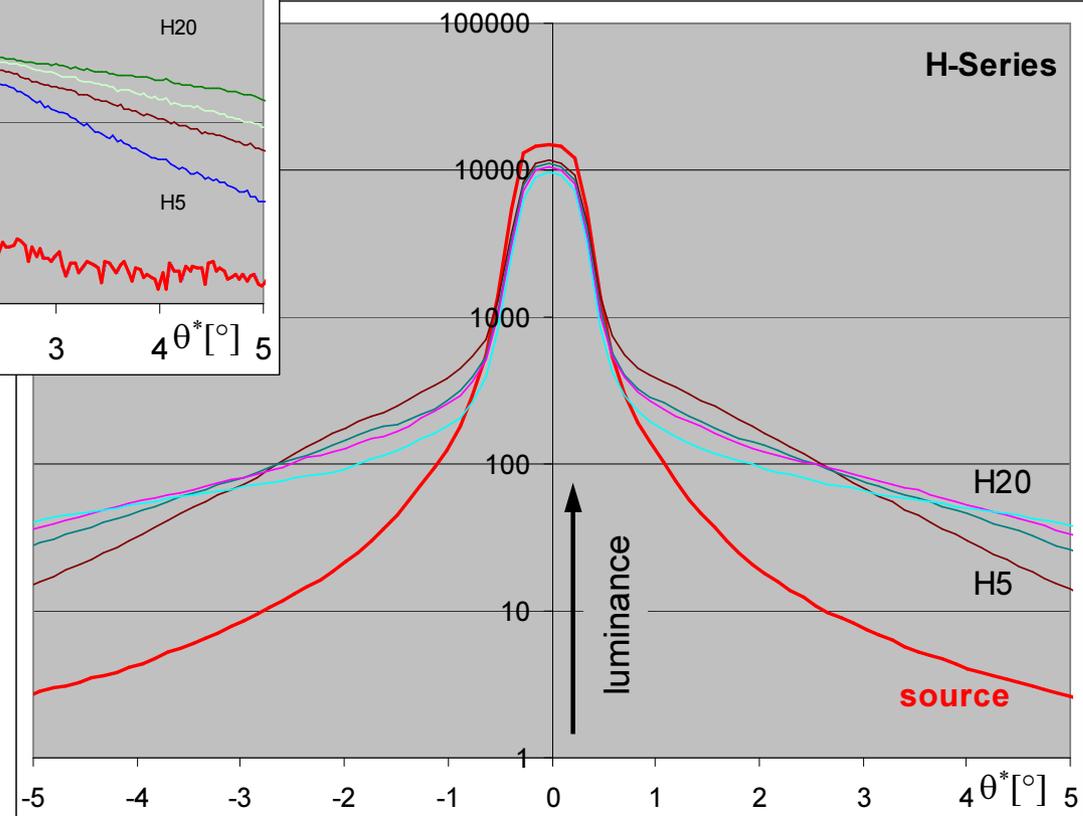
M. E. Becker, T. Fink, U. Krüger: Image Blurring Induced by Scattering Anti-Glare Layers, Proc. SID2016



# Scatter Distribution Functions



conoscopic imaging

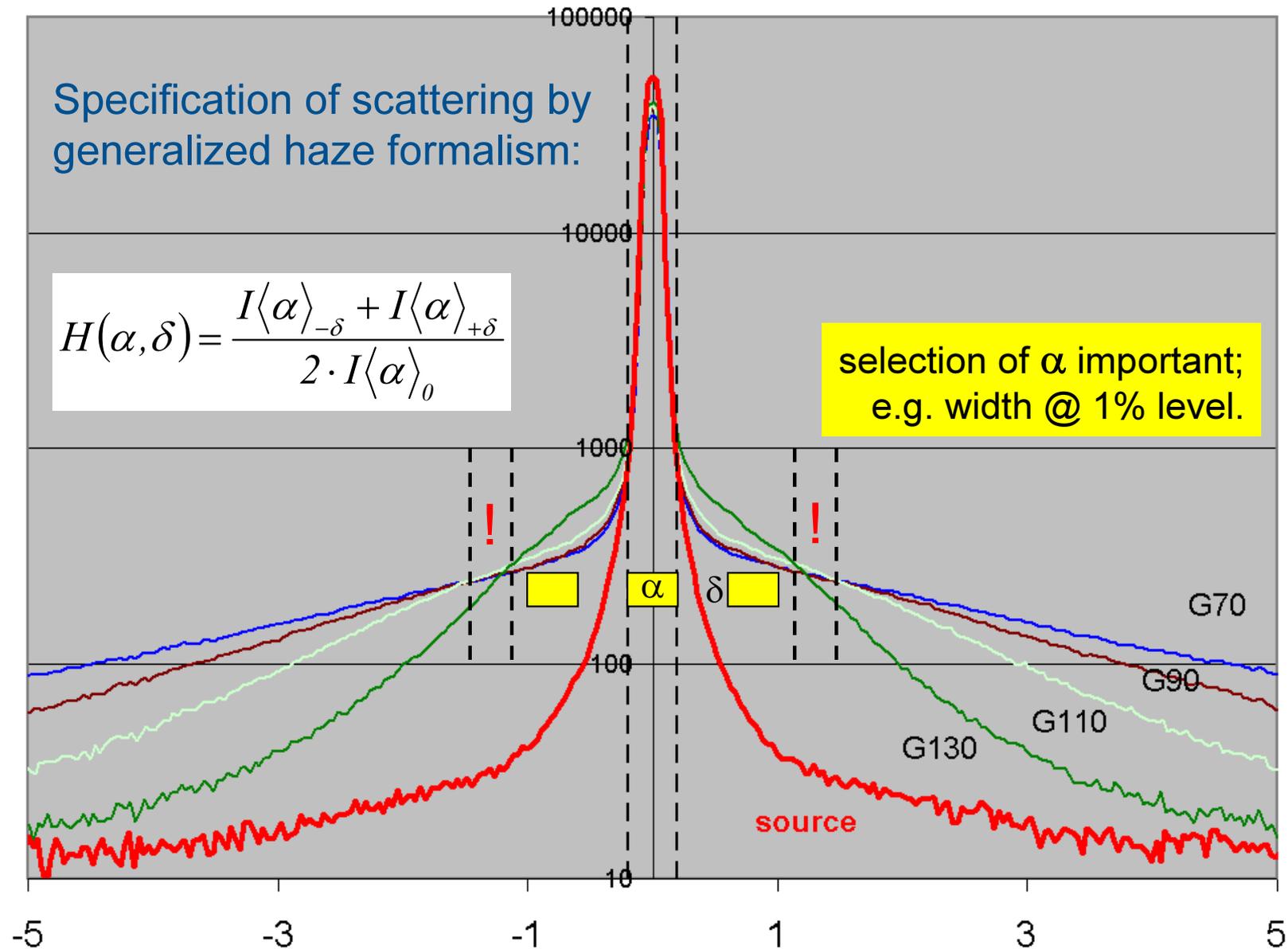


LSF analysis

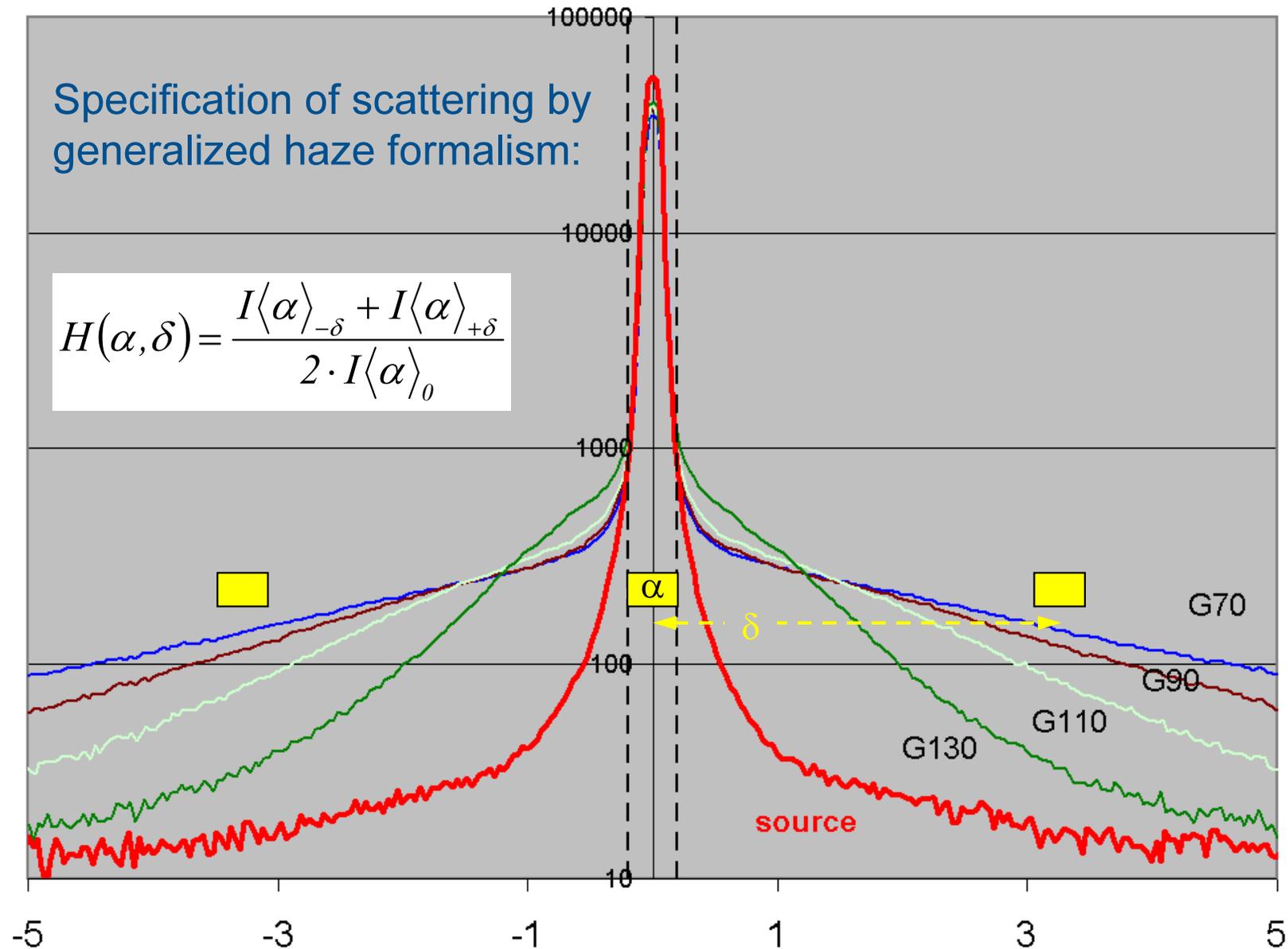
M. E. Becker, T. Fink, U. Krüger: Image Blurring Induced by Scattering Anti-Glare Layers, Proc. SID2016



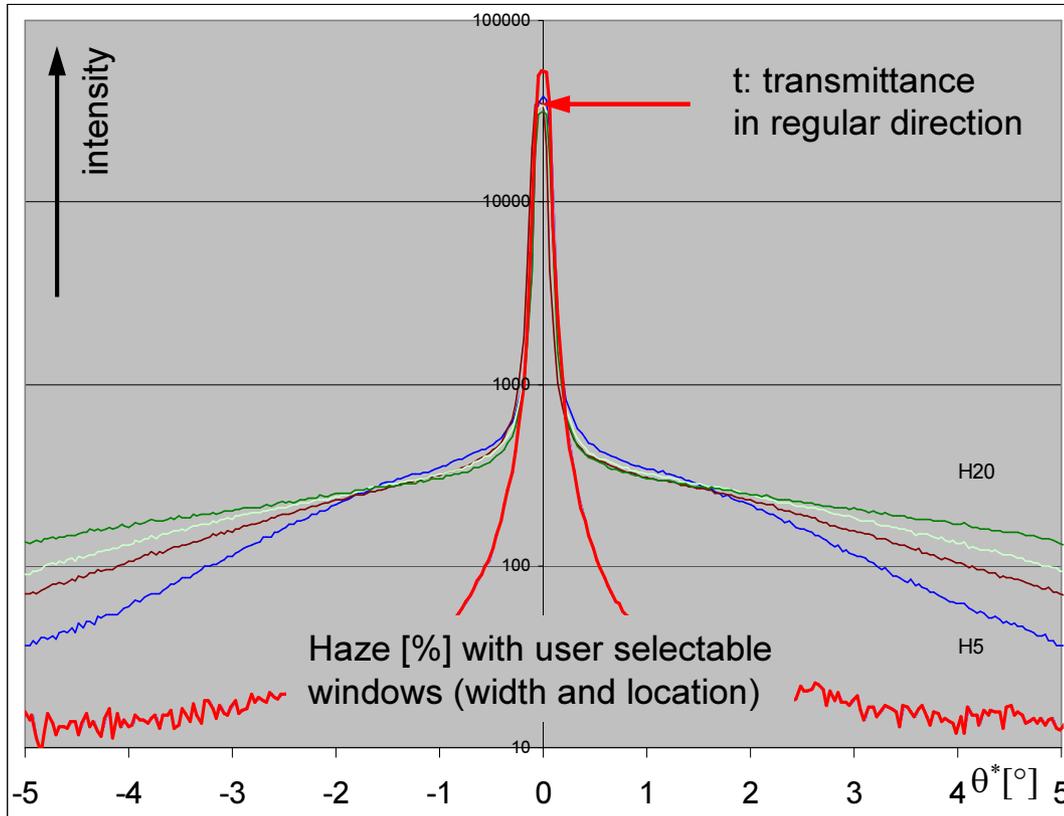
# Specification of Scatter



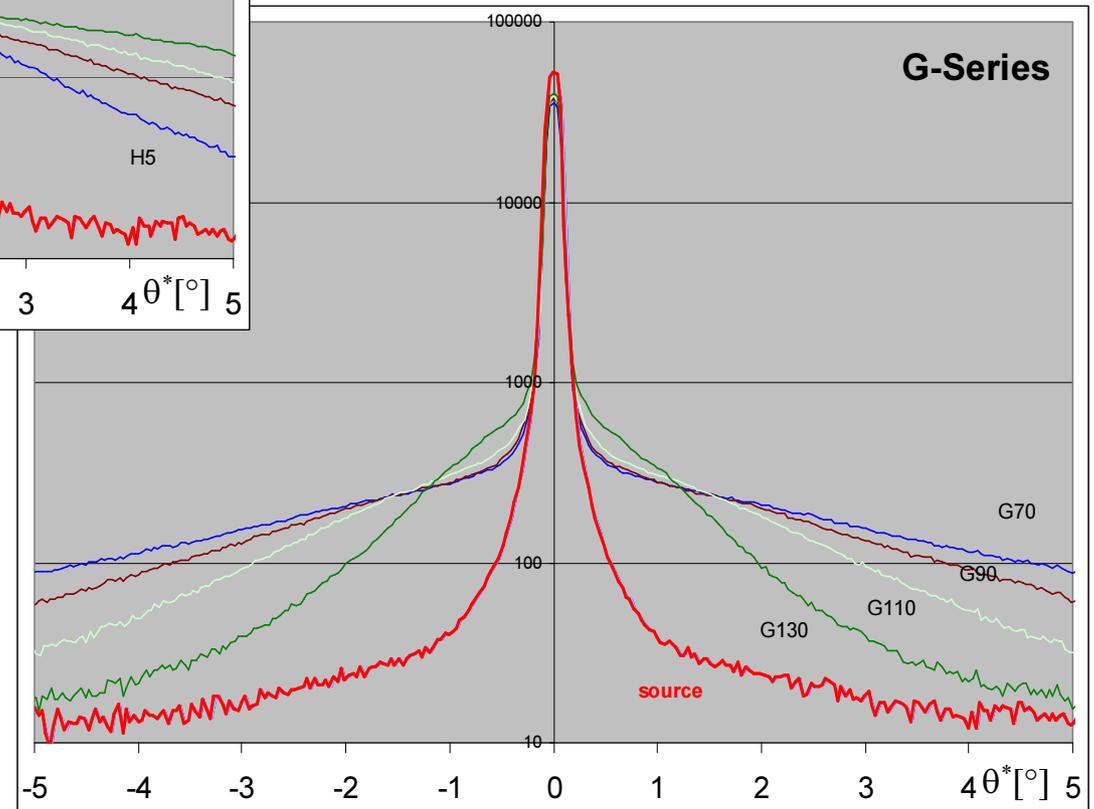
# Specification of Scatter



# Scatter Distribution Functions - Transmittance



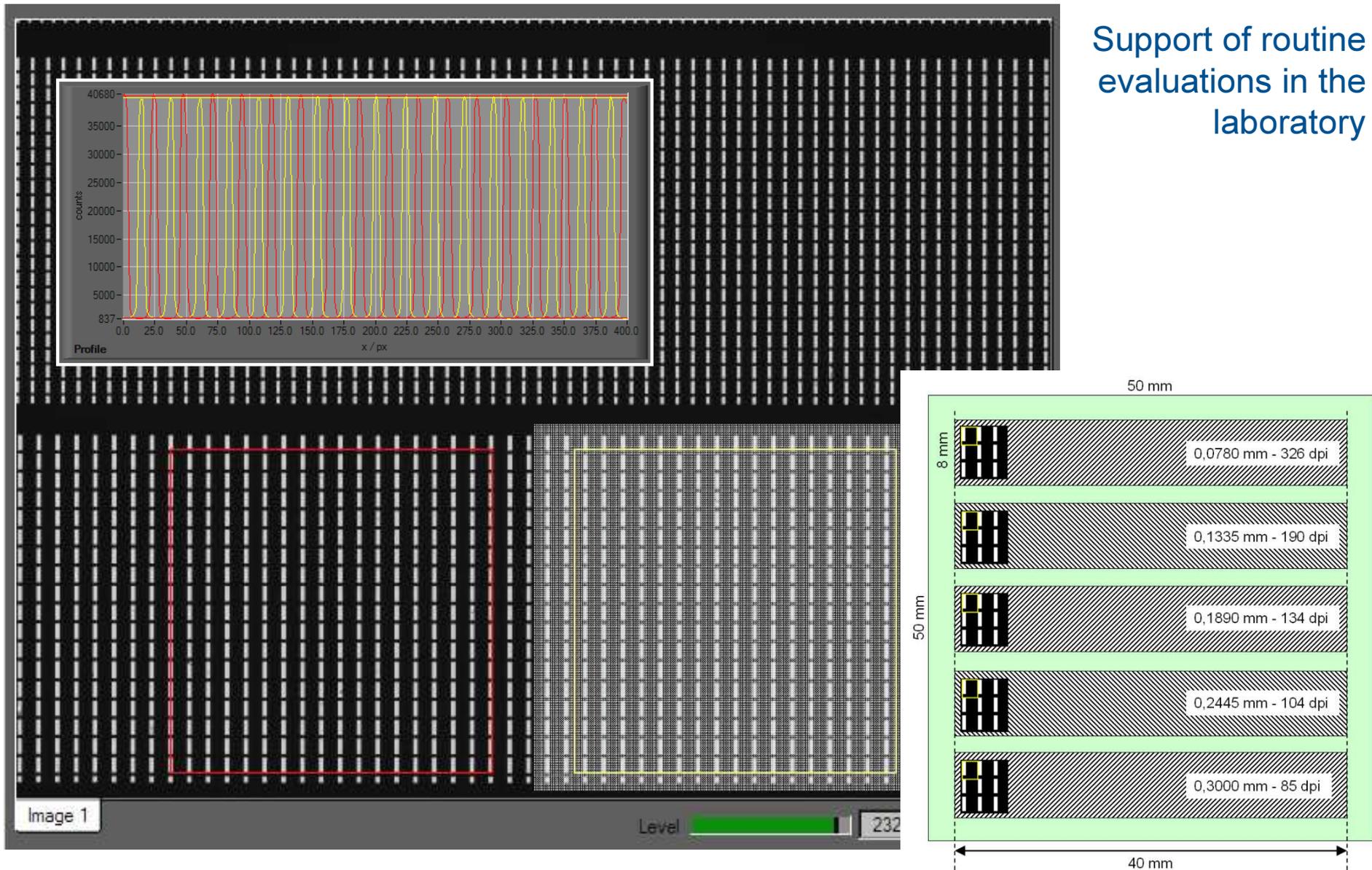
Transmittance distribution functions



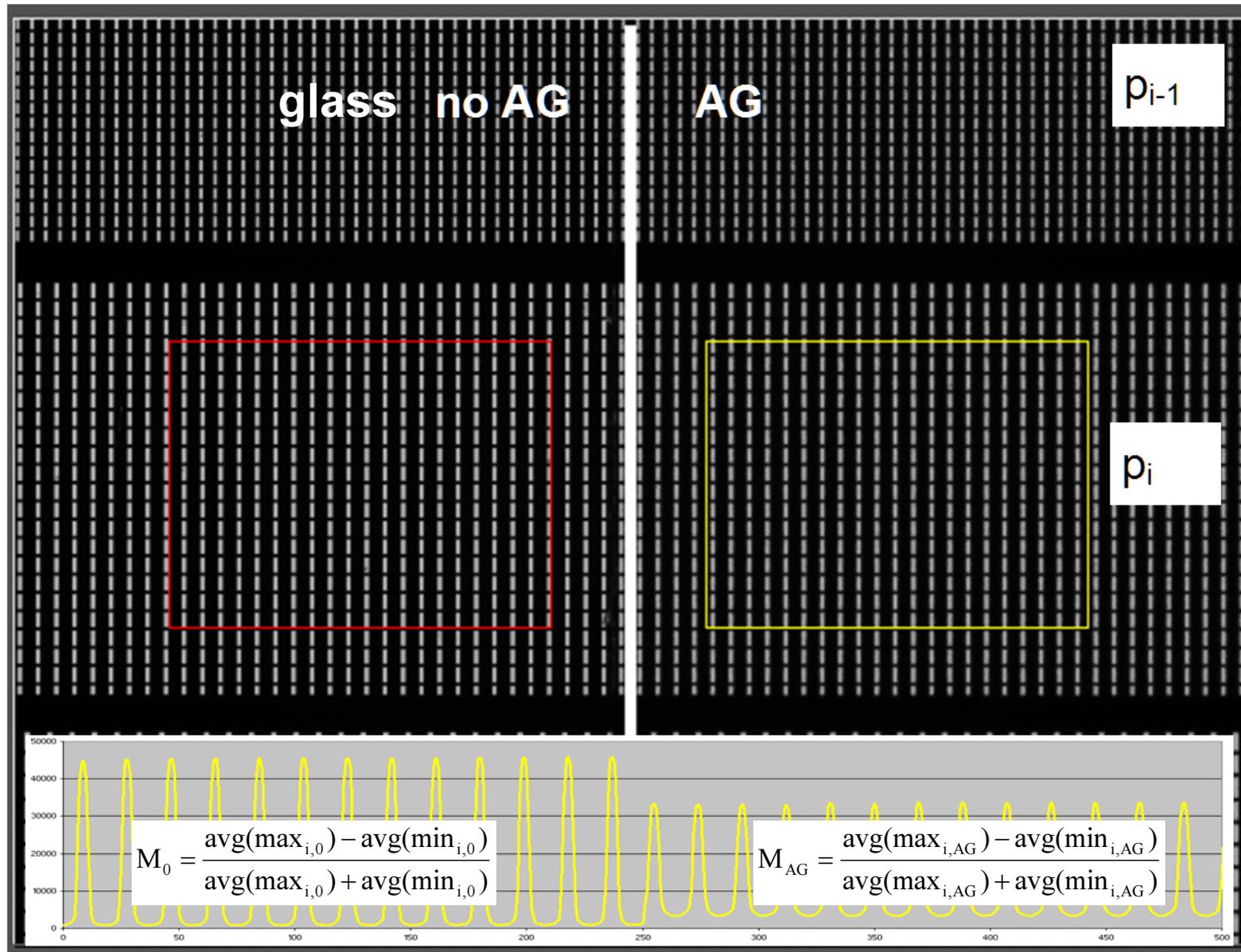
# Idealized Pixel Raster

## Fast evaluation of DOI-MT vs. pixel density

Support of routine evaluations in the laboratory



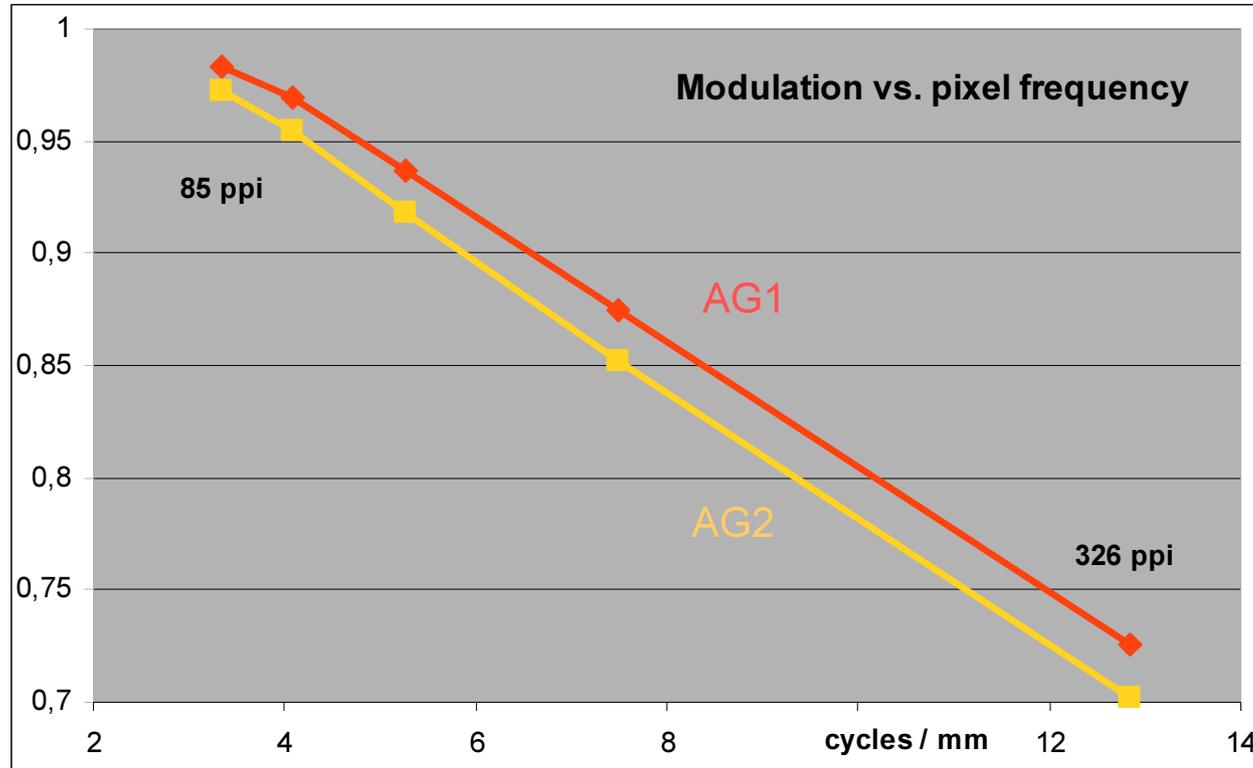
# Distinctness of Image - Modulation Transfer



$$\text{DOI-MT} = M_{AG} / M_0$$



## Modulation Transfer Function

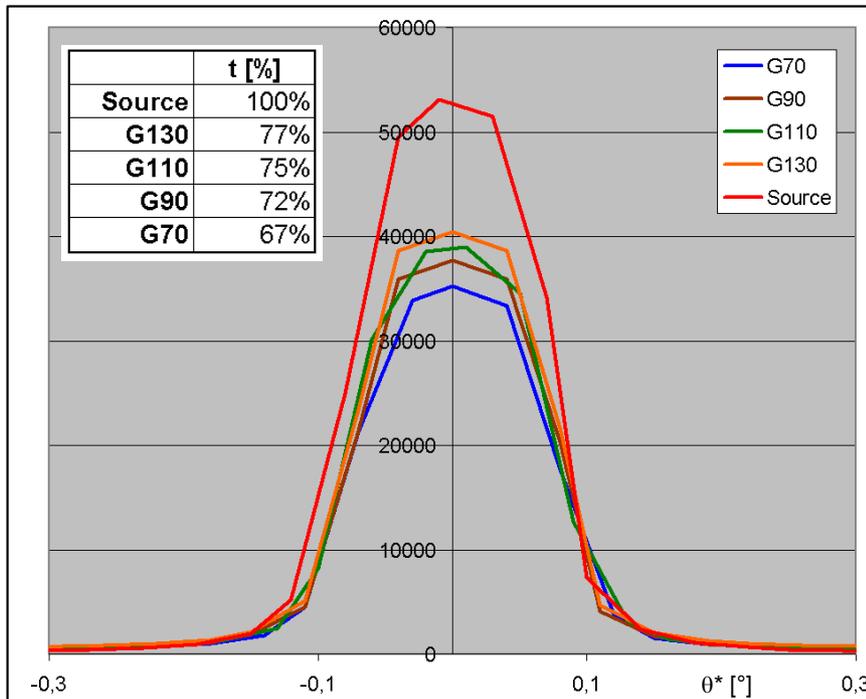


Modulation vs. pixel frequency (=  $25.4 / \text{pixel density [ppi]}$ ) for two low-scatter AG layers.



# Transmittance in the Regular Direction

The transmittance in the regular direction,  $t$ , is a sensitive measure for the "clarity" of scattering samples.



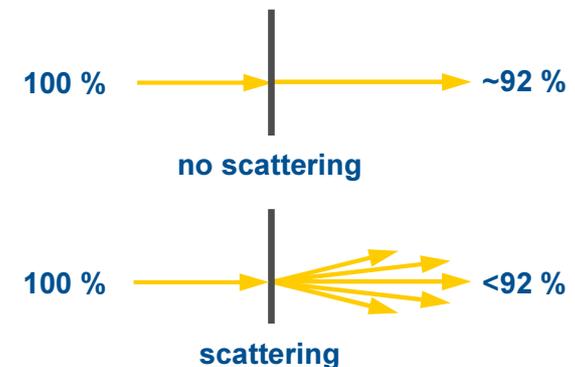
Scattering distribution functions close the the regular direction ( $\pm 0,3^\circ$ )

ASTM D1746 - 03 Standard Test Method for Transparency of Plastic Sheeting

A. C. Webber: "Method for the Measurement of Transparency of Sheet Materials", JOSA 47(1957)9, 785-789



Transmittance in the regular direction,  $t$ , of eight AG samples vs. gloss level as specified by the manufacturer



## Sparkle:

disturbing optical effect on direct view displays that are provided with scattering anti-glare (AG) layers.

M. E. Becker, J. Neumeier: Optical Characterization of Scattering AG-Layers, Proc. SID'11



# Visual Perception of Sparkle

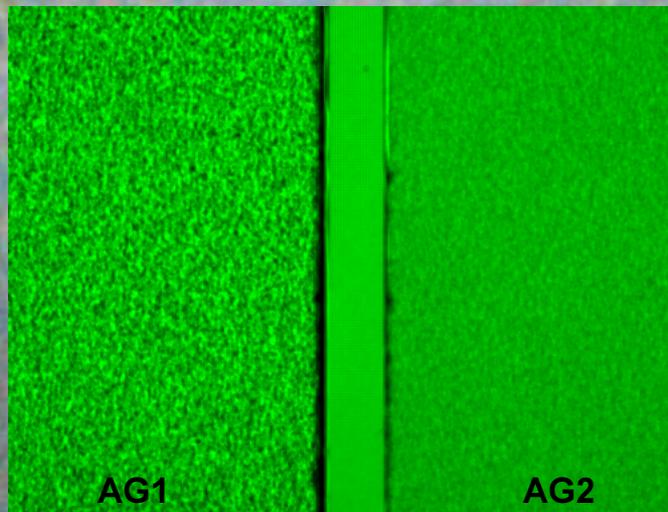
## We do see:

statistic intensity (and chromaticity) modulations

- ◆ vs. location on the display, and
- ◆ vs. direction of observation.

## We do not see:

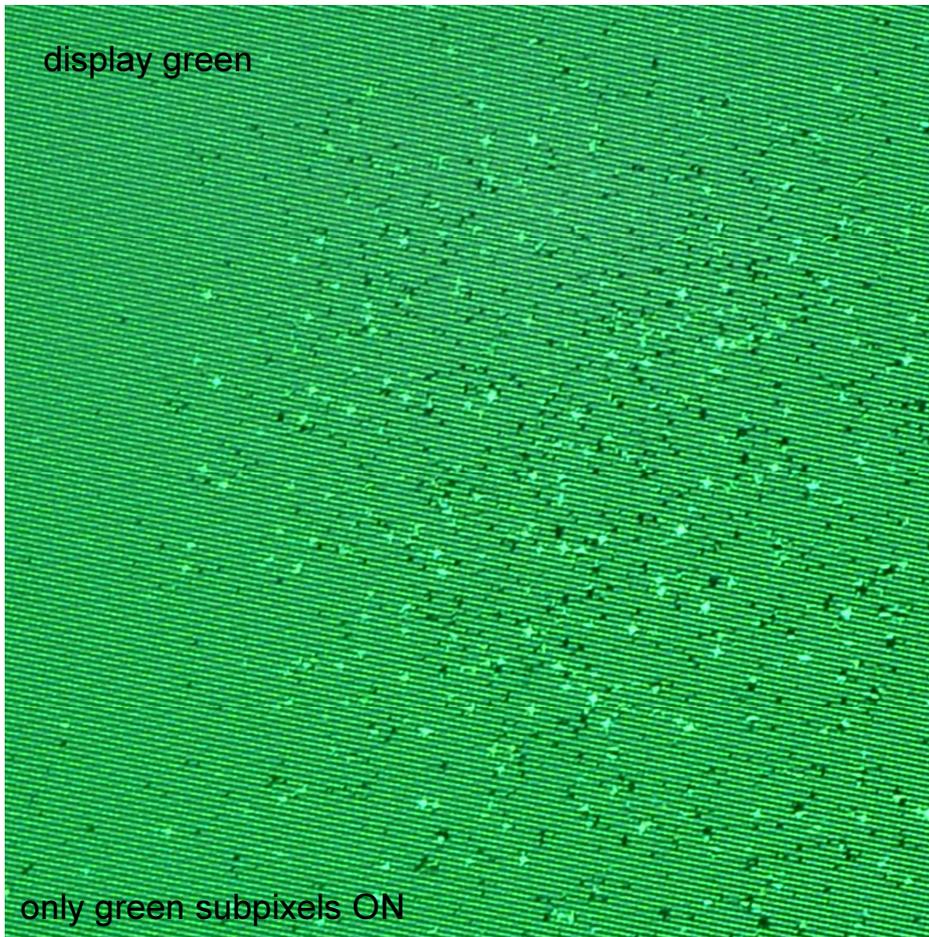
individual pixels of the display screen.



**Sparkle is not restricted to one plane in space.**

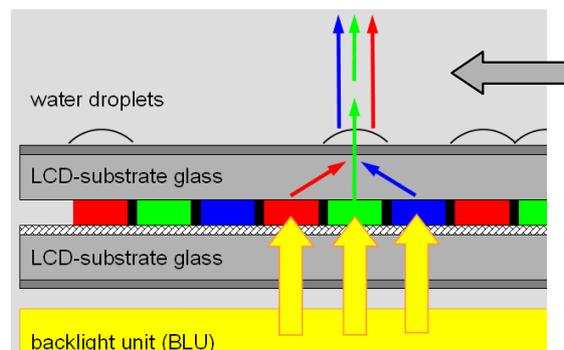
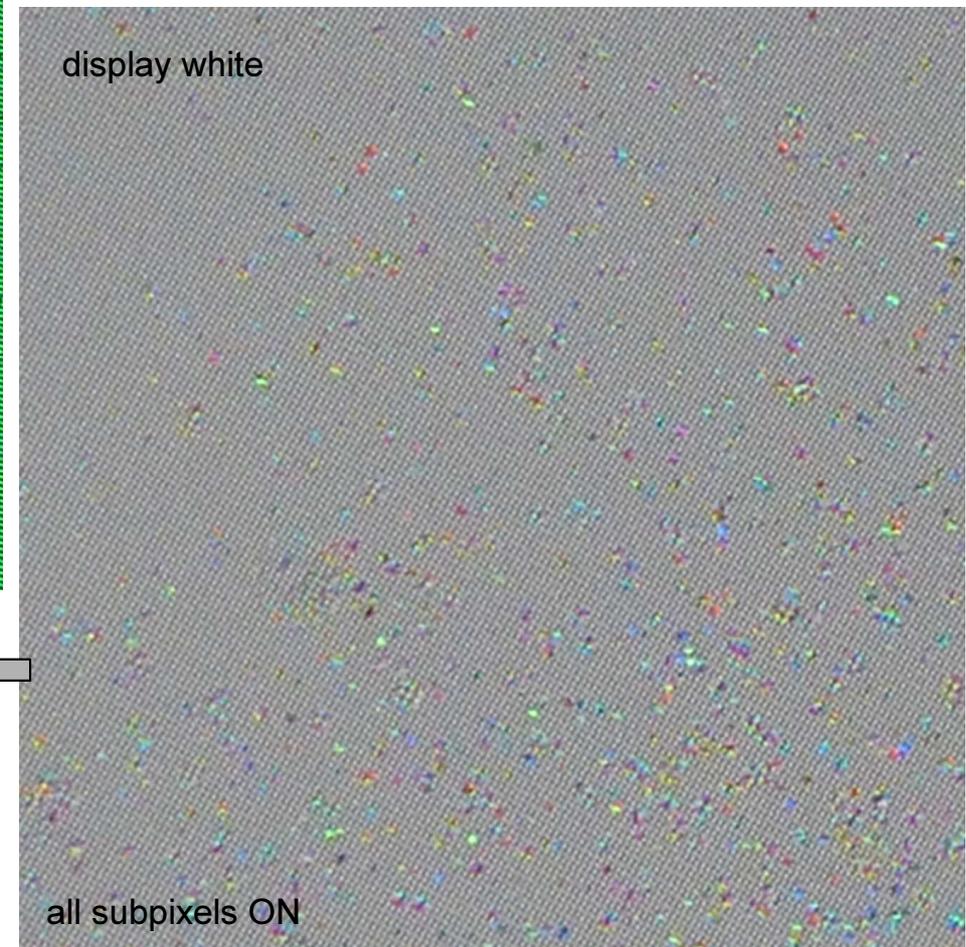


# Generation of Sparkle



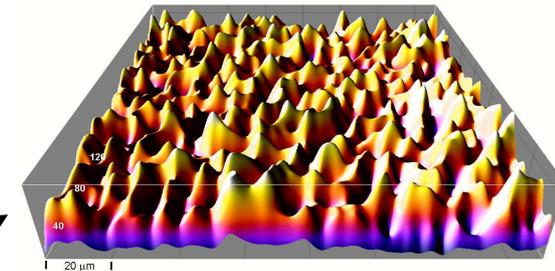
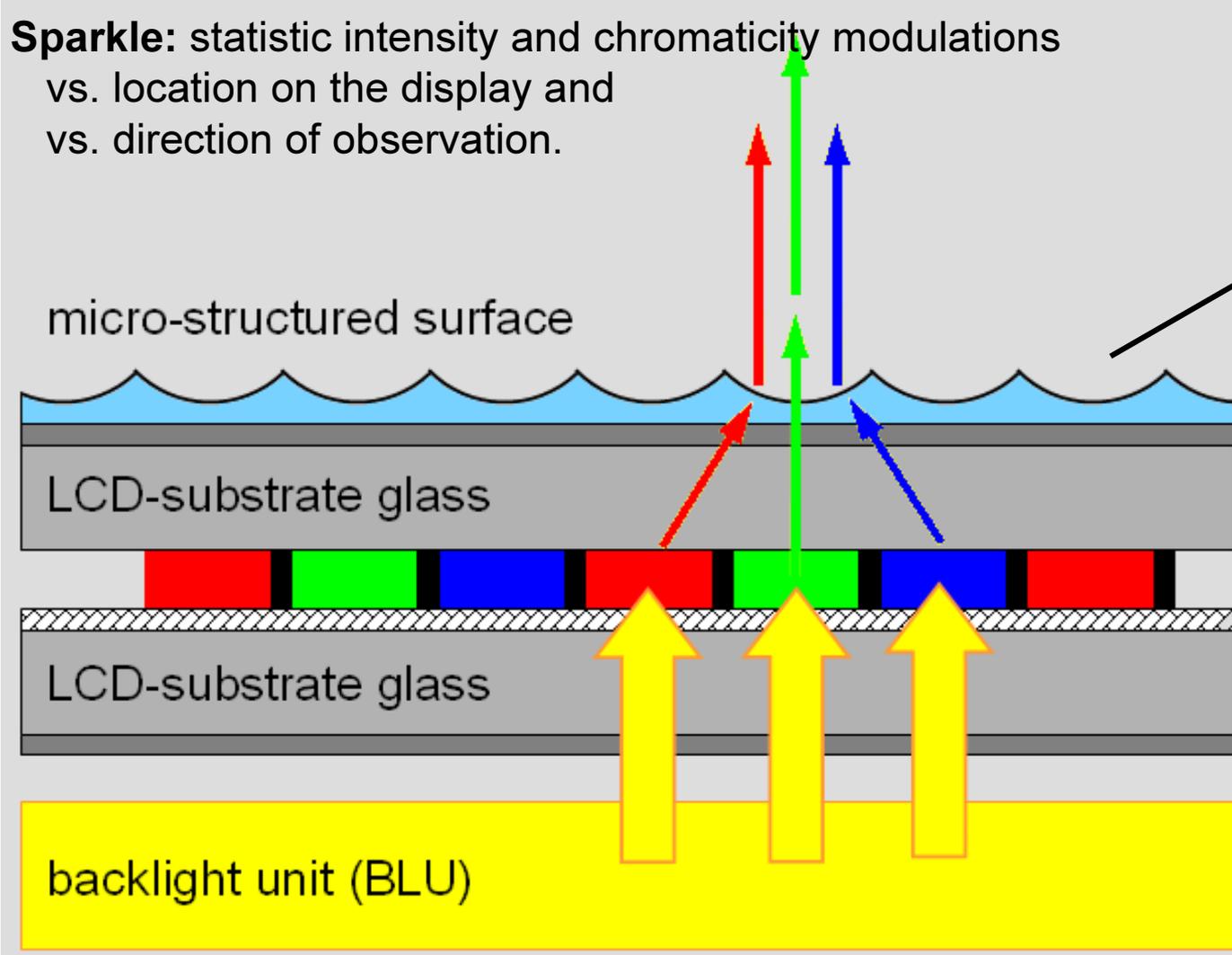
Water-droplets sprayed onto an LCD-monitor screen:  
➔ formation of convex micro-lenses.

**Refraction explains what we see.**

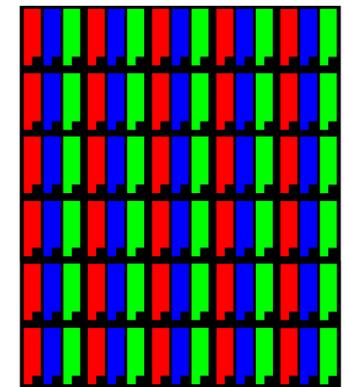


# Sparkle

**Sparkle:** statistic intensity and chromaticity modulations vs. location on the display and vs. direction of observation.



+



↓



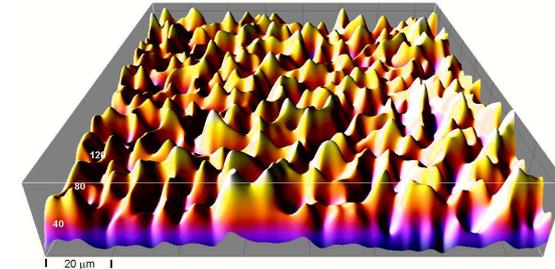
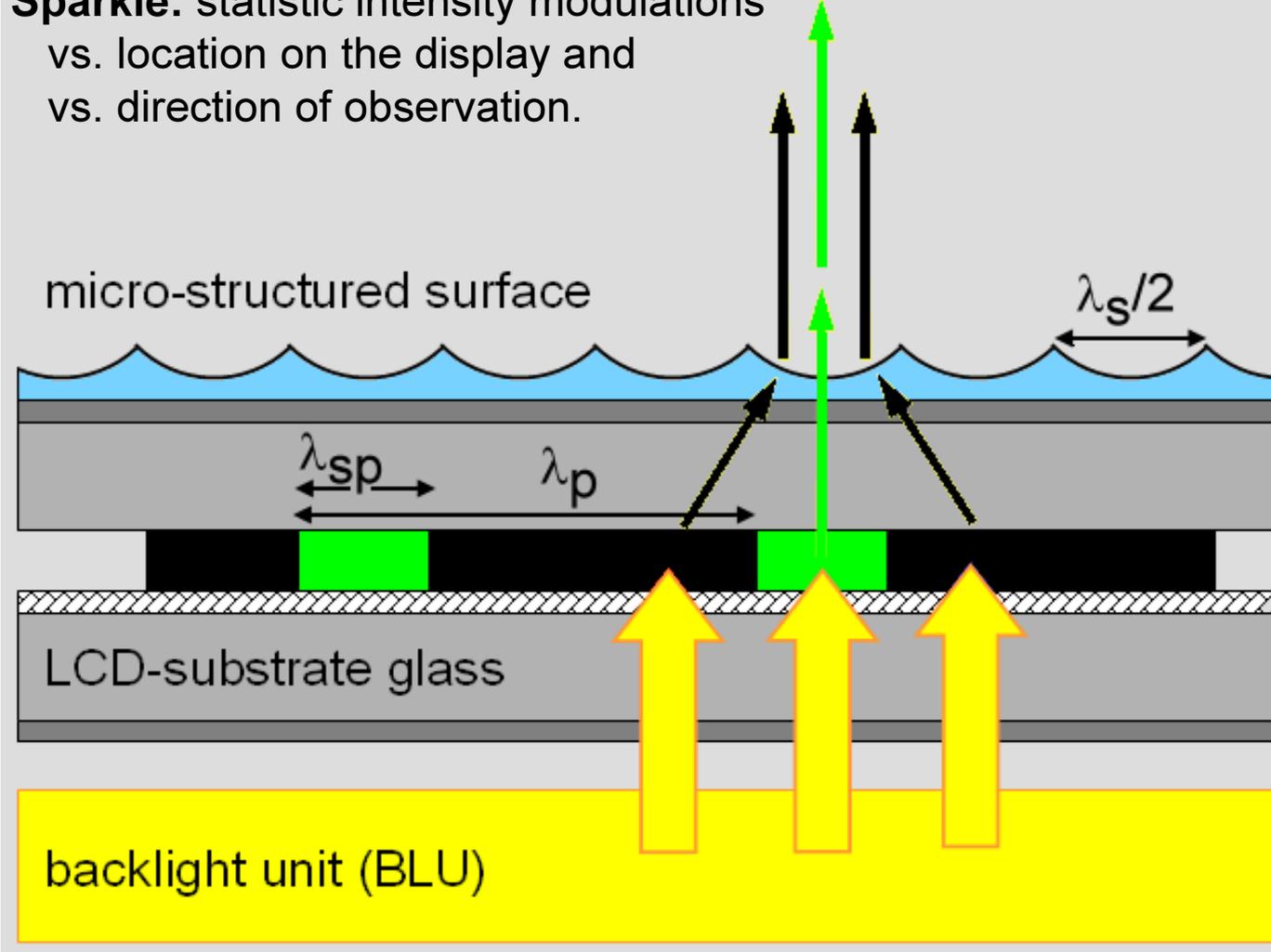
## Generation of sparkle:

- Superposition of two structured layers,
- Modulation of transmitted light by **refraction**, diffraction and scattering.

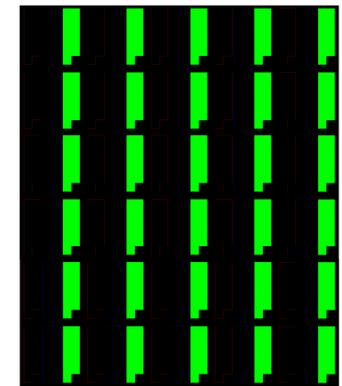


# Sparkle

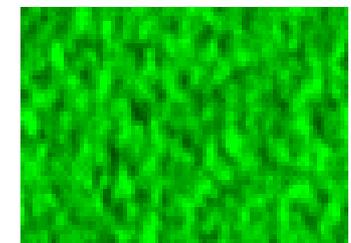
**Sparkle:** statistic intensity modulations vs. location on the display and vs. direction of observation.



+



↓

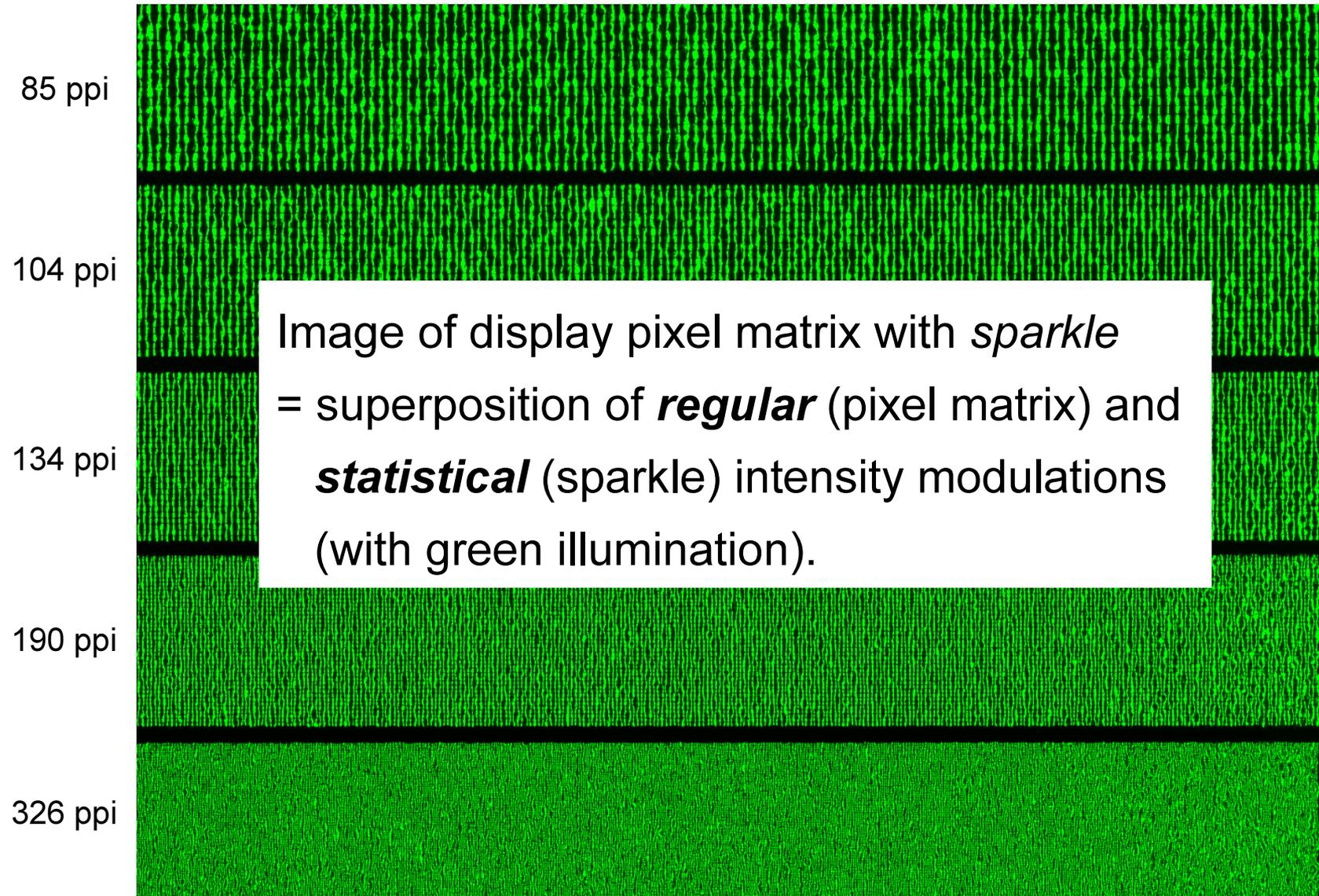


**Sparkle is distinctly visible with green illumination:**

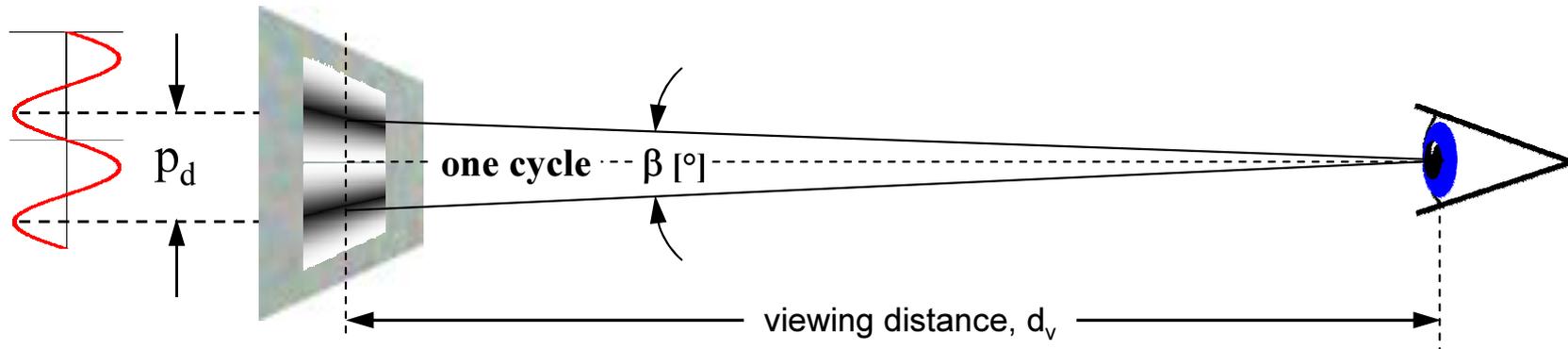
- Superposition of two structured layers,
- Modulation of transmitted light by **refraction**, diffraction and scattering.



# Sparkle



# Visual Perception of Sparkle

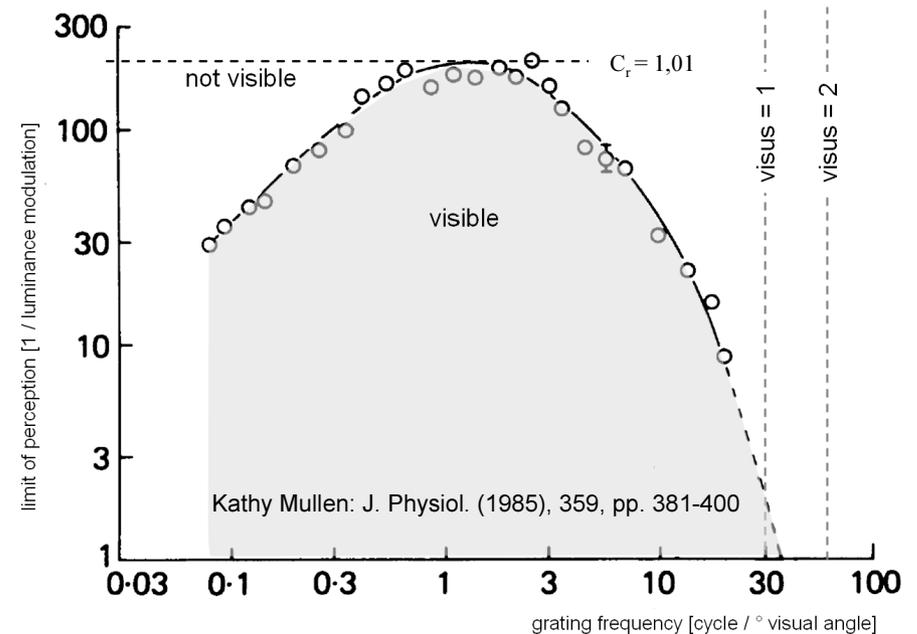


## Observation condition

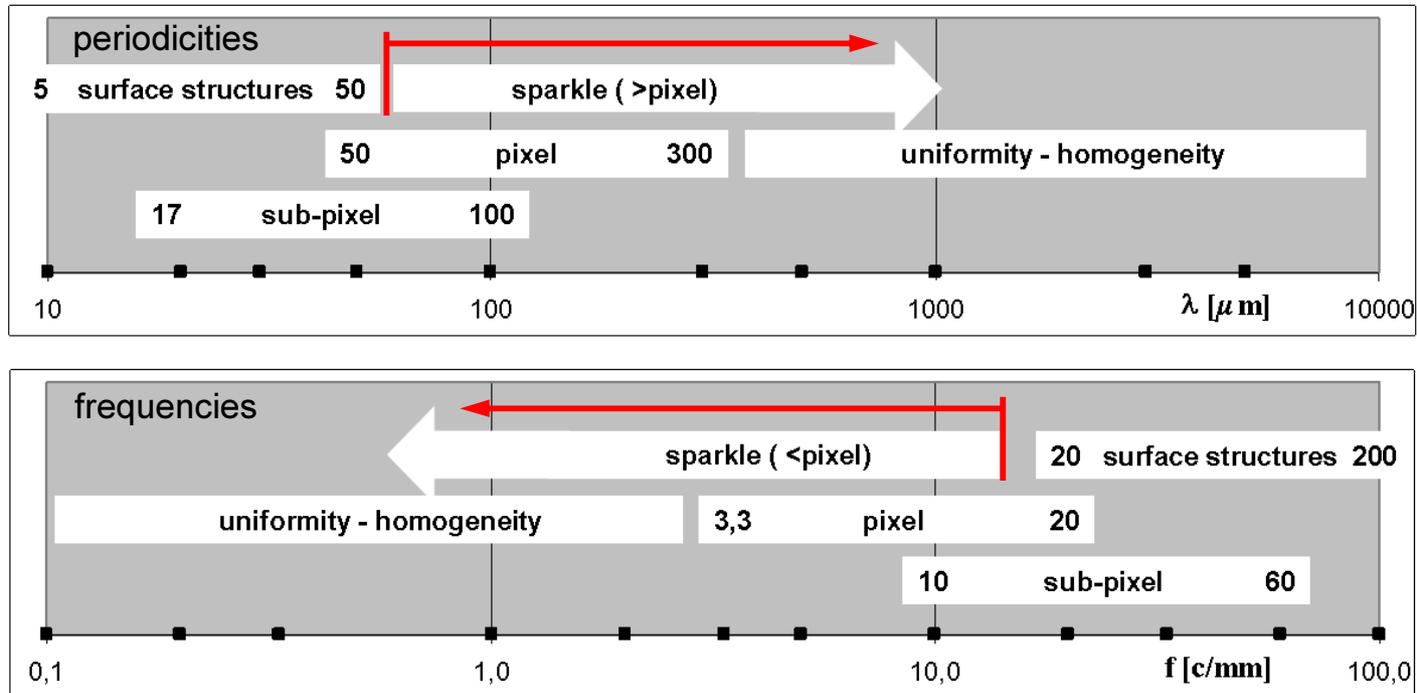
Adjustment of viewing distance

to make pixel pattern disappear while sparkle remains visible.

$$f_{\text{vis},0}[\text{cycles}/^\circ] = 1 / \arctan(p_d / d_v)$$



# Periodicities and Frequencies



**Display pixel matrix** introduces **periodic intensity variations** while visual sparkle is caused by **statistic intensity modulations** (vs. location on the display and vs. direction of observation).

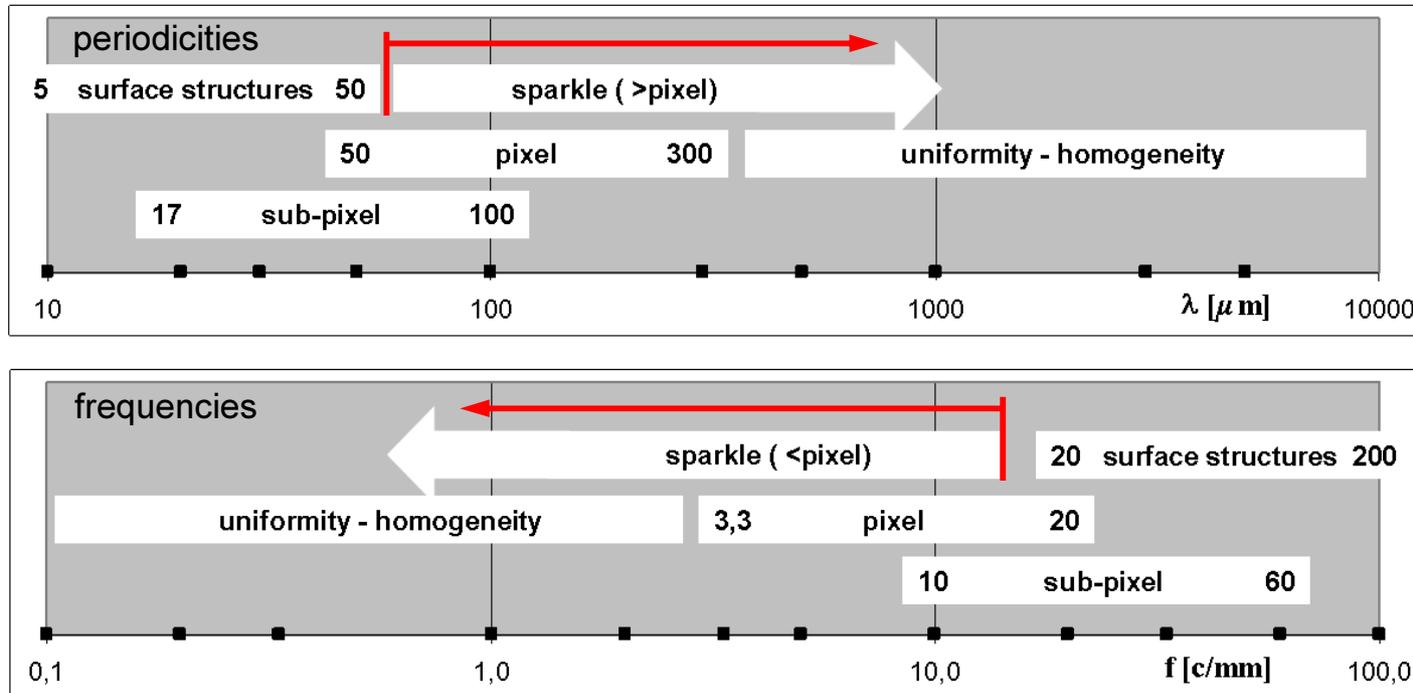
**Display pixel dimensions** range from 0,3 mm (PC desktop monitors for office work) to about 0,07 mm (high resolution display screens for handheld devices). Subpixel dimensions thus are in the range from 0,1 mm to 0,02 mm.

**Sampling:** >5 camera pixels (3.75  $\mu\text{m}$  pixel pitch) per display pixel, up to 1:1 imaging.

**Surface structures** of AG-layer with average wavelengths in the range from 5  $\mu\text{m}$  to 50  $\mu\text{m}$ .



# Periodicities and Frequencies



Separation of

- ◆ **periodic intensity variations**

from

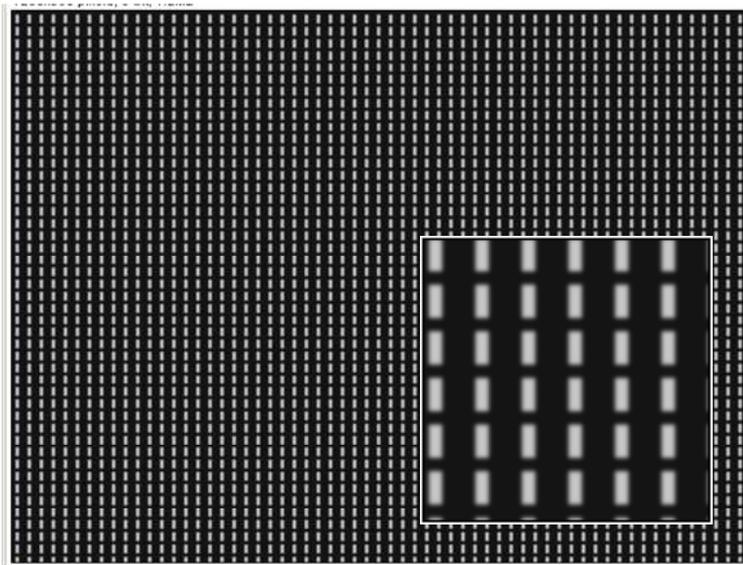
- ◆ **statistic intensity modulations**

in order to extract *sparkle*

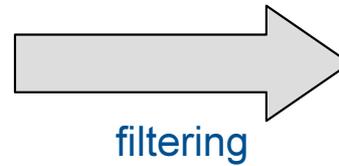
requires a **low-pass filter** for the spatial frequencies.



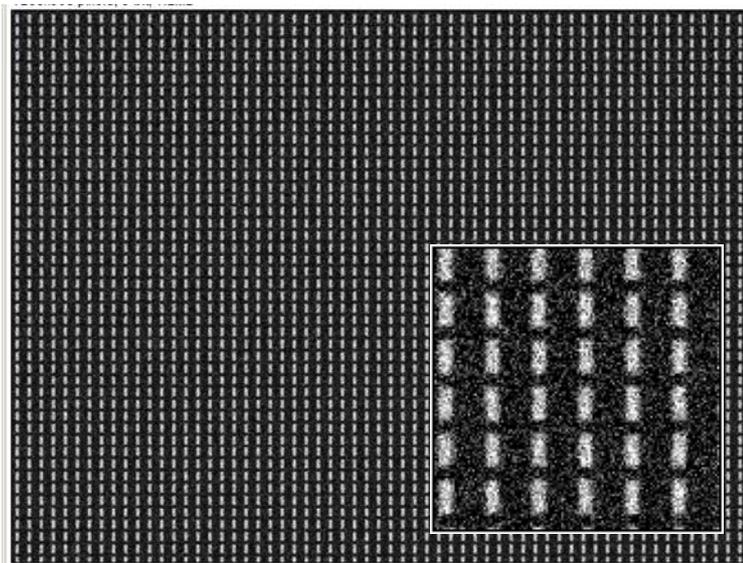
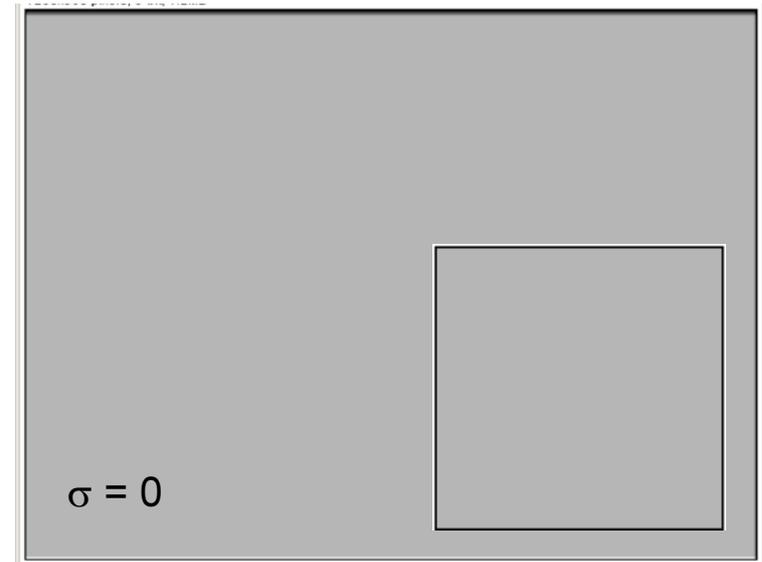
## Spatial filtering (convolution) with rational kernel



bare pixel matrix  
without noise



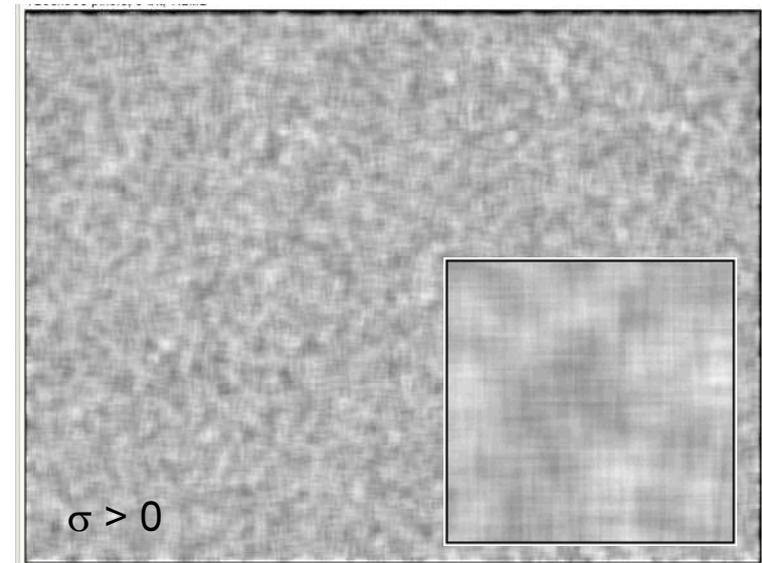
**Sparkle level =**  
 $\sigma / \mu$



pixel matrix  
with noise



**Sparkle level =**  
 $\sigma / \mu$



# Sparkle Evaluation

## Single Image Method (SIM)

Record one image of pixel matrix with AG-layer,

➔ evaluate pixel ratio (>5).

Apply spatial filtering to remove periodic modulations caused by the pixel matrix of the display.

Sparkle level =  $\sigma / m$

## Difference Image Method (DIM)

Record first image of pixel matrix with AG-layer,

➔ evaluate pixel ratio (>5).

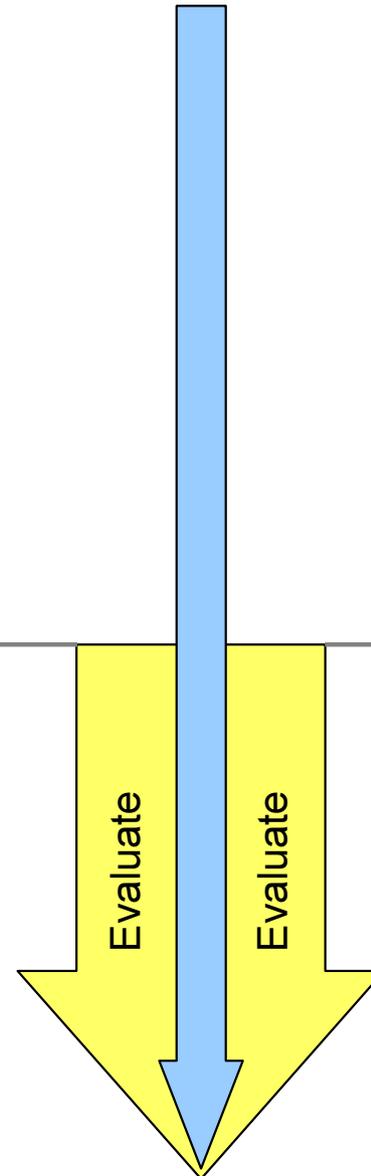
Shift AG-layer (some mm).

Record second image of pixel matrix with AG-layer.

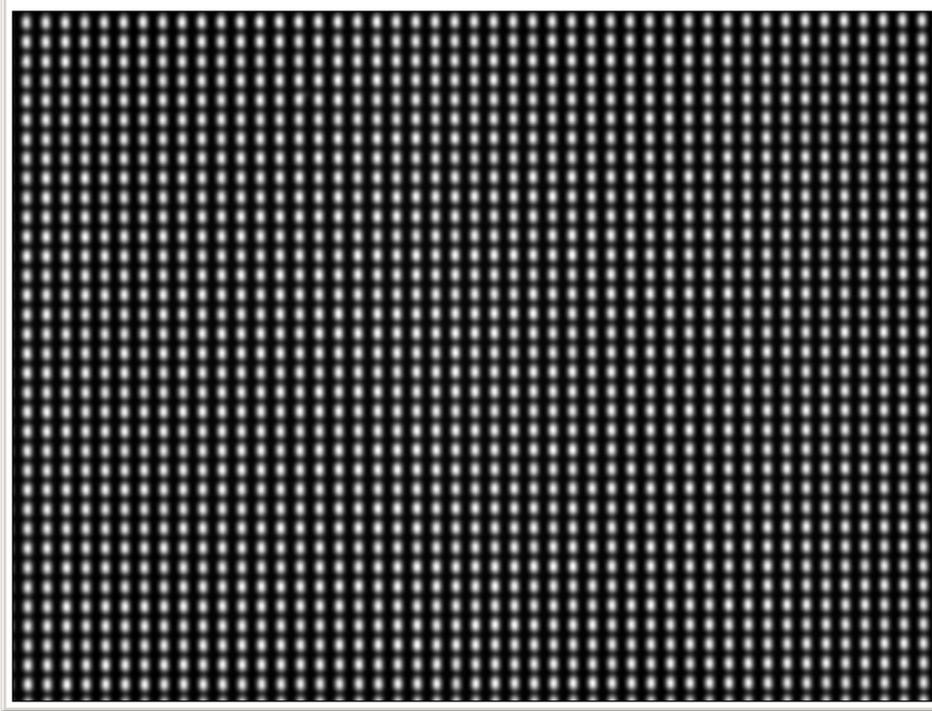
Calculate *difference image*

Apply spatial filtering to remove periodic modulations caused by the pixel matrix of the display.

Sparkle level =  $\sigma / m$

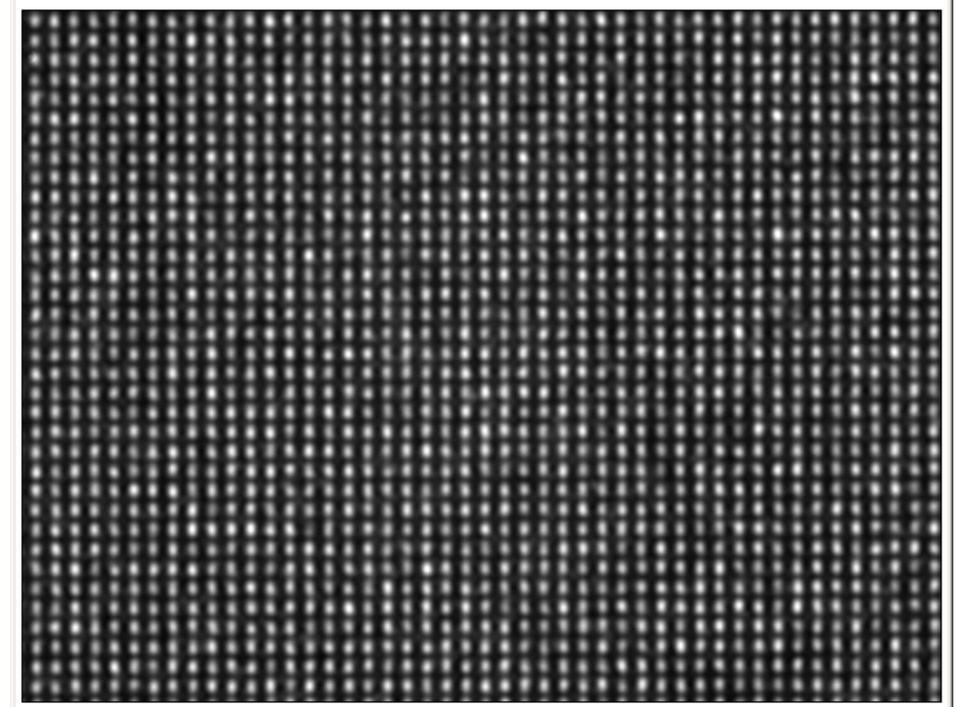


# Sparkle in the Spatial Domain

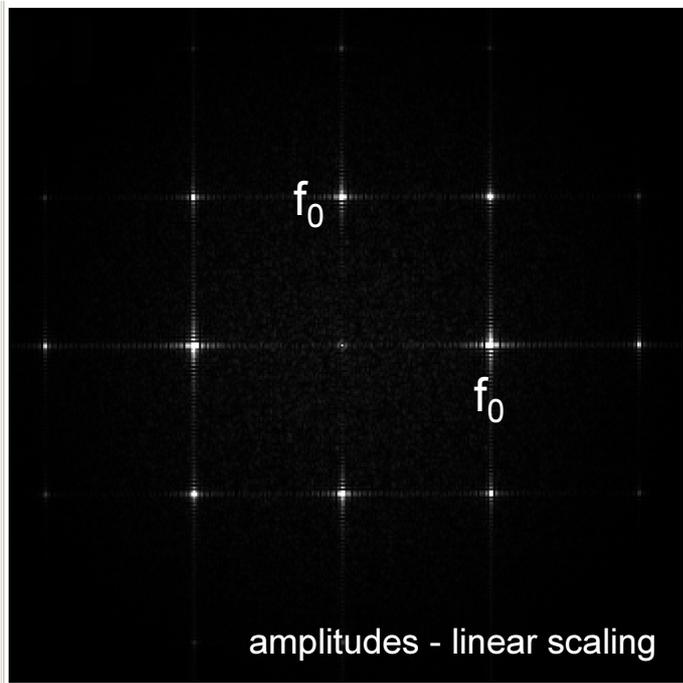


Pixel matrix of tablet computer, green subpixels only.  
Pixel pitch = 0.1 mm

Pixel matrix of tablet computer, green subpixels  
only with low-sparkle AG-layer.



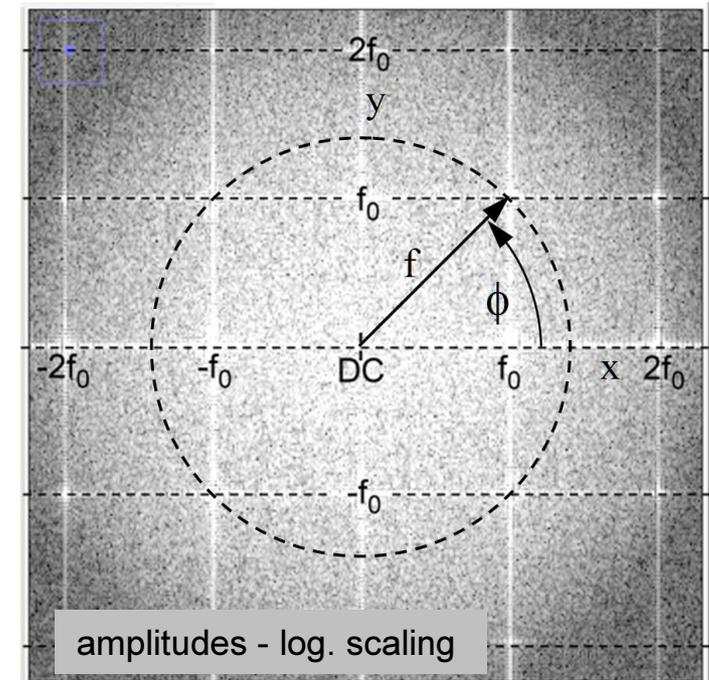
# Sparkle in the Frequency Domain



Result of 2D Fourier transformation of an image of the pixel matrix without AG-layer, Fourier amplitudes (indicated by grey levels with *linear scaling*) vs. spatial frequencies in x and y-direction with same scaling of frequency axes as below.

Result of 2D Fourier transformation of an image of a display with a low sparkle AG-layer, Fourier amplitudes (indicated by grey levels with *logarithmic scaling*) vs. spatial frequencies in x and y-direction. The length of the arrow represents the spatial frequency at the corresponding azimuth angle,  $\phi$ .

$f_0$  is the fundamental frequency of the display pixel matrix.



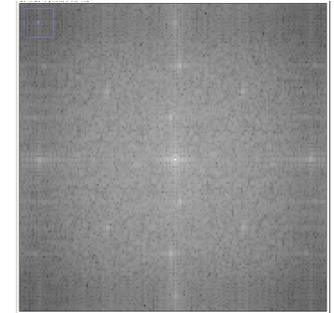
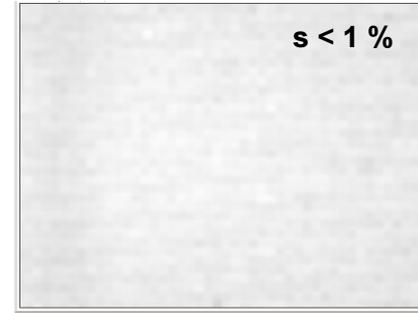
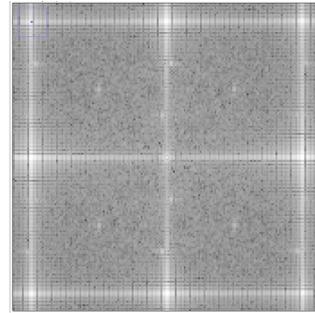
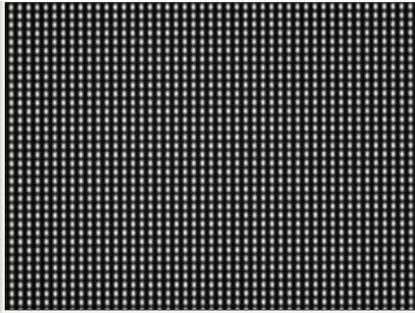
# Sparkle in the Frequency Domain

Image

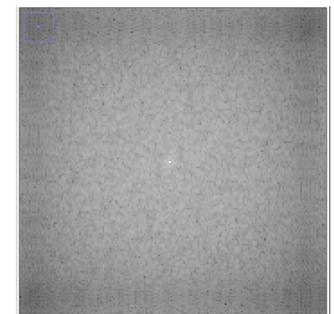
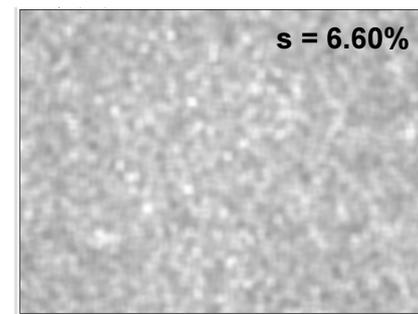
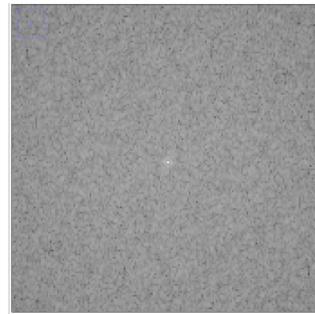
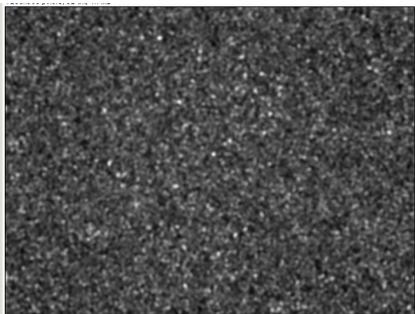
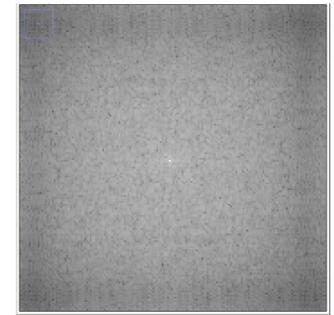
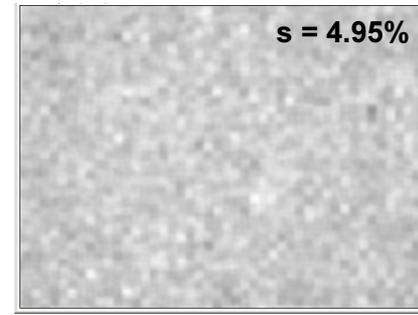
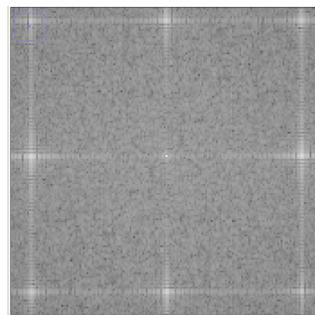
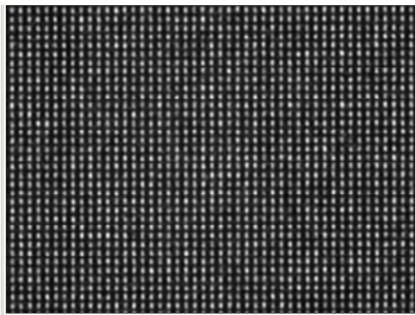
2DFT

Filtered Image

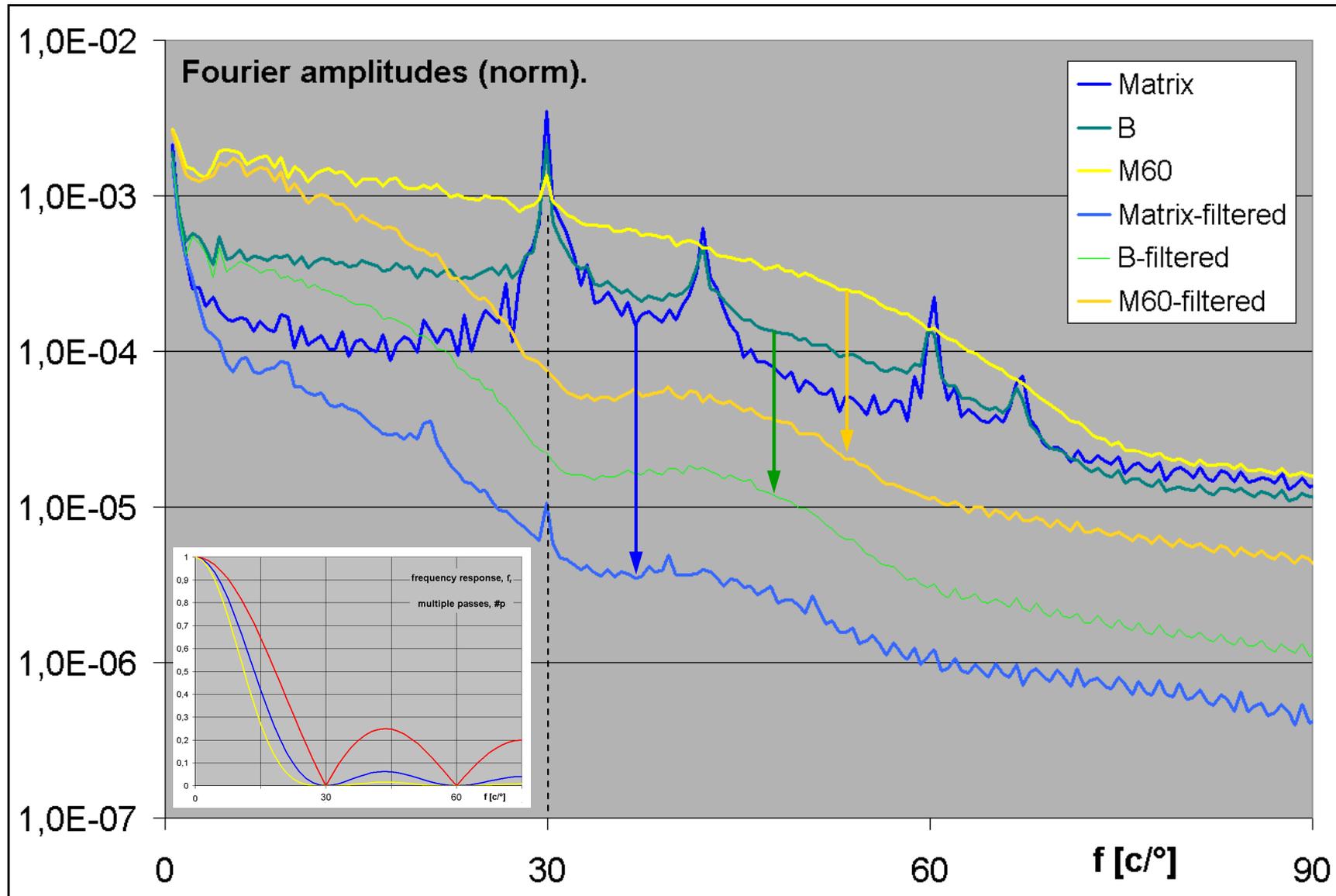
2DFT



sparkle offset / bias



# Effect of Filtering in the Frequency Domain



R. Adler, et al.: US Patent 4 972 117, 1990          sparkle = "random moiré"

D. R. Cairns, P. Evans: "Laser Speckle of Textured Surfaces: Towards High Performance Anti-Glare Surfaces", Proc. SID2007          *laser speckle*

D. K. P. Huckaby, D. R. Cairns: "Quantifying "Sparkle" of Anti-Glare Surfaces", Proc. SID2009          *laser speckle*

- M. E. Becker, J. Neumeier: "Optical Characterization of Scattering Anti-Glare Layers", Proc SID2011
- J. Gollier, et al.: "Display Sparkle Measurement and Human Response", Proc. SID2013
- T.-W. Hsu, et al.: "Novel Evaluation Method of Sparkle for LCDs with Different Anti-Glare Films", Proc IDW2014
- M. E. Becker: JSID 2015, Proc. SID2016



M. E. Becker, J. Neumeier: "Optical Characterization of Scattering Anti-Glare Layers", Proc SID2011

Spatial filtering with rational kernel matched to display pixel matrix.

J. Gollier, et al.: "Display Sparkle Measurement and Human Response", Proc. SID2013

Pixel power deviation (PPD): Boundaries between adjacent pixels are identified. Total intensity within each pixel is integrated and normalized by dividing by the pixel powers from the bare pixel matrix image. The standard deviation of the distribution of pixel powers is then calculated to give the PPD<sub>r</sub> value.



phase

T.-W. Hsu, et al.: "Novel Evaluation Method of Sparkle for LCDs with Different Anti-Glare Films", Proc IDW2014

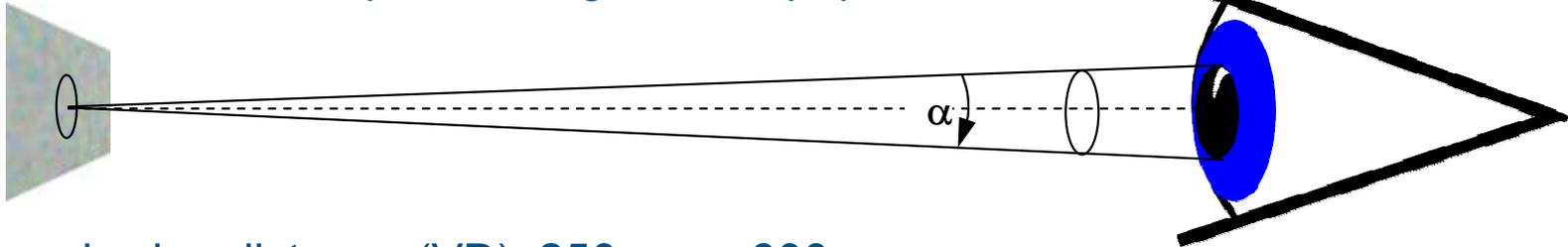
Summation of Fourier amplitudes.

➔ **Spatial filtering with rational kernel (matched to display pixel matrix) offers highest sparkle sensitivity.**



# Effect of Lens Aperture

$\alpha$ : angle subtended by the pupil at the target, aperture angle of the pupil.



viewing distance (VD): 250 mm - 800 mm

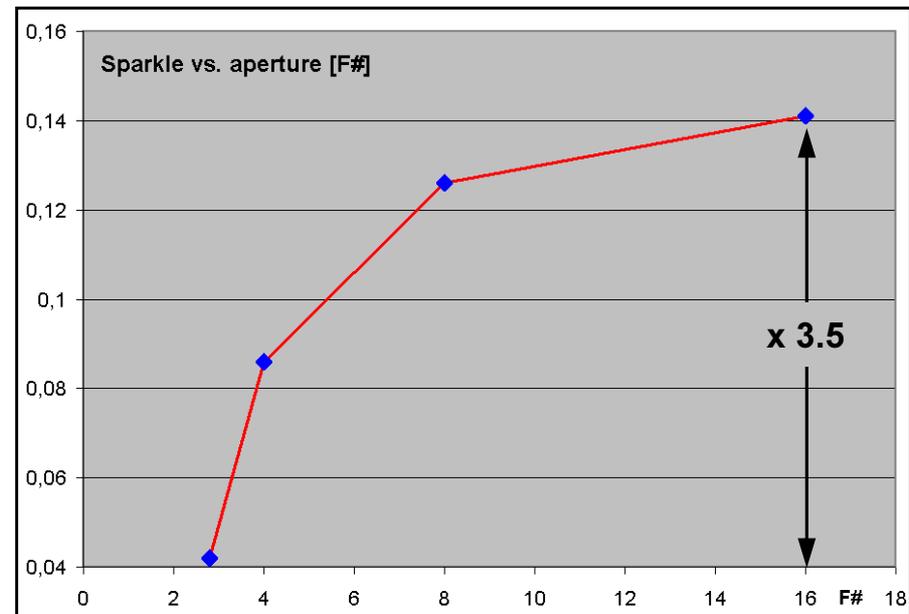
pupil diameter (PD):  
3 mm to 9 mm depending  
on the state of adaptation.

$\alpha_{\min}$  :  $\arctan(3 \text{ mm} / 800 \text{ mm}) = 0,22^\circ (\sim 13')$ ,  
 $\alpha_{\max}$  :  $\arctan(9 \text{ mm} / 250 \text{ mm}) = 2,06^\circ$ .

Larger aperture of objective lens  
averages out directional variations  
➔ reduction of sparkle level.

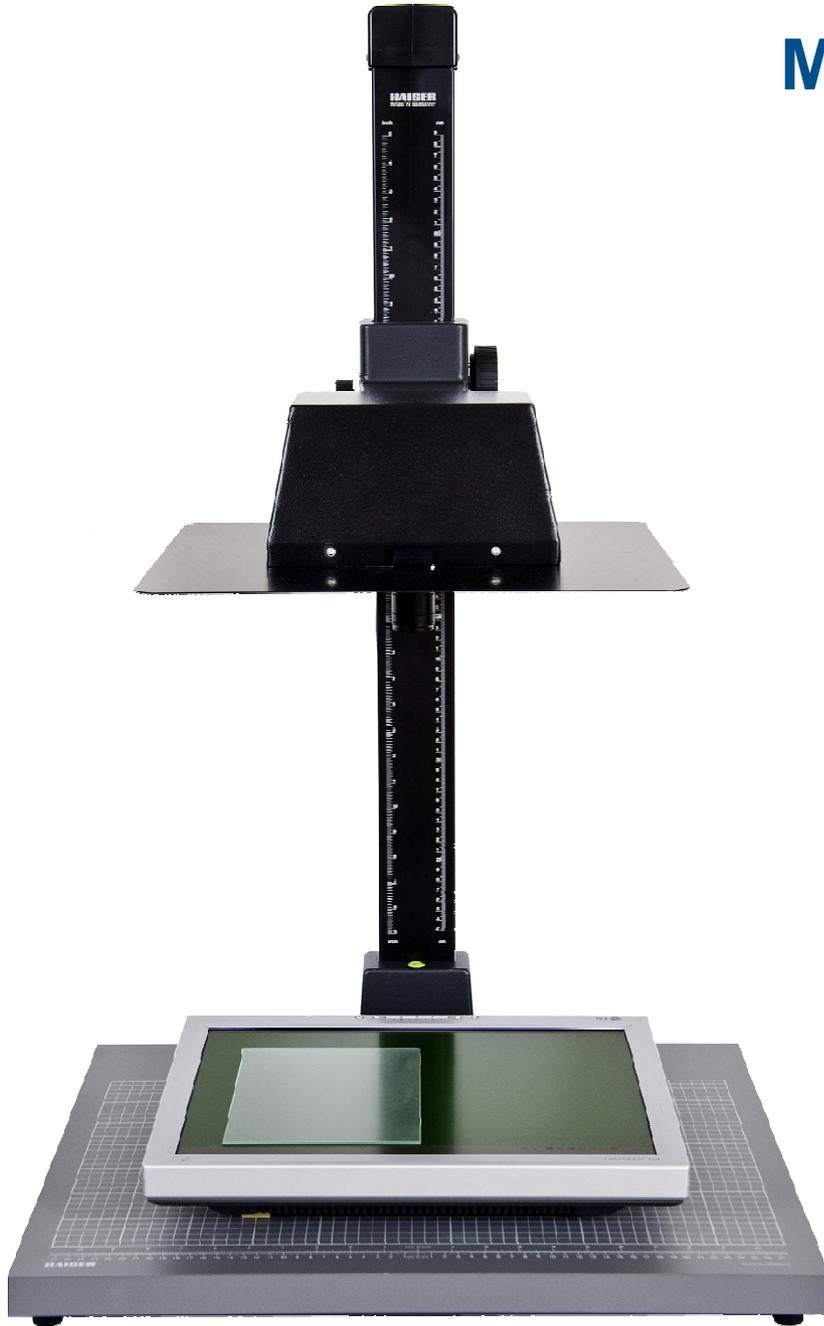
Pronounced increase of sparkle level  
with F# (=  $f / D$ ) can be measured.

**Only measurements with the same  
aperture angle should be compared.**



## Measurement and Evaluation of

- ◆ Sparkle (2 methods)
- ◆ Distinctness of Image (MTF)
- ◆ Transmittance Distribution
- ◆ Reflectance Distribution
  - optional microscope head,
  - features continuously expanded.

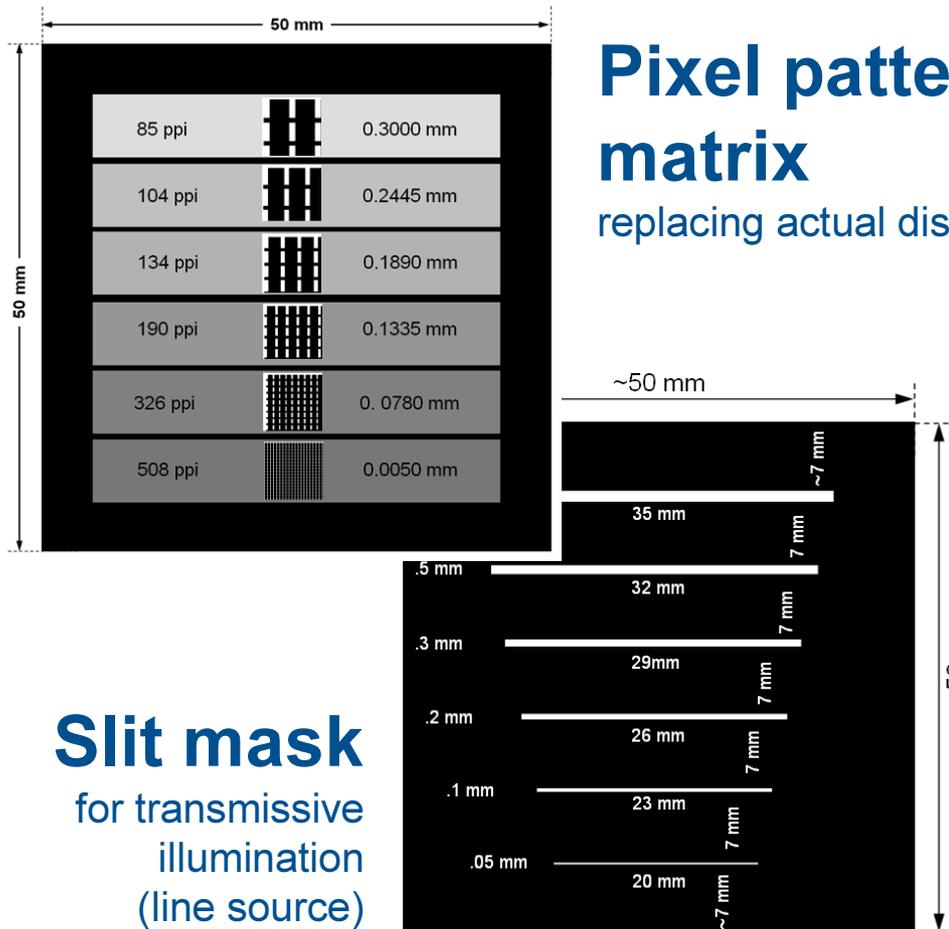


## Microscope head

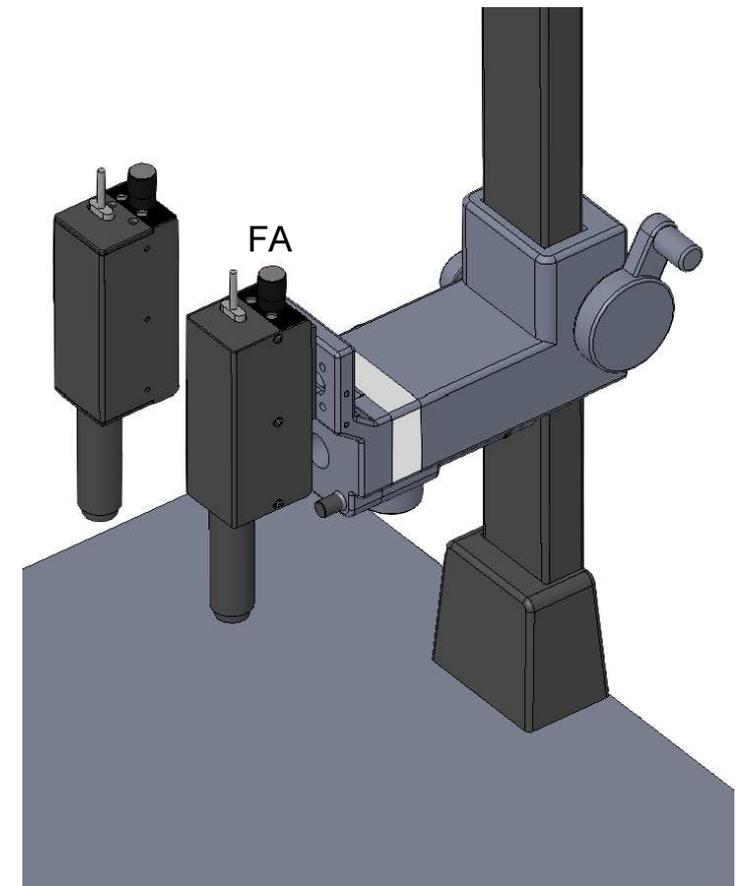
The optional microscope head is provided for detailed photometric analysis of small features, i. e. picture elements (pixels) and sub-pixels of display devices, for example, for evaluation of "pixel crosstalk". It comprises a translational stage with fine adjustment (FA), a photometric camera and a variety of objective lenses with an imaging ratio of 1:2 or 1:4.

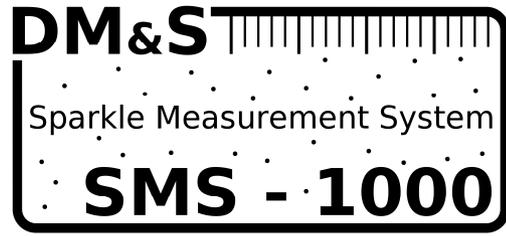
### Pixel pattern matrix

replacing actual displays



**Slit mask**  
for transmissive  
illumination  
(line source)





## Measurement & Evaluation of

- Sparkle,
- DOI (MTF) in transmission,
- Reflectance distribution function,
- Transmittance distribution function.

